



2026 NCBC WEBINAR SERIES

Stress–Strain Behavior and Bridge Performance of
Concrete Containing
Expanded Shale, Clay, and Slate Aggregates

April 15, 2026

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1



NCBC Webinar Series 2026

May 20: Anchoring to Concrete Updates for 2026-
Part 1: Screw Anchors

June 10: Overview of the new M-50 Tech Note on Unducted Post Tensioning
with Epoxy Coated Strand

July 15: Anchoring to Concrete Updates for 2026-
Part 2: Attachments with Shear Lugs

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2




Industry Events 2026

April 27-28: Concrete Materials for Bridges Training (CBEI)
May 4-7: PTI Convention, Long Beach, CA
May 19-21: Bridge Deck Construction Inspection Program (CBEI)
Jun 15-17: International Bridge Conference, National Harbor, MD
Jun 28- Jul 2: AASHTO COBS Annual Meeting, Charlotte, NC
Sep 9-12: PCI Committee Days, San Antonio, TX
Sep 30-Oct 2: PTI Committee Days, San Antonio, TX
Oct 11-14: ACI Convention, Atlanta, GA

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3



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NCBC is working with PCI to offer continuing education credits.

PCI has met the standards and requirements of the Registered Continuing Education Program. Credit earned on completion of this program will be reported to RCEP at RCEP.net.

A certificate of completion will be issued to each participant. As such, it does not include content that may be deemed or construed to be an approval or endorsement by the RCEP.

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4



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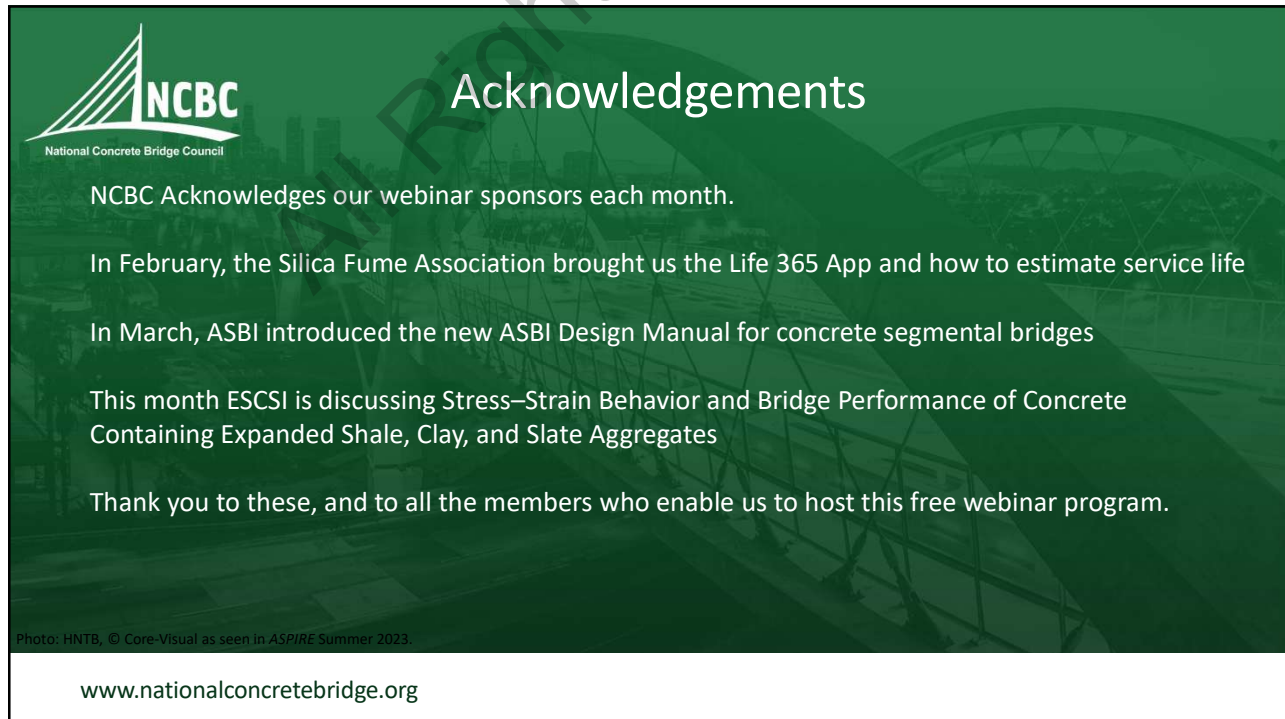
SFA

SSIG
Stainless Steel Interest Group

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5



Acknowledgements

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National Concrete Bridge Council

NCBC Acknowledges our webinar sponsors each month.

In February, the Silica Fume Association brought us the Life 365 App and how to estimate service life

In March, ASBI introduced the new ASBI Design Manual for concrete segmental bridges


This month ESCSI is discussing Stress–Strain Behavior and Bridge Performance of Concrete Containing Expanded Shale, Clay, and Slate Aggregates

Thank you to these, and to all the members who enable us to host this free webinar program.

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6



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7



Fariborz M. Tehrani, PhD, PE , ENV SP

- Full professor at California State University and Director Expanded Shale, Clay and Slate Institute
- Nearly four decades of experience spanning academia public agencies, and professional practice.
- Fellow of ASCE, voting member of ACI and ASTM committees
- Nationally recognized on the application of expanded shale, clay, and slate aggregates.



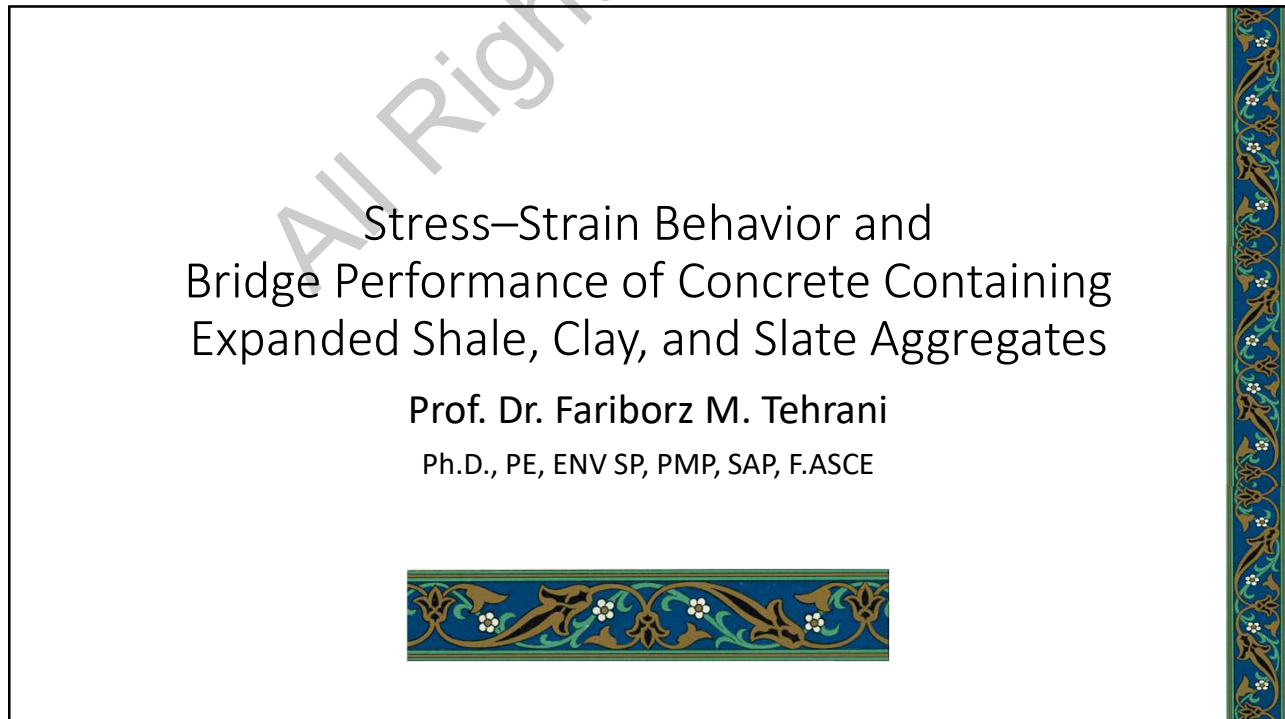
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8



9



10

Infrastructure Report Card

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11

Challenge: Infrastructure Grade

Investment Needs (\$)
 Trillions
 9
8
7
6
5
4
3
2
1
0
 1988 2001 2005 2009 2013 2017 2021 2025
 ■ Investment Needs ■ GPA — Bridges — Roads

Infrastructure Report Card
\$9.1T Total Needs
 (\$191B Bridges; %478 Existing)
 (\$1.3T Roads; %215 Existing)

CAPEX
 • Design
 • Construction

OPEX
 • Maintenance
 • Operation
 • Repair

Grade
 4
3
2
1
0
C
D+

Data: ASCE, "Report Card for America's Infrastructure", 2021, <https://infrastructurereportcard.org/>

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12

Motivation



Kalantari et al. 2023. *Adapting the Built Environment for Climate Change*. Elsevier.
Tehrani. 2022. *Lifelines 2022*. UCLA, ASCE.
Davodijam et al. 2022. *Leveraging Sustainable Infrastructure for Resilient Communities*. ASCE.
Kalantari et al. 2021. *Airfield and Highway Pavements 2021*. ASCE.
Tehrani. 2021. *Airfield and Highway Pavements 2021*. ASCE.
Kalantari et al. 2021. *CRC 2021*. RILEM 31.
Tehrani. 2020. ESCSI 4363.

Image courtesy of Norlite (Left: Rotary Kiln Production) FMTEhrani (Right: Expanded Shale, Clay and Slate Aggregates)





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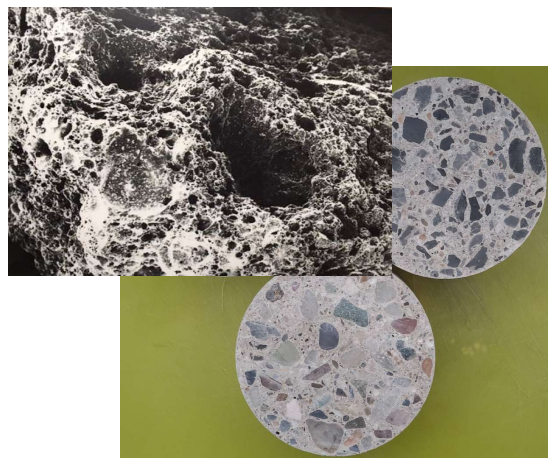
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13

13

Manufactured Physics, Chemistry, and Mechanics

 <p>Porous Structure</p> <ul style="list-style-type: none"> • Low Density • Sorption • Insulation/Isolation 	 <p>Inert Vitreous Ceramic</p> <ul style="list-style-type: none"> • Durability • Fire Resistance • Non-Pollutant/Non-Hazardous 	 <p>Non-Interconnected Pores</p> <ul style="list-style-type: none"> • Strength • High Friction • Abrasion Resistance
<p>ESCSI Reference Manual www.escsi.org/reference-manual</p> 		



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14

Image Courtesy of ESCSI; FMTEhrani

14

Contact Zone

LWA
Interface between two porous materials [LWA pores and Hydrating Cementitious Paste (HCP)]

NWA
Interface between Hydrating Cement Paste (HCP) and the non-absorbing dense normalweight aggregate "wall"

FRESH CONCRETE
Before set

HARDENED CONCRETE
After set

Two-way moisture movement between porous LWA and porous HCP allows for hygral equilibrium.

Higher water content may develop at dense aggregate "wall" interface

Smooth Contact Surface

DENSE NORMAL-WEIGHT AGGREGATE

Transition Zone: W/Cm tends to increase in transition zone at approach to dense normalweight aggregate "wall."

Water entrained in LWA pores (5-300µm) moves to finely developing HCP pores (< 1µm)

Irregular pyro-processed contact surface is pozzolonic.

Integrity of Transition Zone improves at the LWA interface.

Empty pores

External curing

Internal curing

Initial specimen

After curing

External water

Water penetration

● Normal aggregate ● Water filled intrusion ● Cured zone

Image Courtesy of ESCSI
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Image Credit: Lura 2003; Courtesy of ESCSI 2006

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15

15

Background: Bridge Structures

Benicia-Martinez (CA)

Bay Bridge (CA)

11th St Corridor (DC)

Wabash River (IN)

I-84 at Taggart (UT)

Hartsfield Jackson APM (GA)

Images Courtesy of Aspire Magazine; ESCSI

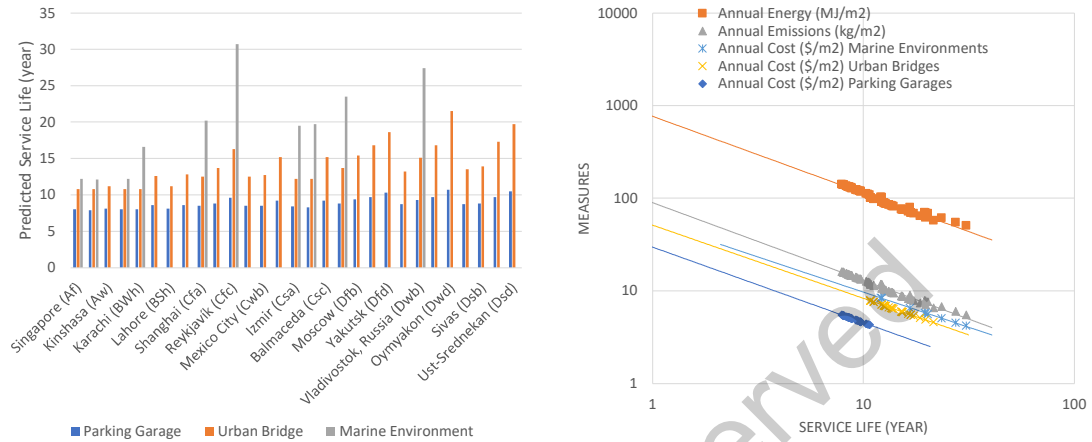
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16

Background: Concrete Service Life



Kalantari et al. 2023. *Adapting the Built Environment for Climate Change*. Elsevier.

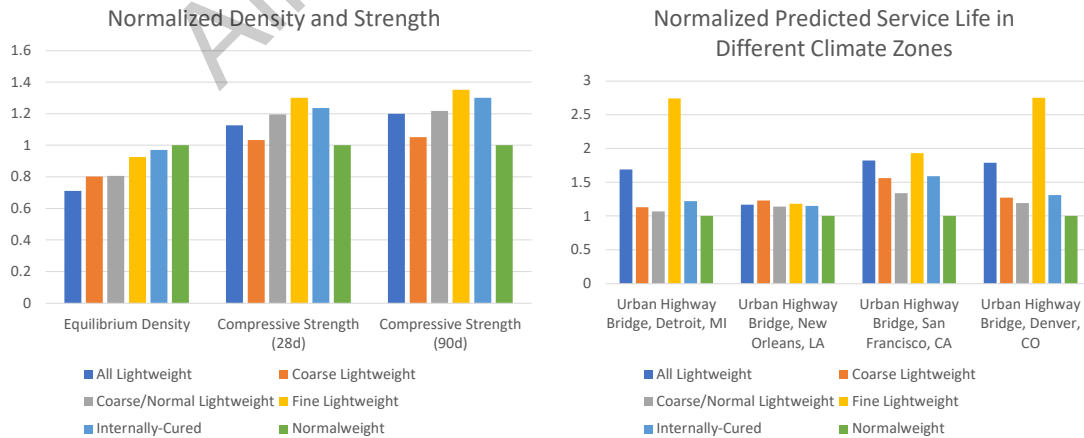
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17

Background: Materials Investigations



Tehrani, F. M. (2020) ESCSI 4363. <<https://www.escsi.org/structural-lightweight-concrete/latest-papers>>.

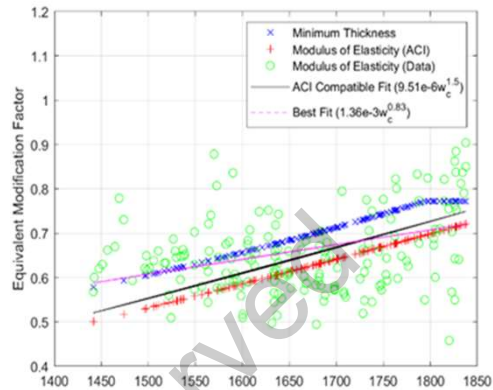
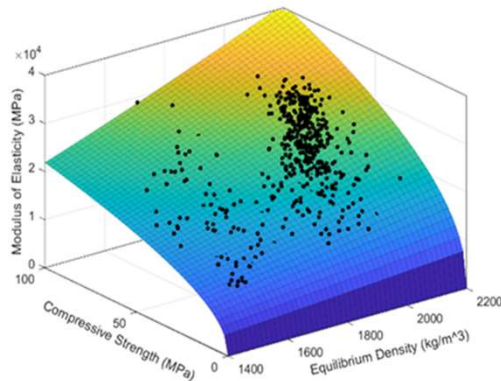
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18

18

Background



Ghavami, Kadhodaie, Kalantari, and Tehrani. 2024. <https://civilica.com/doc/1994518/>
Kadhodaie, Kalantari, Ghavami, and Tehrani. 2024. <https://civilica.com/doc/1994519/>

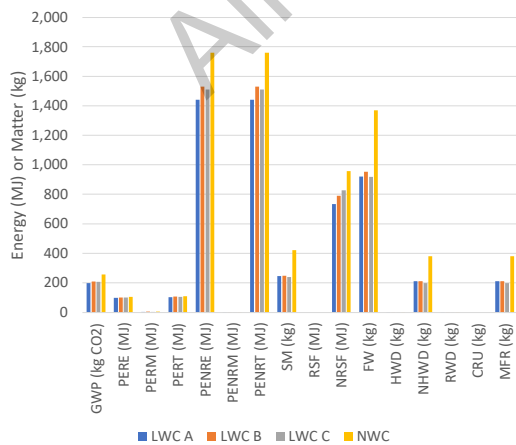
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19

19

Background: Building Case Studies

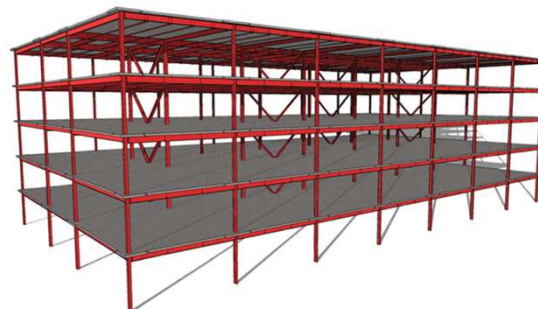


Walter P. Moore and Associates 2012

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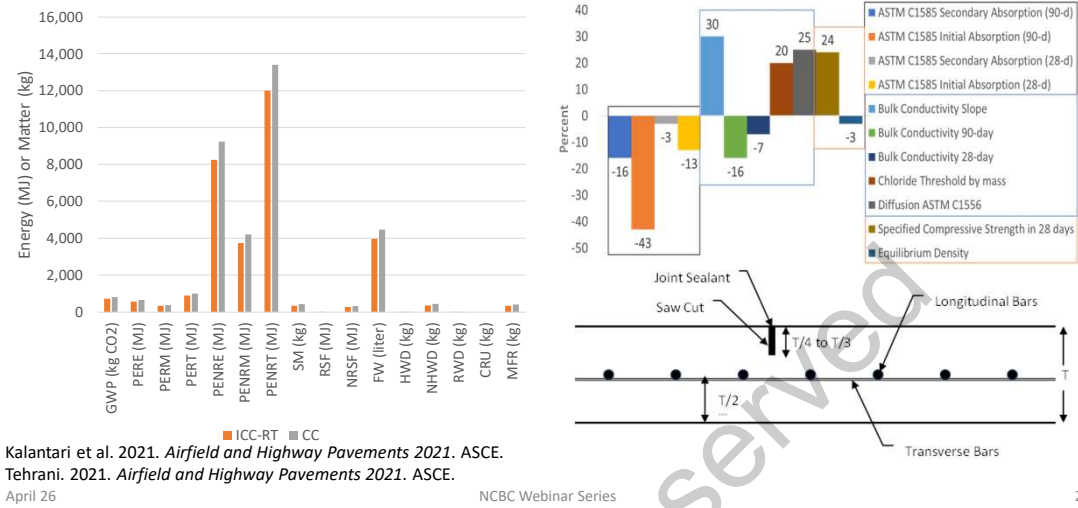


1 m³ ESCS Savings

- 60 kg Hot Rolled Steel
- 50 kg Cold Formed Steel
- 7 kg Reinforcing Steel
- 35 kg Cement
- 45 kg Fly Ash
- 2000 kg Gravel
- 300 kg Sand

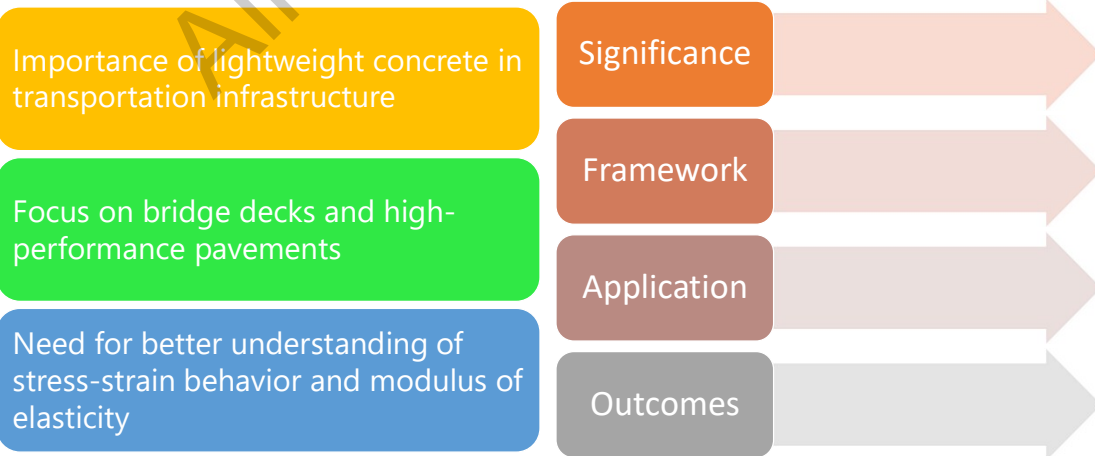
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Background: Pavement Case Studies



21

Highlights



22

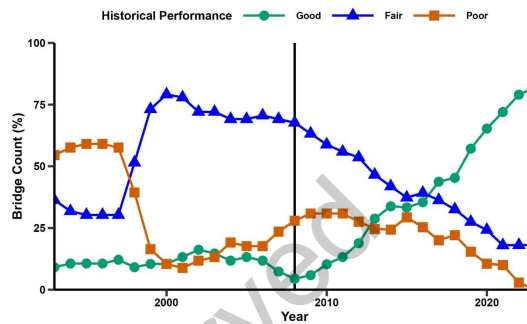
Significance

Establish stress-strain relationships for lightweight concrete

Examine lifecycle effects on service life of bridges

Perform lifecycle analysis including GHG emissions

Align with:
FHWA Every Day Counts Innovations
ASCE Infrastructure Report Card



Images courtesy of FHWA. 2024. *EDCNews*, June 27, 2024.

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23

23

Framework

Mobilization:
Materials,
tools, software

Experimental Investigations:
Mix design,
specimens,
mechanical
properties

Analytical Investigations:
Data analysis,
surveys,
lifecycle
performance

Dissemination:
Final report,
presentation,
publication

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24

24

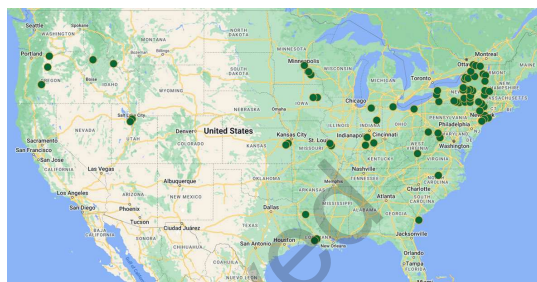
Application

Factors affecting modulus of elasticity:

- Aggregate type and proportion
- Cementitious matrix
- Additives and fibers

Use of ACI and ESCSI guidelines for estimation

Importance in structural design



ESCSI Internal Curing Map.

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25

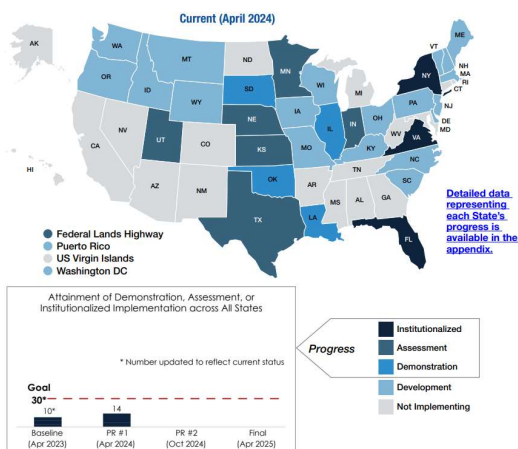
Outcomes

Updates to LRFD Bridge Design Specifications

Empirical expressions for modulus of elasticity

Insights into shrinkage and creep

Relevance to high-strength and lightweight concrete



Images courtesy of FHWA. 2024.

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26

Methodology

Four Material Sources

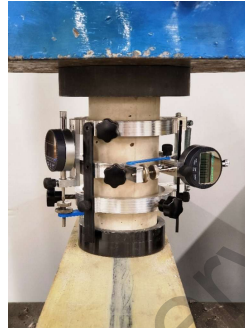
- Pairs of LWA and NWA

Eight Mixtures

- ALW, SLW, ICC, HSSLWC-6, HSSLWC-8
- NWC, HSNWC-6, HSNWC-8

Three Standard Tests

- Static (Longitudinal)
- Dynamic (Longitudinal, Transverse, Torsional)
- Compressive Strength (Longitudinal)



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27

Results

Variability in aggregate modulus of elasticity

Statistical analysis of structural lightweight concrete

Implications for design and lifecycle performance

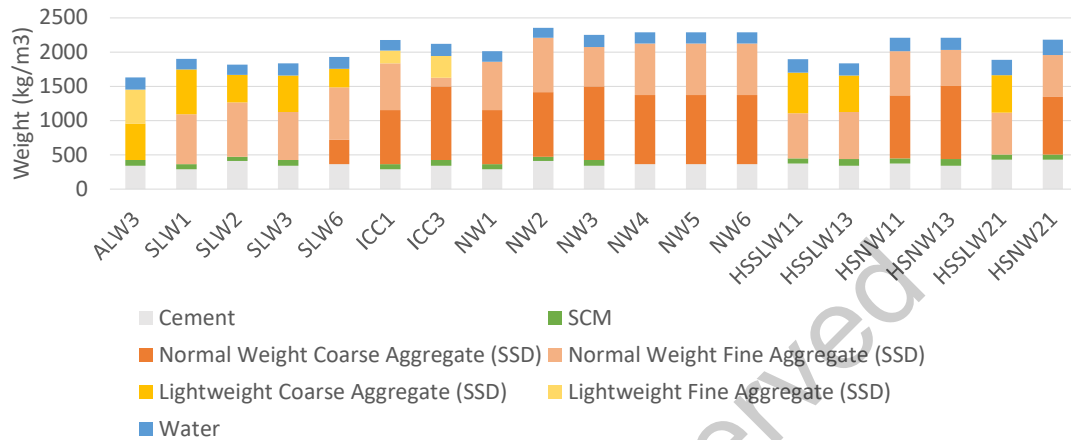
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28

Results: Material Properties



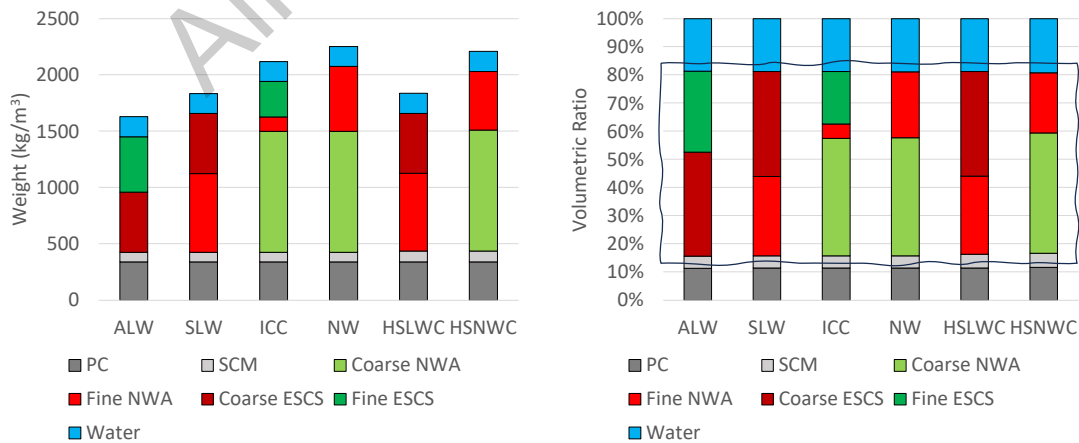
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ESCS Concrete Mixtures



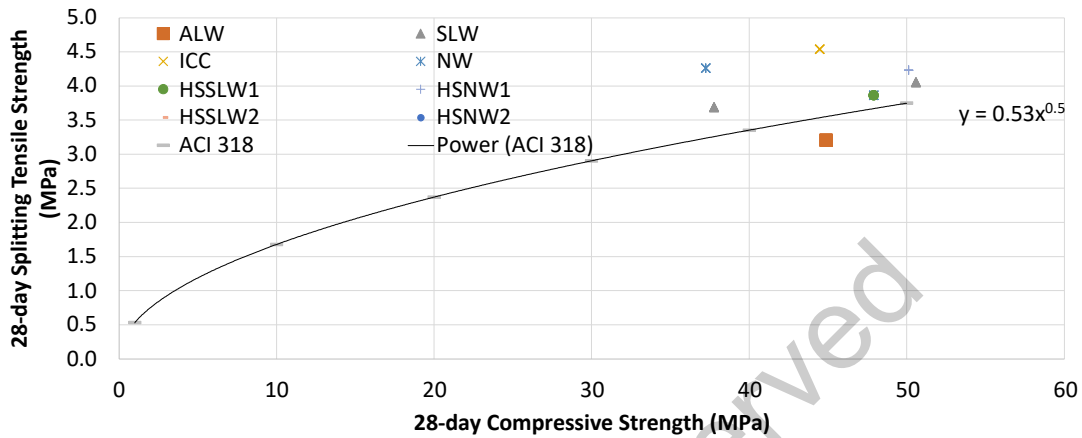
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www.fmtehrani.com

30

30

Results: Mechanical Strengths



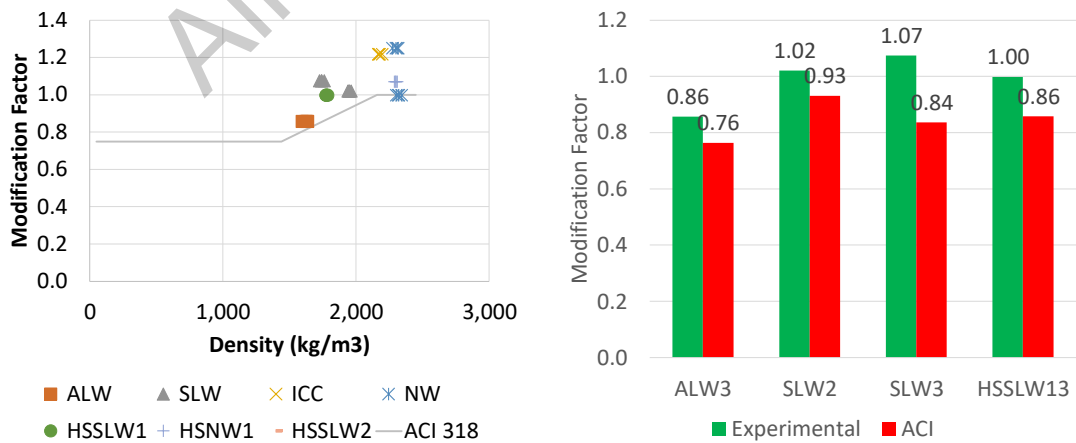
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31

Results: Modification Factors



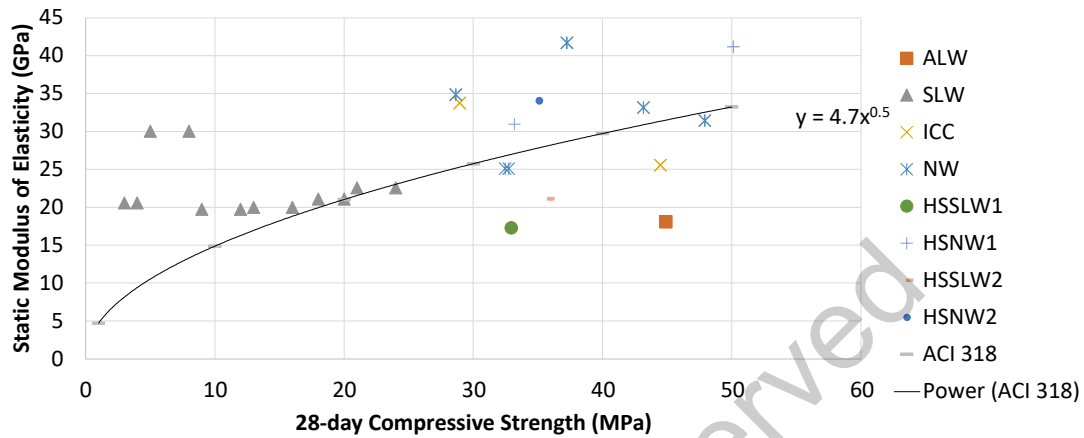
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32

Results: Static Modulus of Elasticity



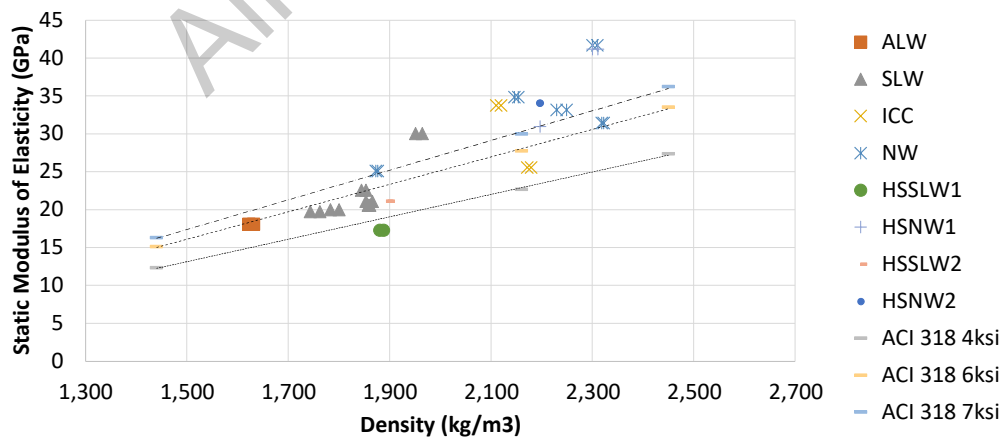
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Results: Static Modulus of Elasticity

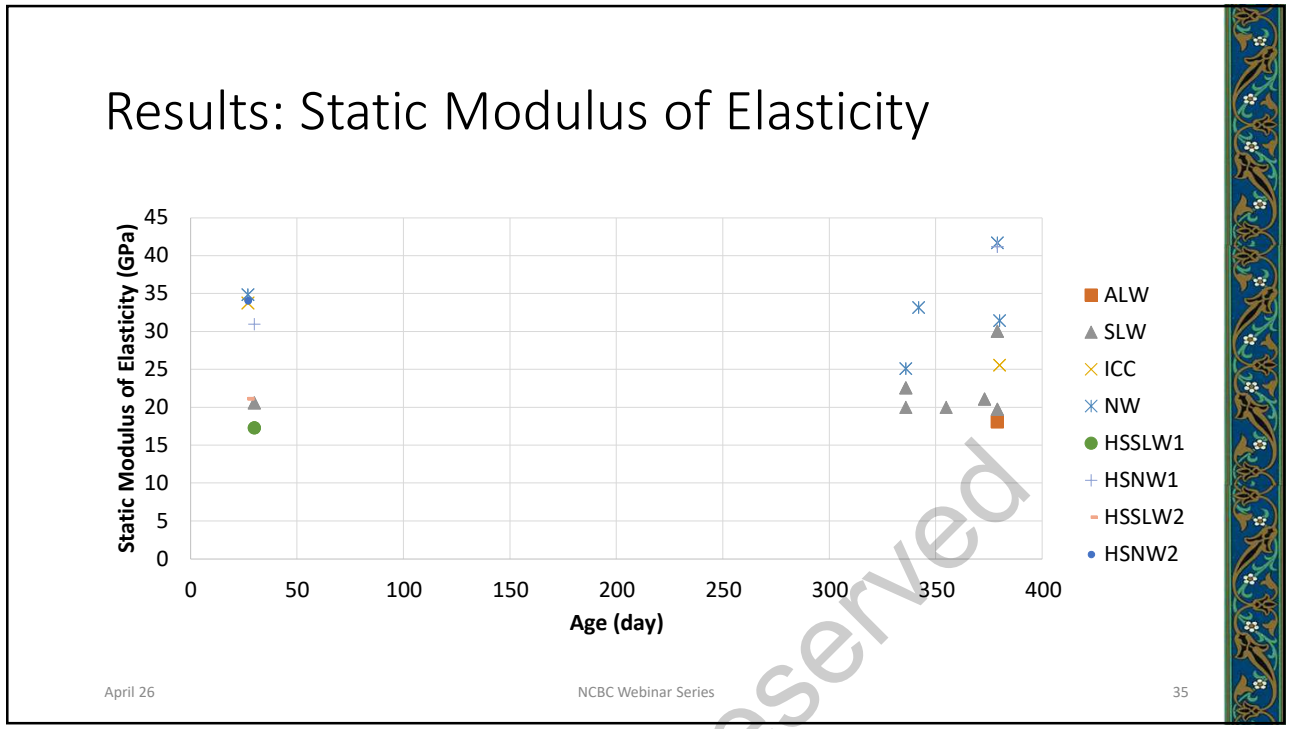


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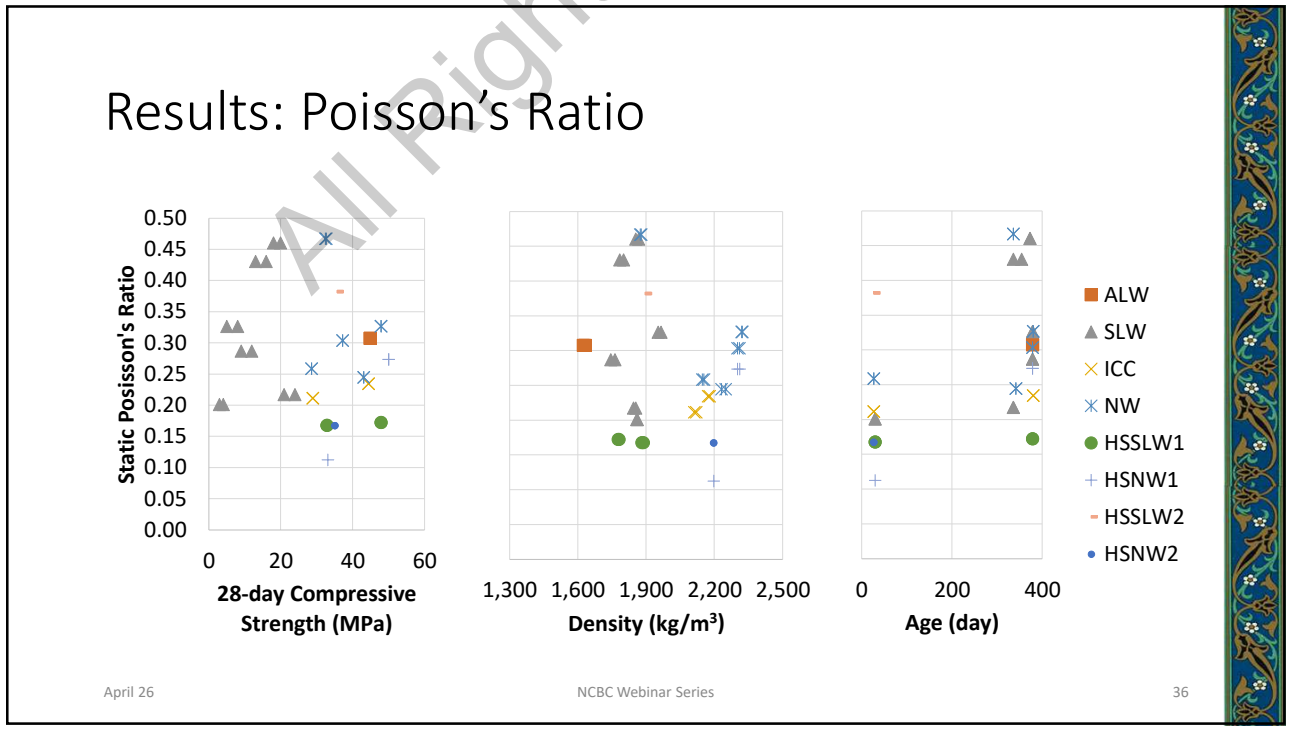
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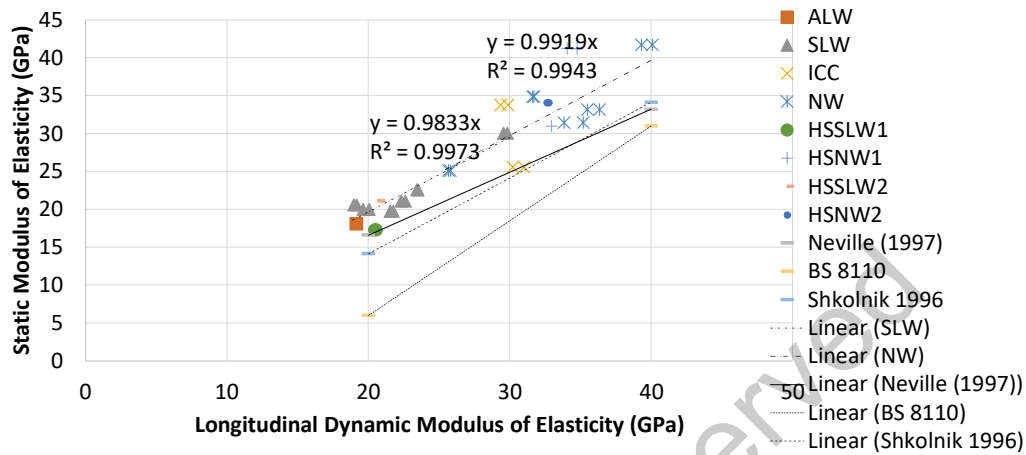


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36

Results: Dynamic Modulus of Elasticity



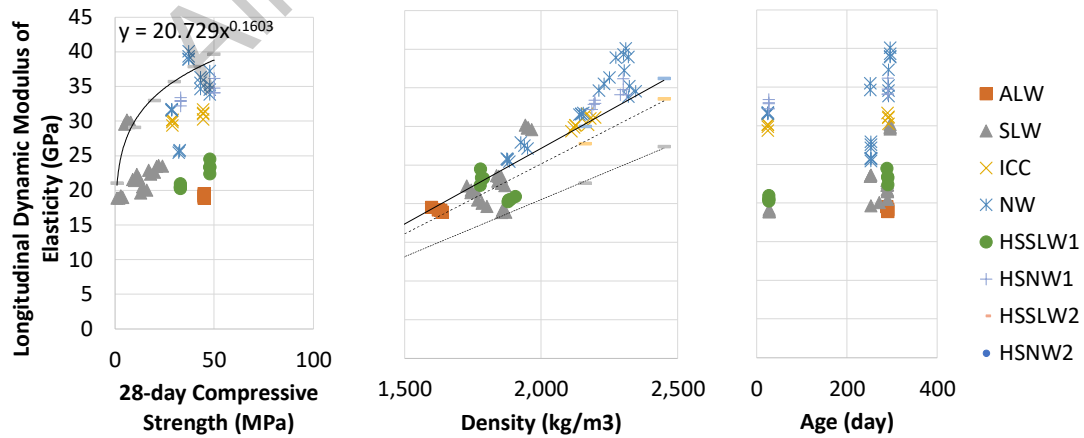
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37

37

Results: Dynamic Modulus of Elasticity



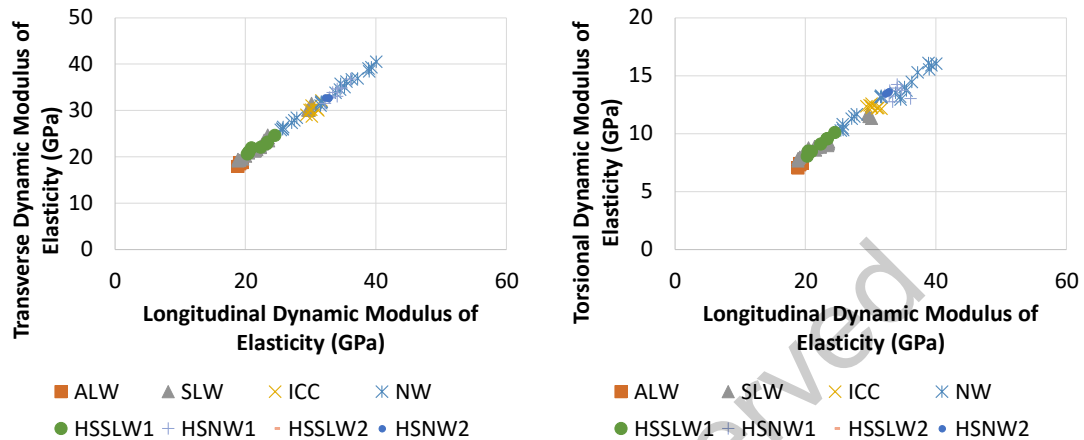
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38

38

Results: Dynamic Modulus of Elasticity



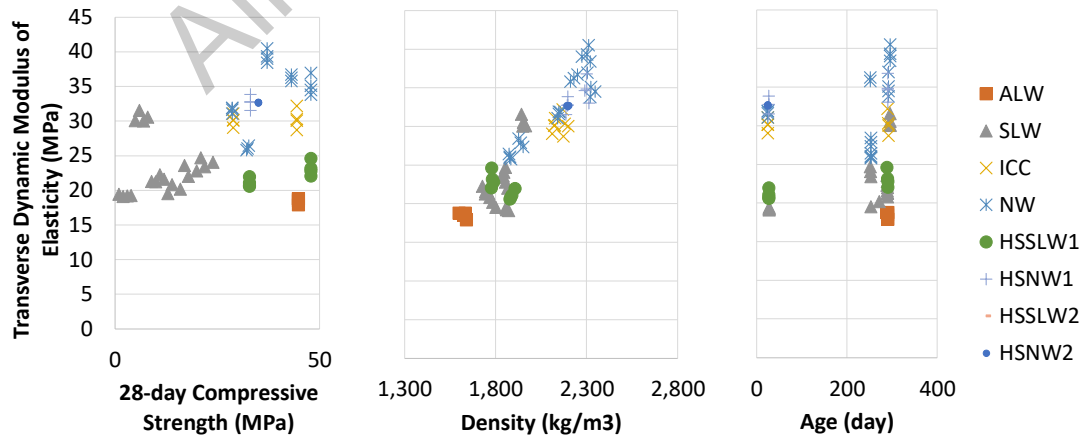
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39

Results: Dynamic Modulus of Elasticity



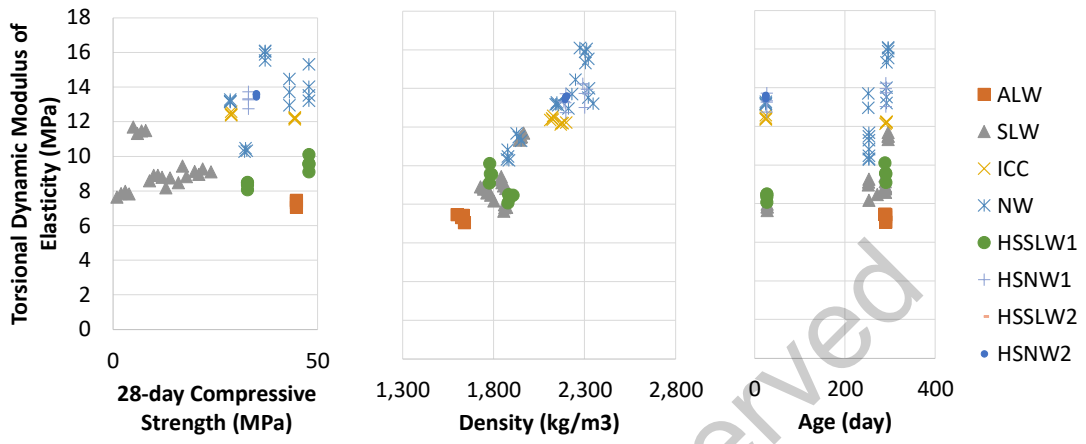
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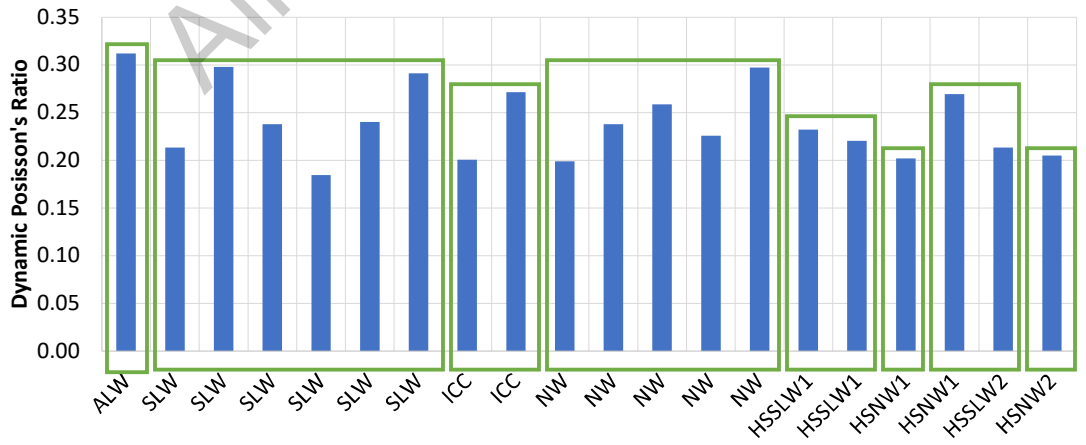
Results: Dynamic Modulus of Elasticity



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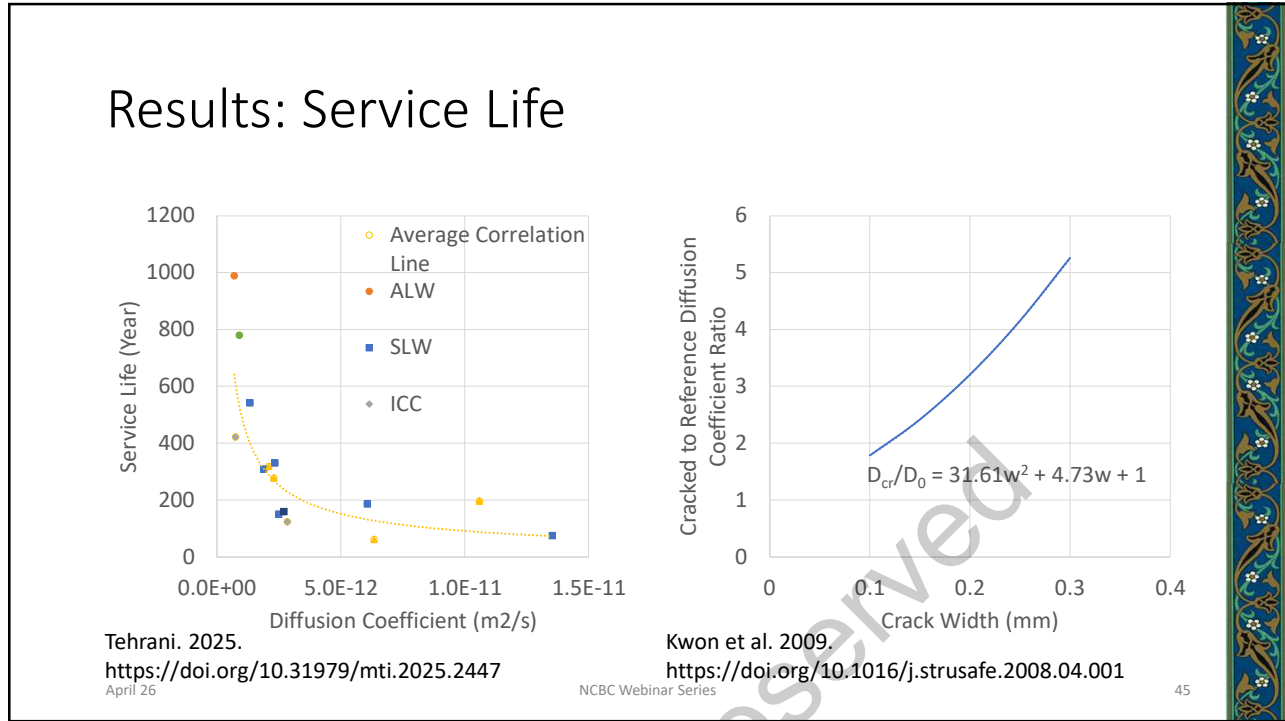
41

Results: Dynamic Poisson's Ratio

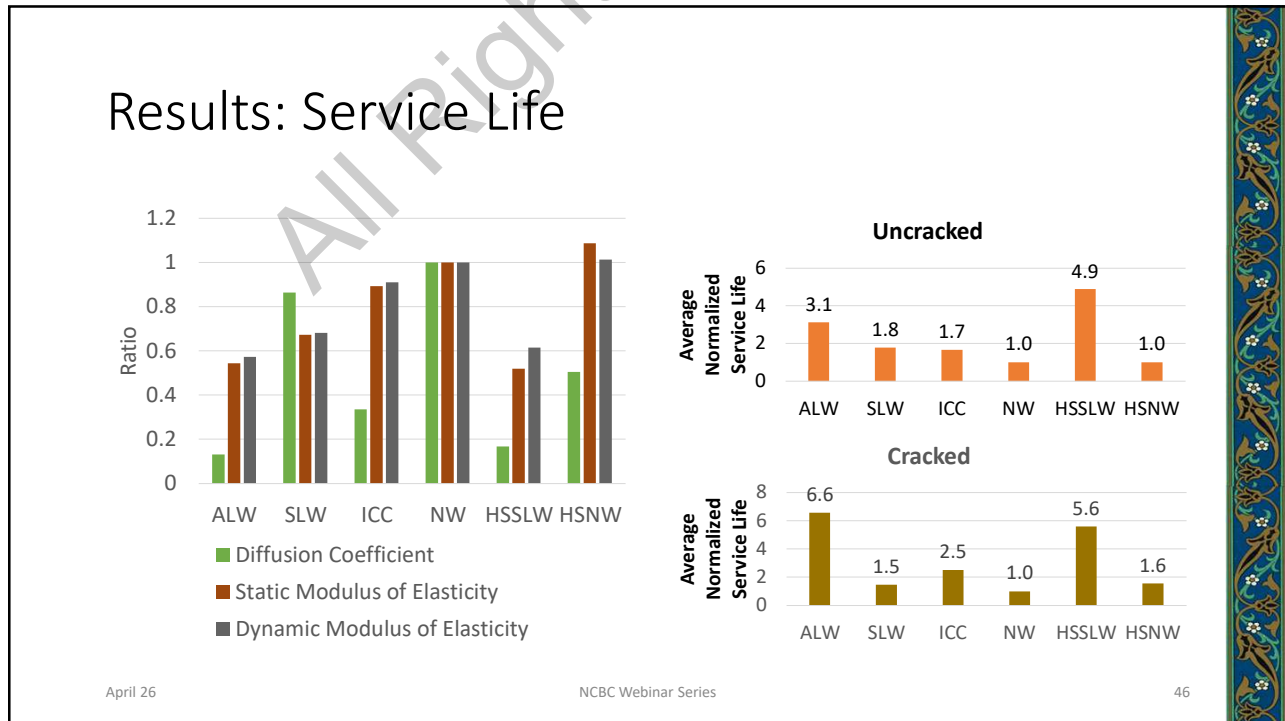


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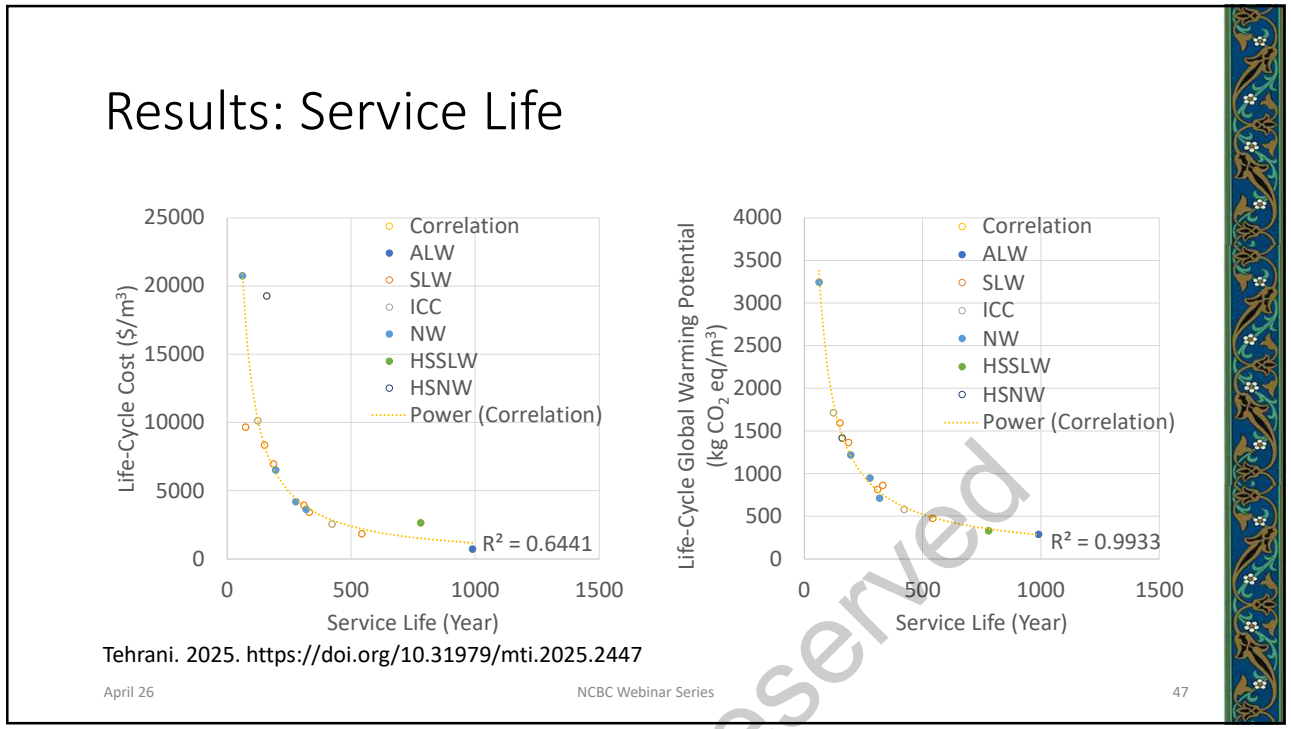
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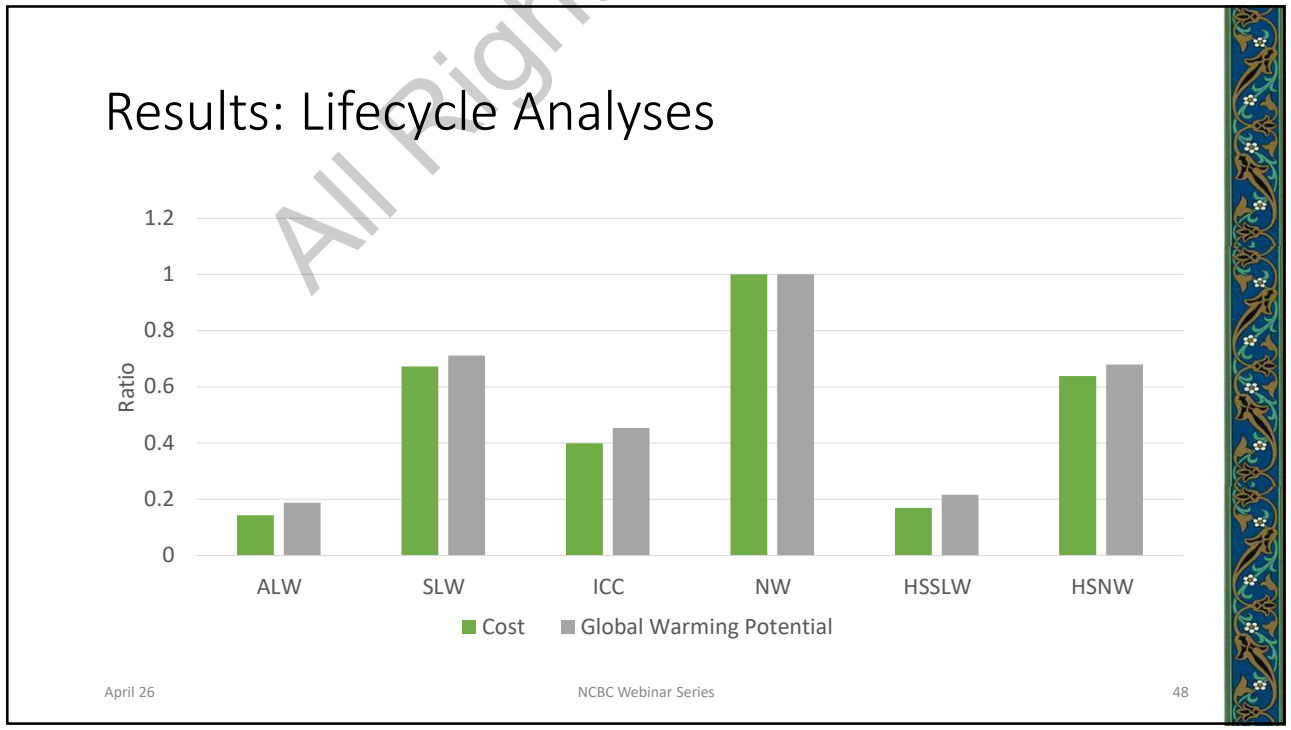
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46



47



48

Conclusions

- Structural Efficiency**
 - Structural Demands
 - Mechanical Strength
 - Modulus of Elasticity
 - Deformations and Cracking
- Durability and Sustainability**
 - Chloride Diffusion
 - Service Life
- Economic and Environmental Feasibility**
 - Lifecycle Cost
 - Lifecycle Emissions
- Design Recommendations**
 - Modification Factors
 - Design for Durability

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49

Contact Information and Acknowledgements

- Prof. Dr. Fariborz M. Tehrani
 - Ph.D., PE, ENV SP, PMP, SAP, F.ASCE
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 - California State University, Fresno
- Director
 - Expanded Shale, Clay and Slate Institute
- Editor-in-Chief
 - Journal of Civil Engineering and Materials Application
- Sustainability Professional/Trainer
 - Institute for Sustainable Infrastructure

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50

Questions
Key Takeaways



51

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52