



Executive Summary

	<i>Company:</i>	<i>AssemblyLocation:</i>	<i>Nameplate (Platform Program):</i>	<i>New SOP:</i>	<i>New EOP:</i>	<i>Vkey:</i>
Asia-Pacific Production						
<i>UPDATE</i>	Beijing Hyundai	Cangzhou (China)	Hyundai ix35 (KP2 NU)	10/30/2017	10/28/2022	10397
	Beijing Hyundai	Cangzhou (China)	Hyundai ix35 (KP2 NU-2)	11/1/2022	10/31/2028	12327
	Hyundai Motor	Irungattukottai 1 (India)	Hyundai Verna/Accent (KP2 BN7i)	3/1/2023	2/28/2029	9360
	Hyundai Motor	Irungattukottai 1 (India)	Hyundai Verna/Accent (KP2 HC)	8/1/2017	2/28/2023	6961
	Hyundai Motor	Irungattukottai 1 (India)	Hyundai Tucson/ix35 (N NX4i)	1/3/2022	12/20/2029	10925
	Hyundai Motor	Irungattukottai 1 (India)	Hyundai Tucson/ix35 (N TL)	10/3/2016	12/24/2021	10648
Eastern European Production						
<i>UPDATE</i>	Avtoframos	Moscow (Russia)	Renault Duster (B0 H79/H79N)	4/4/2011	1/29/2021	5098
	Avtoframos	Moscow (Russia)	Renault Duster (CMF-B HS HJD)	2/1/2021	8/31/2027	7579
	Avtoframos	Moscow (Russia)	Renault Duster (CMF-B HS HJD-2)	9/1/2027	8/31/2033	10949
	Renault-Nissan-Mitsubishi	Novo Mesto (Slovenia)	Renault Twingo/Twingo Z.E. (Edison X07/X07 EV)	1/2/2014	5/31/2024	5537
	Renault-Nissan-Mitsubishi	Novo Mesto (Slovenia)	Renault Twingo/Twingo Z.E. (Edison X07/X07 EV-2)	6/3/2024	12/22/2034	10958
	Renault-Nissan-Mitsubishi	Pitesti (Romania)	Renault Sandero Cross (CMF-B LS RJI)	1/3/2022	9/28/2029	12829
North American Production						
<i>NEW</i>	General Motors	San Luis Potosi (Mexico)	Chevrolet Equinox (VSS-F B/C D2UC-2)	11/4/2024	11/29/2030	11261
	Toyota Motor	Princeton West (United States)	Lexus LMX (NGA-K-SUV 220D)	10/2/2023	9/28/2029	15170
<i>UPDATE</i>	Ford Motor	Oakville (Canada)	Lincoln MKX/Nautilus (D8/CD4 U540)	2/2/2015	7/31/2024	4878
	General Motors	Ingersoll (Canada)	Chevrolet Equinox (Global Delta D2UC)	1/9/2017	1/31/2025	5735
	General Motors	Ingersoll (Canada)	Chevrolet Equinox (VSS-F B/C D2UC-2)	2/3/2025	11/29/2030	11262
	General Motors	Ramos Arizpe 2 (Mexico)	Chevrolet Equinox (Global Delta D2UC)	5/8/2017	4/30/2024	7573
	General Motors	Ramos Arizpe 2 (Mexico)	Chevrolet Equinox (VSS-F B/C D2UC-2)	5/6/2024	11/29/2030	11255
	General Motors	San Luis Potosi (Mexico)	Chevrolet Equinox (Global Delta D2UC)	4/3/2017	10/31/2024	4899
	General Motors	Spring Hill (United States)	Cadillac E-SUV EV (BEV3 L234)	4/1/2024	10/31/2030	14570



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<i>UPDATE</i>	Renault-Nissan-Mitsubishi	Canton (United States)	Nissan Frontier (D23/F-Alpha H61B)	9/3/2012	6/30/2021	6707
	Renault-Nissan-Mitsubishi	Canton (United States)	Nissan Frontier (D23/F-Alpha H61P)	7/12/2021	7/31/2026	13577
	Renault-Nissan-Mitsubishi	Canton (United States)	Nissan NV Series (LDT X61F)	2/7/2011	3/31/2022	4301
	Tesla	Terafactory 1 (United States)	Tesla Cybertruck (Cybertruck Cybertruck)	5/2/2022	4/27/2029	13222
<i>SHUTDOWN</i>	FCA	Warren Truck (United States)				
	General Motors	Ramos Arizpe 2 (Mexico)				
<i>OVERTIME</i>	FCA	Jefferson North (United States)				
	FCA	Saltillo Van (Mexico)				
	FCA	Sterling Heights (United States)				
	FCA	Toledo North (United States)				
	Ford Motor	Chicago (United States)				
	Ford Motor	Dearborn Assembly (United States)				
	Ford Motor	Flat Rock (United States)				
	Ford Motor	Kansas City 1 (United States)				
	Ford Motor	Kansas City 2 (United States)				
	Ford Motor	Oakville (Canada)				
	General Motors	Arlington (United States)				
	General Motors	Flint No. 2 (United States)				
	General Motors	Fort Wayne (United States)				
	General Motors	Ingersoll (Canada)				
	General Motors	Lansing Delta Township (United States)				
	General Motors	Lansing Grand River (United States)				
	General Motors	Orion (United States)				
	General Motors	Spring Hill (United States)				



Executive Summary

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<i>OVERTIME</i>	General Motors	Wentzville (United States)				
Western European Production						
<i>UPDATE</i>	BMW	Goodwood (United Kingdom)	Rolls-Royce Wraith/Dawn (L6 RR05/RR06)	11/1/2012	3/31/2023	6521
	Ford Motor	Cologne (Germany)	Ford Fiesta (B2e B479)	2/1/2017	5/30/2025	5556
	Geely Group	Ghent (Belgium)	Volvo XC40 Recharge BEV (CMA V317e/620D)	10/4/2021	4/30/2027	13795
	Renault-Nissan-Mitsubishi	Barcelona (Spain)	Nissan NV200/e-NV200 (P1/B X11M/X12K)	10/5/2009	12/24/2021	1295
	Renault-Nissan-Mitsubishi	Maubeuge (France)	Renault Kangoo/Be Bop (B-Dash X61/BU/L2H2)	4/2/2007	4/30/2021	1316
	Renault-Nissan-Mitsubishi	Maubeuge (France)	Renault Kangoo Express Z.E. (B-Dash X61e)	3/7/2011	2/25/2022	5612
	Renault-Nissan-Mitsubishi	Maubeuge (France)	Renault Kangoo/Be Bop (CMF-CD FFK/KFK)	2/1/2021	12/24/2027	8624
	Renault-Nissan-Mitsubishi	Maubeuge (France)	Renault Kangoo Express Z.E. (CMF-CD FFKe/KFKe)	3/1/2022	12/24/2027	8623
	Renault-Nissan-Mitsubishi	Palencia (Spain)	Renault Kadjar (CMF-B HS HHN/RHN)	9/1/2021	8/31/2029	10215
	Renault-Nissan-Mitsubishi	Palencia (Spain)	Renault Kadjar (CMF-CD HZI/HFE)	1/5/2015	8/31/2021	6312
	Volkswagen	Hannover (Germany)	MAN LGE (MNB VN61x)	8/1/2018	12/24/2020	13652



North American Production

Fiat Chrysler Automobiles NV

Platform Program	Brand Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
OVERTIME		Jefferson North (United States)			Production of the Jeep Grand Cherokee and Dodge Durango at Jefferson North is scheduled for weekend overtime the week of August 17. Jefferson North normally operates on a three crew schedule.	
OVERTIME		Saltillo Van (Mexico)			Production of the Ram ProMaster at Saltillo Van is scheduled for daily and weekend overtime the week of August 17. Saltillo Van normally operates on two shifts.	
OVERTIME		Sterling Heights (United States)			Production of the Ram 1500 at Sterling Heights is scheduled for weekend overtime for the week of August 17. Sterling Heights normally operates on two shifts with three crews.	
OVERTIME		Toledo North (United States)			Production of the Jeep Wrangler at Toledo North is scheduled for daily and weekend overtime the week of August 17. Toledo North normally operates on two shifts.	
SHUTDOWN		Warren Truck (United States)			Production of the Ram Pickup at Warren Truck shut down starting the week of June 29 with production scheduled to resume October 5 as the plant prepares for Jeep Wagoneer and Jeep Grand Wagoneer production. Warren Truck normally operates on a two crew schedule.	



Ford Motor Company

Platform Program	Brand Nameplate	Plant	SOP		EOP		
			Prev	Current	Prev	Current	
OVERTIME		Chicago (United States)				Production of the Ford Explorer and Lincoln Aviator at Chicago is scheduled for overtime the week of August 17. Chicago normally operates on two shifts with three crews.	
OVERTIME		Dearborn Assembly (United States)				Production of the Ford F-Series at Dearborn Assembly is scheduled for overtime the week of August 17. Dearborn Assembly normally operates on two shifts with three crews.	
OVERTIME		Flat Rock (United States)				Production of the Ford Mustang and Lincoln Continental at Flat Rock is scheduled for overtime the week of August 17. Flat Rock normally operates on one shift.	
OVERTIME		Kansas City 1 (United States)				Production of the Ford Transit at Kansas City 1 is scheduled for overtime the week of August 17. Kansas City 1 normally operates on two shifts.	
OVERTIME		Kansas City 2 (United States)				Production of the Ford F-Series at Kansas City 2 is scheduled for overtime the week of August 17. Kansas City 2 normally operates on two shifts with three crews.	
OVERTIME		Oakville (Canada)				Production of the Ford Edge and Lincoln Nautilus/MKX at Oakville is scheduled for overtime the week of August 17. Oakville normally operates on two shifts.	
UPDATE	Lincoln MKX/Nautilus D8/CD4 U540	Oakville (Canada)	2/2/2015	2/2/2015	3/31/2023	7/31/2024	Production of the Lincoln MKX/Nautilus at Oakville will end July 2024.



General Motors Company

Platform Program	Brand Nameplate	Plant	SOP		EOP		
			Prev	Current	Prev	Current	
OVERTIME		Arlington (United States)				Production of the Chevrolet Tahoe, Chevrolet Suburban, GMC Yukon, and GMC Yukon XL at Arlington is scheduled for weekend overtime the week of August 17. Arlington normally operates on three shifts.	
OVERTIME		Flint No. 2 (United States)				Production of the Chevrolet Silverado and GMC Sierra at Flint No. 2 is scheduled for weekend overtime for the week of August 17. Flint No. 2 normally operates on three shifts.	
OVERTIME		Fort Wayne (United States)				Production of the Chevrolet Silverado and GMC Sierra at Fort Wayne is scheduled for weekend overtime the week of August 17. Fort Wayne normally operates on three shifts.	
OVERTIME		Ingersoll (Canada)				Production of the Chevrolet Equinox at Ingersoll is scheduled for weekend overtime the week of August 17. Ingersoll normally operates on three shifts, but is currently operating on two.	
UPDATE Global Delta D2UC	Chevrolet Equinox	Ingersoll (Canada)	1/9/2017	1/9/2017	11/29/2024	1/31/2025	Production of the Chevrolet Equinox at Ingersoll will end production in January 2025.
UPDATE VSS-F B/C D2UC-2	Chevrolet Equinox	Ingersoll (Canada)	12/2/2024	2/3/2025	11/29/2030	11/29/2030	Production of the next-generation Chevrolet Equinox at Ingersoll will begin production in February 2025.
OVERTIME		Lansing Delta Township (United States)					Production of the Buick Enclave and Chevrolet Traverse at Lansing Delta Township is scheduled for weekend overtime for the week of August 17. Lansing Delta Township normally operates on two shifts.



General Motors Company

Platform Program	Brand Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
OVERTIME		Lansing Grand River (United States)			Production of the Cadillac CT4, Cadillac CT5, and Chevrolet Camaro at Lansing Grand River is scheduled for Friday overtime the week of August 17. Lansing Grand River normally operates on a 4-day/10-hour schedule.	
OVERTIME		Orion (United States)			Production of the Chevrolet Bolt and Chevrolet Sonic at Orion is scheduled for daily overtime the week of August 17. Orion normally operates on a one-shift schedule.	
SHUTDOWN		Ramos Arizpe 2 (Mexico)			Production of the Chevrolet Equinox and Chevrolet Blazer at Ramos Arizpe 2 will be shut down for the week of August 17. Ramos Arizpe 2 normally operates on a two-shift schedule.	
UPDATE Global Delta D2UC	Chevrolet Equinox	Ramos Arizpe 2 (Mexico)	5/8/2017	5/8/2017	11/29/2024	4/30/2024
					Production of the Chevrolet Equinox at Ramos Arizpe 2 will end production in April 2024.	
UPDATE VSS-F B/C D2UC-2	Chevrolet Equinox	Ramos Arizpe 2 (Mexico)	12/3/2024	5/6/2024	11/29/2030	11/29/2030
					Production of the next-generation Chevrolet Equinox at Ramos Arizpe 2 will begin production in May 2024.	
UPDATE Global Delta D2UC	Chevrolet Equinox	San Luis Potosi (Mexico)	4/3/2017	4/3/2017	11/29/2024	10/31/2024
					Production of the Chevrolet Equinox at San Luis Potosi will end production in October 2024.	
NEW VSS-F B/C D2UC-2	Chevrolet Equinox	San Luis Potosi (Mexico)		11/4/2024	11/29/2030	
					Production of the next-generation Chevrolet Equinox at San Luis Potosi will begin production in November 2024.	



General Motors Company

Platform Program	Brand Nameplate	Plant	SOP		EOP		
			Prev	Current	Prev	Current	
OVERTIME		Spring Hill (United States)					Production of the Cadillac XT5, Cadillac XT6, and GMC Acadia at Spring Hill is scheduled for daily overtime the week of August 17. Spring Hill normally operates on two shifts.
UPDATE BEV3 L234	Cadillac E-SUV EV	Spring Hill (United States)	12/2/2024	4/1/2024	11/27/2030	10/31/2030	Production of the Cadillac E-SUV Ev at Spring Hill will begin April 2024.
OVERTIME		Wentzville (United States)					Production of the Chevrolet Express, Chevrolet Colorado, GMC Savana, and GMC Canyon at Wentzville is scheduled for weekend overtime the week of August 17. Wentzville normally operates on three shifts.

Renault-Nissan-Mitsubishi Alliance

Platform Program	Brand Nameplate	Plant	SOP		EOP		
			Prev	Current	Prev	Current	
UPDATE D23/F-Alpha H61B	Nissan Frontier	Canton (United States)	9/3/2012	9/3/2012	5/28/2021	6/30/2021	Production of the Nissan Frontier at Canton will end June 2021.
UPDATE D23/F-Alpha H61P	Nissan Frontier	Canton (United States)	6/1/2021	7/12/2021	7/31/2026	7/31/2026	Production of the next-generation Nissan Frontier at Canton will begin July 2021.
UPDATE LDT X61F	Nissan NV Series	Canton (United States)	2/7/2011	2/7/2011	12/23/2022	3/31/2022	Production of the Nissan NV Series at Canton will end March 2022.



Tesla, Inc.

Platform Program	Brand Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
UPDATE Cybertruck Cybertruck	Tesla Cybertruck	Terafactory 1 (United States)	2/1/2022	5/2/2022	1/31/2029	4/27/2029

Production of the Tesla Cybertruck at Terafactory 1 will begin May 2022.

Toyota Motor Corporation

Platform Program	Brand Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
NEW NGA-K-SUV 220D	Lexus LMX	Princeton West (United States)		10/2/2023		9/28/2029

Production of the Lexus LMX at Princeton West will begin October 2023.

Western European Production

Bayerische Motoren Werke AG

Platform Program	Brand Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
UPDATE L6 RR05/RR06	Rolls-Royce Wraith/Dawn	Goodwood (United Kingdom)	11/1/2012	11/1/2012	3/29/2024	3/31/2023

Production of the Rolls-Royce Wraith/Dawn at Goodwood will end March 2023.

Ford Motor Company

Platform Program	Brand Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
UPDATE B2e B479	Ford Fiesta	Cologne (Germany)	2/1/2017	2/1/2017	8/31/2024	5/30/2025

Production of the Ford Fiesta at Cologne will end May 2025.

Renault-Nissan-Mitsubishi Alliance

Platform Program	Brand Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
UPDATE P1/B X11M/X12K	Nissan NV200/e-NV200	Barcelona (Spain)	10/5/2009	10/5/2009	12/24/2020	12/24/2021

Production of the Nissan NV200/e-NV200 at Barcelona will end December 2021.



Renault-Nissan-Mitsubishi Alliance

Platform Program	Brand Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
UPDATE B-Dash X61e	Renault Kangoo Express Z.E.	Maubeuge (France)	3/7/2011	3/7/2011	12/18/2020	2/25/2022
Production of the Renault Kangoo Express Z.E. at Maubeuge will end February 2022.						
UPDATE CMF-CD FFKe/KFKe	Renault Kangoo Express Z.E.	Maubeuge (France)	1/4/2021	3/1/2022	12/24/2027	12/24/2027
Production of the next-generation Renault Kangoo Express Z.E. at Maubeuge will begin March 2022.						
UPDATE B-Dash X61/BU/L2H2	Renault Kangoo/Be Bop	Maubeuge (France)	4/2/2007	4/2/2007	12/18/2020	4/30/2021
Production of the Renault Kangoo/Be Bop at Maubeuge will end April 2021.						
UPDATE CMF-CD FFK/KFK	Renault Kangoo/Be Bop	Maubeuge (France)	12/1/2020	2/1/2021	12/24/2027	12/24/2027
Production of the next-generation Renault Kangoo/Be Bop at Maubeuge will begin February 2021.						
UPDATE CMF-CD HZI/HFE	Renault Kadjar	Palencia (Spain)	1/5/2015	1/5/2015	8/31/2022	8/31/2021
Production of the Renault Kadjar at Palencia will end August 2021.						
UPDATE CMF-B HS HHN/RHN	Renault Kadjar	Palencia (Spain)	9/1/2022	9/1/2021	8/31/2029	8/31/2029
Production of the next-generation Renault Kadjar at Palencia will begin September 2021.						

Volkswagen AG

Platform Program	Brand Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
UPDATE MNB VN61x	MAN LGE	Hannover (Germany)	8/1/2018	8/1/2018	6/28/2024	12/24/2020
Production of the MAN LGE at Hannover will end December 2020.						

Zhejiang Geely Holding Group Co. Ltd.

Platform Program	Brand Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
UPDATE CMA V317e/620D	Volvo XC40 Recharge BEV	Ghent (Belgium)	10/1/2020	10/4/2021	4/30/2027	4/30/2027
Production of the Volvo XC40 Recharge at Ghent will begin October 2021.						



Eastern European Production

OAO Avtoframos						
Platform Program	Brand Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
UPDATE B0 H79/H79N	Renault Duster	Moscow (Russia)	4/4/2011	4/4/2011	12/31/2020	1/29/2021
Production of the Renault Duster at Moscow will end January 2021.						
UPDATE CMF-B HS HJD	Renault Duster	Moscow (Russia)	1/4/2021	2/1/2021	8/28/2026	8/31/2027
Production of the next-generation Renault Duster at Moscow will begin February 2021 and end August 2027.						
UPDATE CMF-B HS HJD-2	Renault Duster	Moscow (Russia)	9/1/2026	9/1/2027	8/31/2032	8/31/2033
Production of the replacement for the next-generation Renault Duster at Moscow will begin September 2027.						

Renault-Nissan-Mitsubishi Alliance						
Platform Program	Brand Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
UPDATE Edison X07/X07 EV	Renault Twingo/Twingo Z.E.	Novo Mesto (Slovenia)	1/2/2014	1/2/2014	8/30/2024	5/31/2024
Production of the Renault Twingo/Twingo Z.E. at Novo Mesto will end May 2024.						
UPDATE Edison X07/X07 EV-2	Renault Twingo/Twingo Z.E.	Novo Mesto (Slovenia)	9/2/2024	6/3/2024	12/22/2034	12/22/2034
Production of the next-generation Renault Twingo/Twingo Z.E. at Novo Mesto will begin June 2024.						
UPDATE CMF-B LS RJI	Renault Sandero Cross	Pitesti (Romania)	12/1/2021	1/3/2022	9/28/2029	9/28/2029
Production of the Renault Sandero Cross at Pitesti will begin January 2022.						



Asia-Pacific Production

Beijing Hyundai Motor Company

Platform Program	Brand Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
UPDATE KP2 NU	Hyundai ix35	Cangzhou (China)	10/30/2017	10/30/2017	10/30/2024	10/28/2022
Production of the Hyundai ix35 at Cangzhou will end October 2022.						
UPDATE KP2 NU-2	Hyundai ix35	Cangzhou (China)	11/4/2024	11/1/2022	10/31/2031	10/31/2028
Production of the next-generation Hyundai ix35 at Cangzhou will begin November 2022.						

Hyundai Motor Group

Platform Program	Brand Nameplate	Plant	SOP		EOP	
			Prev	Current	Prev	Current
UPDATE N TL	Hyundai Tucson/ix35	Irungattukkottai 1 (India)	10/3/2016	10/3/2016	12/20/2024	12/24/2021
Production of the Hyundai Tucson/ix35 at Irungattukkottai 1 will end December 2021.						
UPDATE N NX4i	Hyundai Tucson/ix35	Irungattukkottai 1 (India)	1/2/2025	1/3/2022	12/20/2031	12/20/2029
Production of the next-generation Hyundai Tucson/ix35 at Irungattukkottai 1 will begin January 2022.						
UPDATE KP2 HC	Hyundai Verna/Accent	Irungattukkottai 1 (India)	8/1/2017	8/1/2017	3/31/2023	2/28/2023
Production of the Verna/Accent at Irungattukkottai 1 will end February 2023.						
UPDATE KP2 BN7i	Hyundai Verna/Accent	Irungattukkottai 1 (India)	4/3/2023	3/1/2023	3/30/2029	2/28/2029
Production of the next-generation Verna/Accent at Irungattukkottai 1 will begin March 2023.						