

# JOIN THE STILLWATER RANCH WRANGLERS GROUP

## May 30, 2019 FOR OUR HOW IT'S MADE TOUR!



The first stop on our How It's Made Tour is the Toyota Manufacturing Plant and then we're off to SAS - San Antonio Shoemakers. We will make a fast food stop for lunch.

Complete your Toyota experience by taking the plant tour. You will hear and see just what goes into the manufacturing of the Toyota Tundra and Tocoma as they roll off the line each day. Best of all – you will tour this massive plant riding in a tram.

Our friendly tour guides will take you through 2.2 million square feet of our facility. First you will be taken into the Body Weld shop. Here you will watch a team of computers-controlled robots use state-of-the-art technology to weld stamp steel pieces together. Next, you will move into the Plastics Shop. This is where critical components, including the vehicle bumpers and instrument panels, are made. Following, you will see overhead conveyors transport the trucks from Paint to Final Line in assembly. Throughout the tour, your guide will point out the foundation of the world-renowned Toyota Productions System, as well as give you insight to the line side processes of the TMMTX team members.

How does SAS create the most comfortable shoes in the world? Come and see first-hand where our shoes begin with a factory tour! SAS is one of the few remaining shoe factories in the United States. Each pair of shoes can go through up to 100 different steps, performed by approximately 80 different pairs of skilled hands, before they are declared SAS quality.

Browse and shop in the turn-of-the-century General Store where you'll find treasures for all ages and occasions. Experience the comfort and quality of SAS as one of the professional shoe fitters helps find the style and size best for your feet. Enjoy some hot buttery popcorn, warm baked cookies, and fresh coffee while visiting with friends in the country kitchen. Take a picture with "Ambassador" the 1900 lb Brahma Bull. Visit the old-fashioned candy store and fill a bag or two with your favorite penny candies. Admire the many vintage automobiles displayed in the store and throughout SAS Village.

**FOR YOUR SAFETY.. EVERYONE MUST WEAR LONG PANTS AND CLOSED TOE SHOES – NO sandals, sleeveless shirts, skirts or shorts  
If you aren't in the proper clothes and shoes you will be denied from participating in the tour.**

## \$34.00 per person

Price Includes: Roundtrip motorcoach and driver tip.

Snacks and water will be provided on the bus.

The bus will depart Stillwater Ranch at 7:00am and will return at 4:00pm

Trip requires 30 passengers to operate

Reservations are non-refundable unless a replacement is found.

Make checks payable to: Cruise Planners

Reservations must be made by May 22, 2019

**For more information, please contact:**

Stephen Martinez – Lifestyle Director

Office: 210-451-9656 • Email: [smartinez@ccmcnet.com](mailto:smartinez@ccmcnet.com)

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Name/s \_\_\_\_\_

Address \_\_\_\_\_

City \_\_\_\_\_ State \_\_\_\_\_ Zip \_\_\_\_\_

Phone \_\_\_\_\_ Cell Phone \_\_\_\_\_

Email \_\_\_\_\_

Emergency Contact: Name \_\_\_\_\_ Phone: \_\_\_\_\_

Drop the completed form and payment off at the Stillwater Ranch Homeowners Office.  
How It's Made Tour – May 30, 2019