## BannerFrame Fabric Graphic Print \& Finishing Instructions (6-11-19)

## Step 1: Mark the Mark-line

Print a thin line around the entire banner perimeter, $3 / 4$ inside the banner edge.

## Step 2: Mark and Punch Holes

On the corner, mark and punch $1 / 8^{\prime \prime}$ holes as shown below. Always punch the holes on the mark-line. Holes are always $3 / 4^{\prime \prime}$ away from Banner edge.
The first hole is 1 in from the edge. The second hole is 7 in from the edge. Repeat this for each side of all four corners. All other holes will be 12 in from each other.


Substrate: Lind SignSpring Group suggests 7 oz. for vinyl for most applications. However, SignSpring also performs well on heavier vinyl along with mesh, backlit, PE and most fabric graphic substrates. If the vinyl is $70 z$, use the springs to pierce the surface of the vinyl. However, if the vinyl is heavier stock, use a leather hole punch to pierce the surface of the vinyl.

Finishing: For best results, edges should be stitched, hemmed, or welded to avoid edge-curl. Do not use grommets.
Printing: Artwork and Final printing should include a mark-line bordering the entire graphic ( $3 / 4$ " inside the banner edge). (If desired, the holes may also be marked or inserted as part of the printing process.) If using BannerFrame with cover section, remember that approximately 3 " of vinyl perimeter will be covered by the BannerFrame Cover. As such, do not print AD copy within $3^{\prime \prime}$ of the banner edge.

Lind SignSpring Group provides graphic fulfillment that includes pre-markings to assure efficient installation and flawless results.
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