



## Executive Summary

	<i>Company:</i>	<i>Assembly Location:</i>	<i>Nameplate (Platform/Program):</i>	<i>New SOP:</i>	<i>New EOP:</i>	<i>Vkey:</i>
<b>Asia-Pacific Production</b>						
<i>UPDATE</i>	<b>SAIC GM</b>	JinQiao (China)	Cadillac CT6 (Omega   O1SL/7ESL)	10/1/2015	11/30/2022	6703
	<b>SAIC GM</b>	JinQiao (China)	Cadillac CT6 (VSS-R   O1SL-2)	12/1/2022	11/30/2027	10028
<b>North American Production</b>						
<i>CANCELLED</i>	<b>General Motors</b>	Orion (United States)	Cruise AV1 (BEV3   G3KCA)			
<i>UPDATE</i>	<b>COMPAS</b>	Aguascalientes (Mexico)	Infiniti QX55 (CMF-CD   N71A)	9/1/2020	8/28/2026	12926
	<b>COMPAS</b>	Aguascalientes (Mexico)	Infiniti QX55 (CMF-CD   N71A-2)	9/1/2026	8/31/2032	14081
	<b>General Motors</b>	Detroit-Hamtramck (United States)	Cruise Origin (Global Gamma   A100)	11/1/2022	12/22/2028	13794
	<b>General Motors</b>	Orion (United States)	Cruise AV1 (Global Gamma   A110/G2KCA)	1/4/2021	10/31/2024	12534
<i>SHIFT ADJUSTMENT</i>	<b>General Motors</b>	Bowling Green (United States)				
<i>OVERTIME</i>	<b>FCA</b>	Jefferson North (United States)				
	<b>FCA</b>	Saltillo Van (Mexico)				
	<b>FCA</b>	Toledo North (United States)				
	<b>FCA</b>	Toledo Supplier Park (United States)				
	<b>FCA</b>	Warren Truck (United States)				
	<b>Ford Motor</b>	Flat Rock (United States)				
	<b>Ford Motor</b>	Kansas City 1 (United States)				
	<b>Ford Motor</b>	Kansas City 2 (United States)				
	<b>Ford Motor</b>	Kentucky Truck (United States)				
	<b>Ford Motor</b>	Louisville (United States)				
	<b>General Motors</b>	Arlington (United States)				
	<b>General Motors</b>	Detroit-Hamtramck (United States)				
	<b>General Motors</b>	Fairfax (United States)				



### Executive Summary

	<i>Company:</i>	<i>AssemblyLocation:</i>	<i>Nameplate (Platform/Program):</i>	<i>New SOP:</i>	<i>New EOP:</i>	<i>Vkey:</i>
<i>OVERTIME</i>	<b>General Motors</b>	Flint No. 2 (United States)				
	<b>General Motors</b>	Ingersoll (Canada)				
	<b>General Motors</b>	Lansing Delta Township (United States)				
	<b>General Motors</b>	San Luis Potosi (Mexico)				
	<b>General Motors</b>	Spring Hill (United States)				
	<b>Hyundai Motor</b>	Hope Hull 1 (United States)				



## North American Production

Platform / Program	Brand / Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current

**\*SHUTDOWN\***

Production at most plants in Mexico is shut down February 3 in celebration of Constitution Day.

### Cooperation Manufacturing Plant Aguascalientes

Platform / Program	Brand / Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current

<b>*UPDATE*</b> CMF-CD   N71A	Infiniti QX55	Aguascalientes (Mexico)	4/1/2020	9/1/2020	3/31/2026	8/28/2026	Production of the Infiniti QX55 at Aguascalientes will begin September 2020 and end August 2026.
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<b>*UPDATE*</b> CMF-CD   N71A-2	Infiniti QX55	Aguascalientes (Mexico)	4/1/2026	9/1/2026	3/31/2032	8/31/2032	Production of the next-generation Infiniti QX55 at Aguascalientes will begin September 2026.
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### Fiat Chrysler Automobiles NV

Platform / Program	Brand / Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current

<b>*OVERTIME*</b>		Jefferson North (United States)					Production of the Jeep Grand Cherokee and Dodge Durango at Jefferson North is scheduled for weekend overtime the week of February 3. Jefferson North normally operates on a three crew schedule.
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<b>*OVERTIME*</b>		Saltillo Van (Mexico)					Production of the Ram ProMaster at Saltillo Van is scheduled for daily overtime the week of February 3. Saltillo Van normally operates on two shifts.
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<b>*OVERTIME*</b>		Toledo North (United States)					Production of the Jeep Wrangler at Toledo North is scheduled for daily and weekend overtime the week of February 3. Toledo North normally operates on two shifts.
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### Fiat Chrysler Automobiles NV

Platform / Program	Brand / Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
*OVERTIME*		Toledo Supplier Park (United States)				Production of the Jeep Gladiator at Toledo Supplier Park is scheduled for daily overtime the week of February 3. Toledo Supplier Park normally operates on two shifts.
*OVERTIME*		Warren Truck (United States)				Production of the Ram Pickup at Warren Truck is scheduled for daily and weekend overtime the week of February 3. Warren Truck normally operates on a three crew schedule.

### Ford Motor Company

Platform / Program	Brand / Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
*OVERTIME*		Flat Rock (United States)				Production of the Ford Mustang and Lincoln Continental at Flat Rock is scheduled for overtime the week of February 3. Flat Rock normally operates on one shift.
*OVERTIME*		Kansas City 1 (United States)				Production of the Ford Transit at Kansas City 1 is scheduled for overtime the week of February 3. Kansas City 1 normally operates on two shifts.
*OVERTIME*		Kansas City 2 (United States)				Production of the Ford F-Series at Kansas City 2 is scheduled for overtime the week of February 3. Kansas City 2 normally operates on two shifts with three crews.
*OVERTIME*		Kentucky Truck (United States)				Production of the Ford F-Series SuperDuty, Ford Expedition and Lincoln Navigator at Kentucky Truck is scheduled for overtime the week of February 3. Kentucky Truck normally operates on three shifts.



### Ford Motor Company

Platform / Program	Brand / Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
*OVERTIME*		Louisville (United States)			Production of the Ford Escape and Lincoln Corsair at Louisville is scheduled for overtime the week of February 3. Louisville normally operates on two shifts with three crews.	

### General Motors Company

Platform / Program	Brand / Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
*OVERTIME*		Arlington (United States)			Production of the Chevrolet Tahoe, Chevrolet Suburban, GMC Yukon, GMC Yukon XL, Cadillac Escalade, and Cadillac Escalade ESV at Arlington is scheduled for weekend overtime the week of February 3. Arlington normally operates on three shifts.	
*SHIFT ADJUSTMENT*		Bowling Green (United States)			Production of the Chevrolet Corvette at Bowling Green has added a second shift as of the week of February 3. Bowling Green previously operated on one shift.	
*OVERTIME*		Detroit-Hamtramck (United States)			Production of the Chevrolet Impala at Detroit-Hamtramck is scheduled for daily overtime the week of February 3. Detroit-Hamtramck normally operates on one shift. Production of the Cadillac CT6 ended last week.	
*UPDATE*	Cruise Origin Global Gamma   A100	Detroit-Hamtramck (United States)	11/15/2021	12/22/2028	11/1/2022	12/22/2028
					Production of the Cruise Origin at Detroit-Hamtramck will begin November 2022.	
*OVERTIME*		Fairfax (United States)			Production of the Chevrolet Malibu and Cadillac XT4 at Fairfax is scheduled for daily overtime the week of February 3. Fairfax normally operates on two shifts.	



### General Motors Company

Platform   Program	Brand   Nameplate	Plant	SOP		EOP		
			Prev	Current	Prev	Current	
*OVERTIME*		Flint No. 2 (United States)					Production of the Chevrolet Silverado and GMC Sierra at Flint No. 2 is scheduled for weekend overtime for the week of February 3. Flint No. 2 normally operates on three shifts.
*OVERTIME*		Ingersoll (Canada)					Production of the Chevrolet Equinox at Ingersoll is scheduled for overtime the week of February 3. Ingersoll normally operates on three shifts.
*OVERTIME*		Lansing Delta Township (United States)					Production of the Buick Enclave and Chevrolet Traverse at Lansing Delta Township is scheduled for daily overtime for the week of February 3. Lansing Delta Township normally operates on two shifts.
*CANCELLED* BEV3   G3KCA	Cruise AV1	Orion (United States)	1/2/2025		12/24/2031		Production of the second-generation Cruise AV1 at Orion has been cancelled in favor of the Cruise Origin.
*UPDATE* Global Gamma   A110/G2KCA	Cruise AV1	Orion (United States)	7/1/2020 1/4/2021		10/31/2024 10/31/2024		Production of the Cruise AV1 at Orion will begin January 2021.
*OVERTIME*		San Luis Potosi (Mexico)					Production of the Chevrolet Aveo, Chevrolet Trax/Tracker, Chevrolet Equinox, and GMC Terrain at San Luis Potosi is scheduled for weekend overtime the week of February 3. San Luis Potosi normally operates on a 3-crew/2-shift/6-day workweek.
*OVERTIME*		Spring Hill (United States)					Production of the Cadillac XT5 and GMC Acadia at Spring Hill is scheduled for weekend overtime the week of February 3. Spring Hill normally operates on two shifts.



### Hyundai Motor Group

Platform   Program	Brand   Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
*OVERTIME*		Hope Hull 1 (United States)	Production of the Hyundai Sonata and Hyundai Elantra at Hope Hull 1 is scheduled for overtime the week of February 3. Hope Hull 1 is normally scheduled to operate on three daily shifts.			

### Asia-Pacific Production

#### SAIC General Motors Automobile Co., Ltd.

Platform   Program	Brand   Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
<b>*UPDATE*</b> Omega   O1SL/7ESL	Cadillac CT6	JinQiao (China)	10/1/2015	10/1/2015	10/28/2022	11/30/2022
Production of the Cadillac CT6 at JinQiao will end November 2022.						
<b>*UPDATE*</b> VSS-R   O1SL-2	Cadillac CT6	JinQiao (China)	1/2/2023	12/1/2022	12/31/2027	11/30/2027
Production of the next-generation Cadillac CT6 at JinQiao will begin December 2022.						