



# 2025 NCBC WEBINAR SERIES

Introducing Life-365™ - a Web App  
for Estimating the Service Life of  
Concrete Mixture Designs and  
Corrosion Protection Systems

February 18, 2026

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# Update from the National Concrete Bridge Council

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# NCBC Webinar Series 2026

March 18: Introduction to the Design Process for Segmental Bridges with the New ASBI Segmental Design Manual

April 15: Stress-Strain Behavior and Bridge Performance of Concrete Containing Expanded Shale, Clay, and Slate Aggregates

May 20: Anchoring to Concrete Updates for 2026 (Part 1)

June 10: Overview of the new M-50 Tech Note on Unducted PT with Epoxy Coated Strand

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# Industry Events 2026

Feb 27- Mar 2: NRMCA Annual Convention, Las Vegas

Mar 29- Apr 1: ACI Concrete Convention, Rosemont, IL

Apr 14 : 2026 TRANS-IPIC UTC Workshop, Rosemont, IL (*see handout*)

Apr 13-16 - CRSI Technical Meeting, Napa, CA

Apr 23-24 - NCBC Seminar, Austin, TX (*see handout*)

May 3-9 - PTI Convention, Long Beach, CA

June 15-16 - International Bridge Convention, MD

Jun 28- Jul 2, 2026: AASHTO COBS Annual Mtng, Charlotte



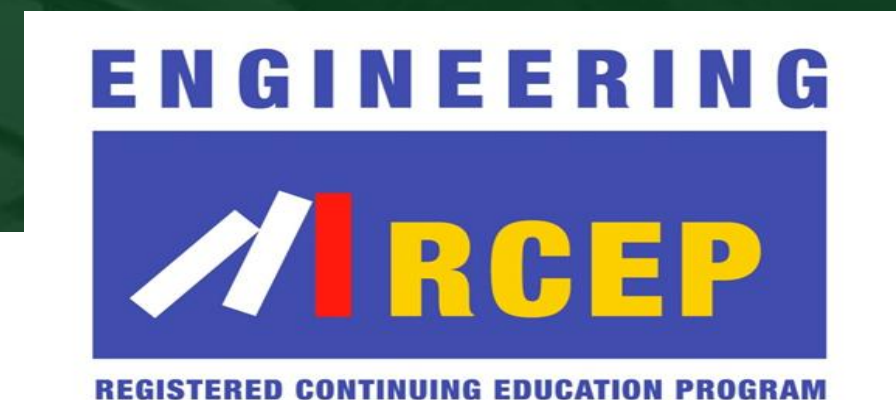
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# Mark Ehlen, PhD

- Economist and Engineer with more than 25 years of experience studying durability and permeability of concrete
- Senior Advisor at National Nuclear Security Administration and previously with NIST and Sandia National Labs
- In 2001 he produced BridgeLCC software to estimate life-cycle costs of bridges
- Works with consortium to continue to improve on Life-365



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# Presentation

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## About this Webinar

- This webinar offers information on the latest version of Life-365. The presentation takes you through the updates and how to use this web-based application to **estimate service life and life-cycle costs of concrete mix designs**.
- It follows a methodology that gives **research-based estimates** of the effects of concrete design, chloride exposure, environmental temperature, concrete mixes and barriers, and reinforcing steel on service life and life-cycle cost.
- While the app has been in use for decades, in 2025 an **online version** of Life-365 was released. This latest version allows users to run Life-365 in a web browser on a desktop, laptop, tablet, or smart phone.
- All features, functions, and reporting reports remain intact, and **projects from the previous version can be imported**. The calculations, functionality, and existing industry-accepted time-to-corrosion estimation process remain unchanged from previous versions.

# Learning Objectives

Following this webinar, the participants will be able to:

1. Utilize the latest version of Life-365 on any browser device
2. Estimate & compare the service life of concrete mix designs
3. Calculate & compare industry-accepted time-to-corrosion
4. Review how and when to use in the design of concrete bridges
5. Understand how a consortium of concrete industry companies continues to develop and improve on Life-365.

But will do in order: 2 (3) → 1 → 4 → 5

## 2. Estimating Service Life: Time to corrosion is based on the **speed** of chlorides moving through concrete to vulnerable rebar that has resistance

### Some Speed Factors

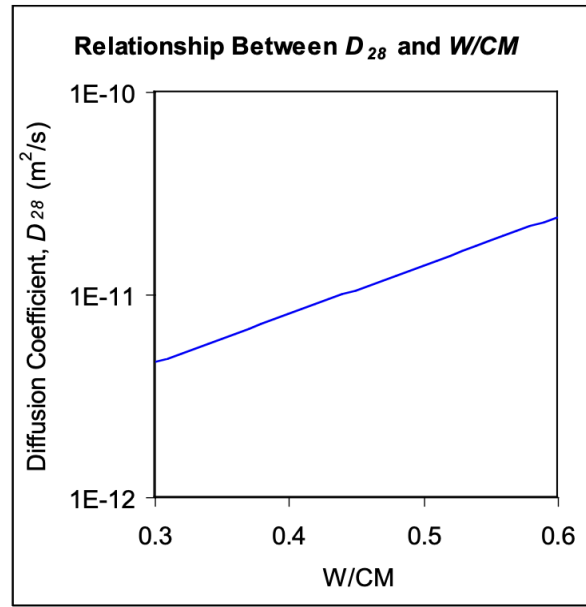


Figure 2.2. Relationship Between  $D_{28}$  and  $w/cm$

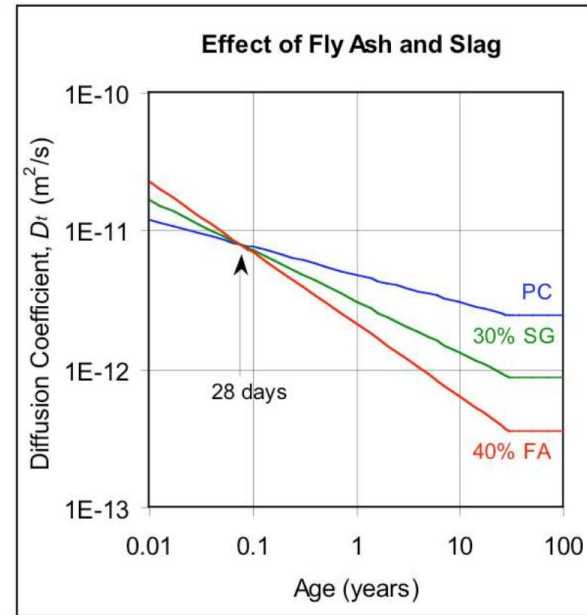


Figure 2.4. Effects of Fly Ash and Slag on  $D_t$

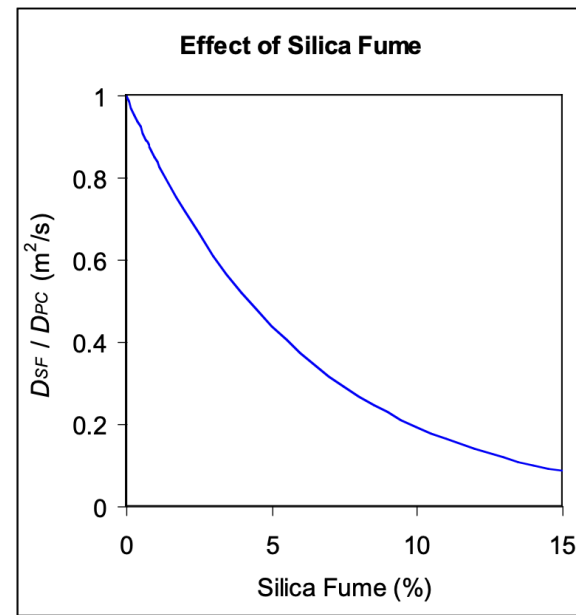
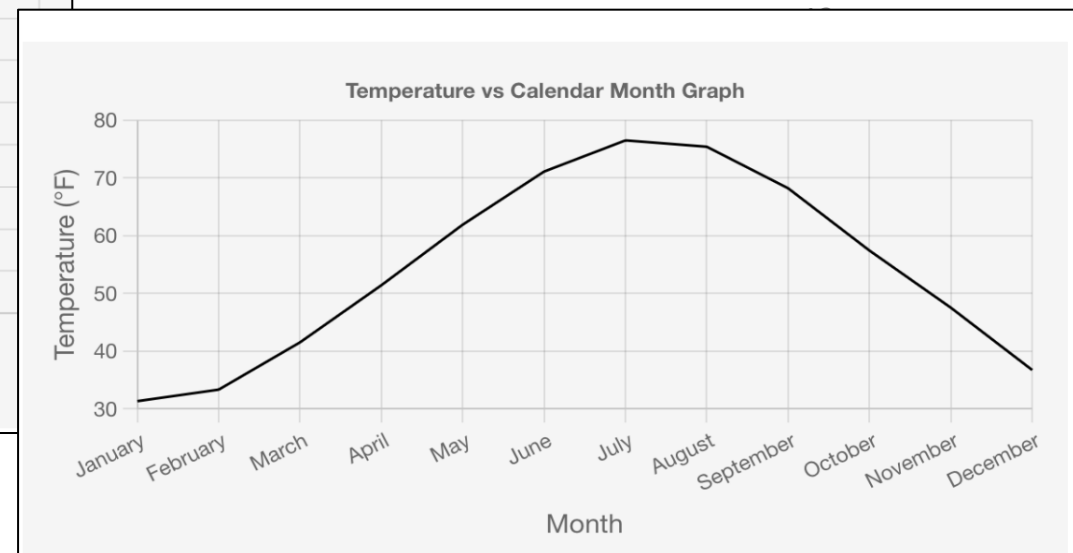
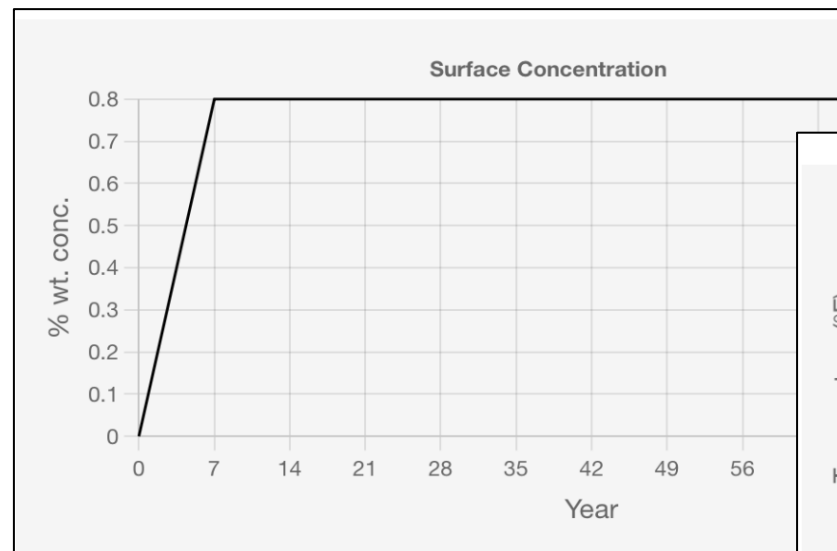
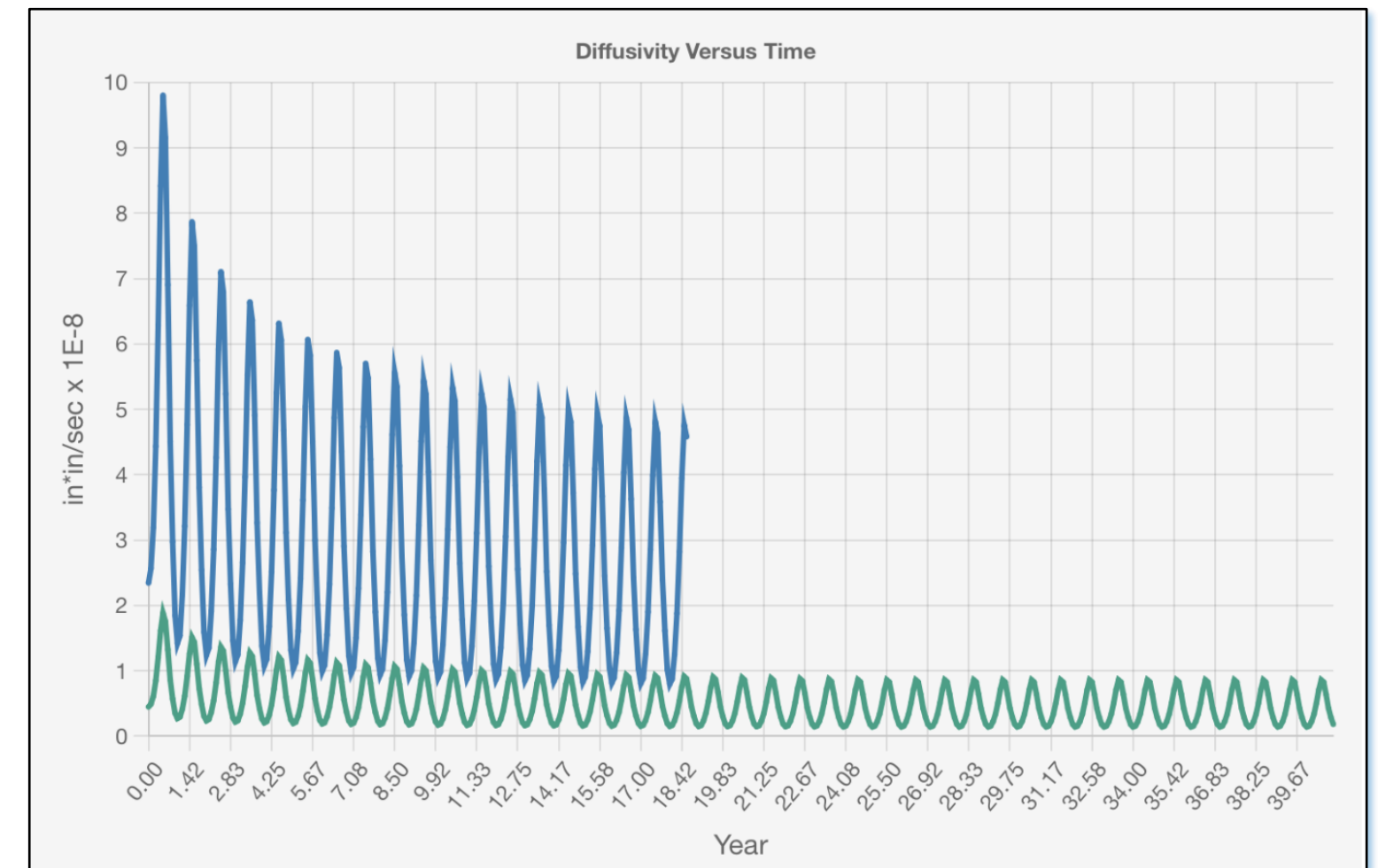


Figure 2.3. Effect of Silica Fume on  $D_{sf}$

### Some Speed Results

*Different speeds and resistance factors result in different service lives*

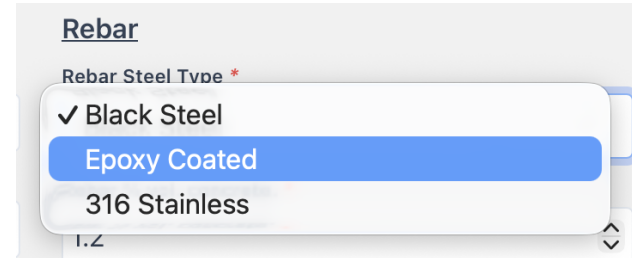


## 2. Estimating Service Life: Time to corrosion based on speed of chlorides through concrete to vulnerable rebar which has **resistance**

### Some Resistance Factors

Table 2. Effects of CNI on Threshold

CNI Dose		Threshold, $C_t$ (% wt. conc.)
liters/m <sup>3</sup>	gal/cy	
0	0	0.05
10	2	0.15
15	3	0.24
20	4	0.32
25	5	0.37
30	6	0.40



### Some Resistance Results

*Different speeds and resistance factors result in different service lives*

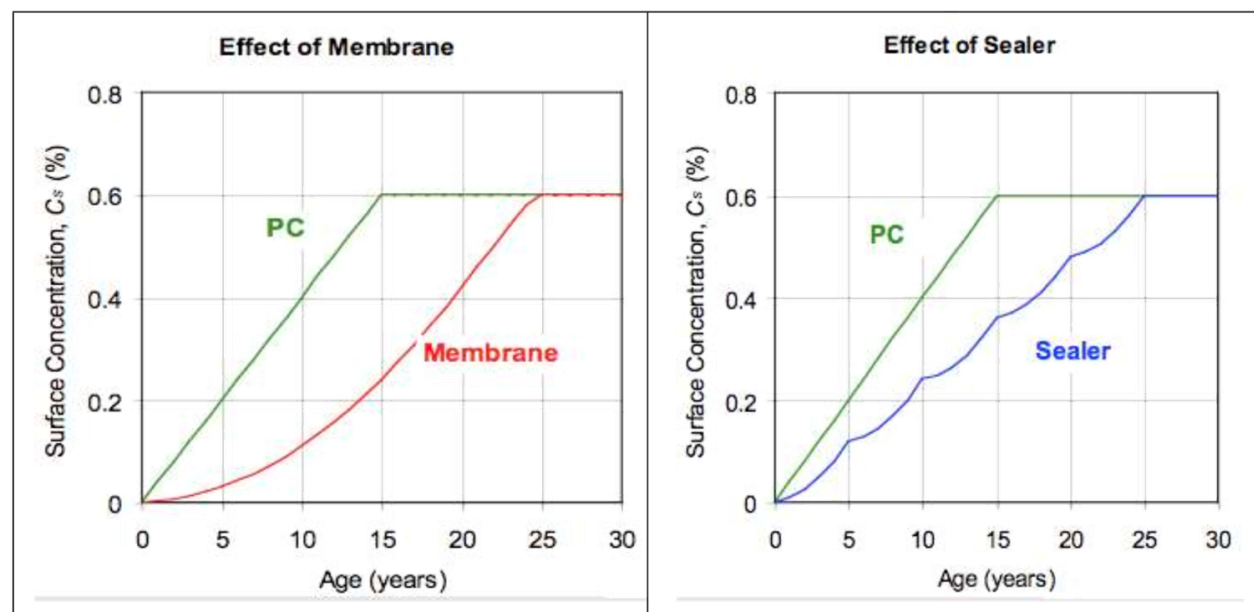
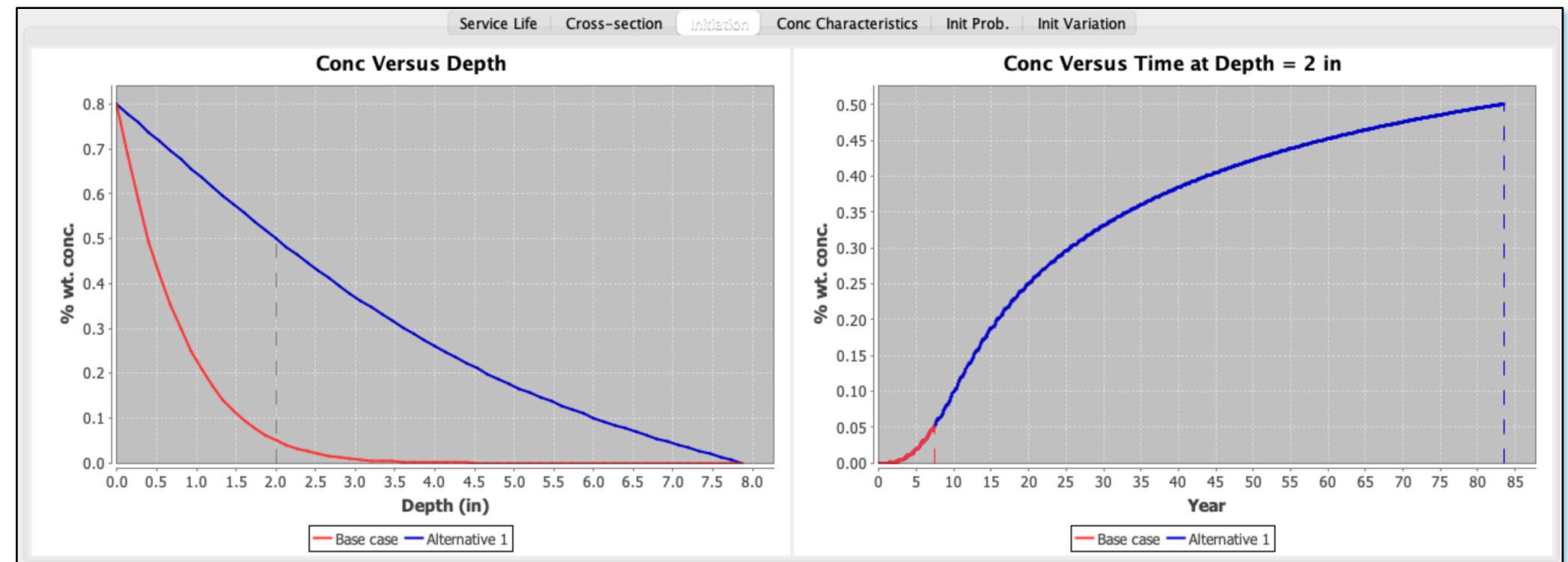
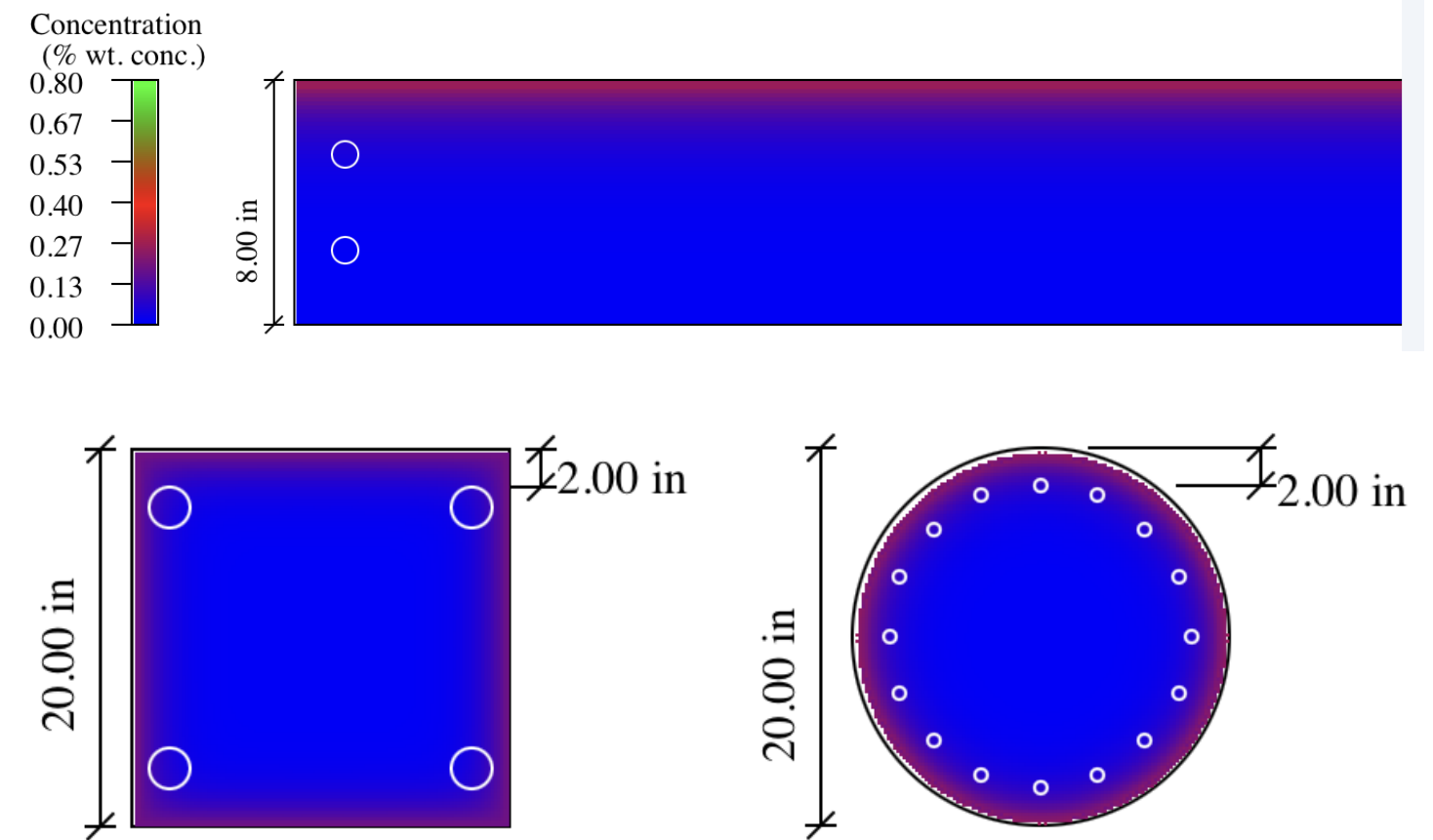
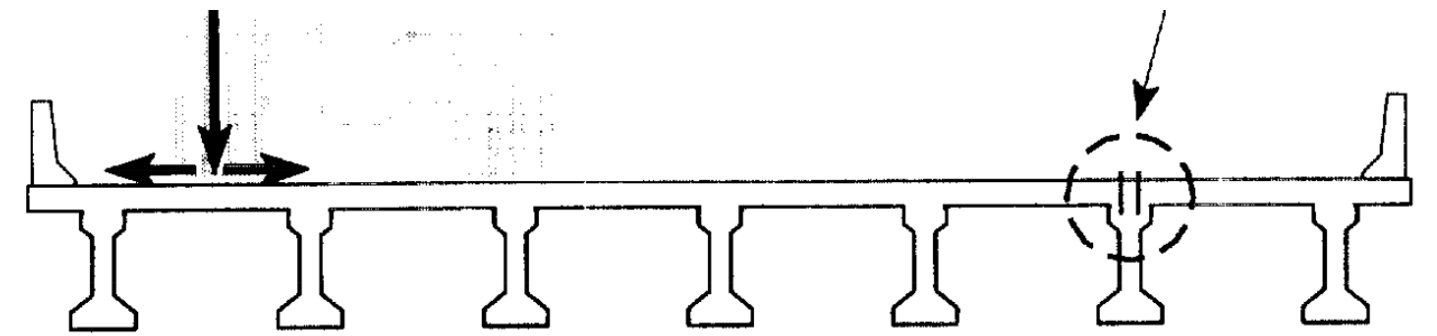


Figure 2.5. Effects of Membranes and Sealers

# 1. How to Use Life-365

Technical Manual: It covers

- Time to corrosion + time for propagation = service life.
- Applied to slabs/walls and round/square columns.
- Time to corrosion based on chloride transport from surface to reinforcing steel; mathematical equations that use physics properties/constants based on concrete properties; 1D and 2D Fickian-related diffusion.
- Includes tool for estimating maximum external chloride concentration
- Download from <https://app.life-365.org>



# 1. How to Use Life-365 on any Device

1. Utilize the latest version of Life-365 on any device.
2. The practice of estimating & comparing the service life & life-cycle costs of concrete mix designs.
3. The practice of calculating & comparing time-to-corrosion.

Access: <https://life-365.org/resources/>



**DEMO**

<https://app.life-365.org>

## 4. How and when to use for concrete bridges

- When durability is a design objective or factor.
- When chloride ingress is the primary (first) means of concrete failure.
- When this chloride ingress is via concrete bridge slabs, round columns, square columns; Does not explicitly include concrete beams.
- When 'novel' admixtures can be represented by custom D28 (chloride diffusion coefficient at 28 days), Ct (chloride threshold), propagation, etc.



Select Structure Type & Dimensions

Type Of Structure \*  
slabs and walls (1-D)

Thickness (in) \*  
8.00

Reinf. Depth (in) \*  
2.00

Area (sq. ft.) \*  
10000.00

Volume Of Concrete : 246.91 cub. yd.  
Chloride concentration units : % wt. conc.

A diagram of a rectangular slab. The thickness is labeled as 8.00 in. The reinf. depth is labeled as 2.00 in. There are four circles representing reinforcement bars, two on each side.

Select Structure Type & Dimensions

Type Of Structure \*  
circular columns (2-D)

Width (in) \*  
9.10

Reinf. Depth (in) \*  
2.00

Total Length (ft) \*  
10000.00

Volume Of Concrete : 167.28 cub. yd.  
Chloride concentration units : % wt. conc.

A diagram of a circular column. The width is labeled as 9.10 in. The reinf. depth is labeled as 2.00 in. There are several circles representing reinforcement bars arranged in a ring.

# 5. How the Life-365 Industry Consortium Works

1998, National Institute of Standards and Technology (NIST) workshop called for corrosion service life model.

1999: Consortium I formed within **American Concrete Institute's (ACI)** Strategic Development Council (SDC) to fund development of the "Life-365" software program as the first step towards creating a consensus model.

2005: Consortium II formed to fund improvements (**Slag Cement Association (SCA)**, the **Concrete Corrosion Inhibitors Association (CCIA)**, **National Ready Mixed Concrete Association (NRMCA)** and the **Silica Fume Association (SFA)**).

2008: Life-365 v2.0 is released to industry.

2012: Life-365 v2.1.1 is released after 12-month verification and validation (with E.C. Bentz).

2012: Consortium III formed to continue the improvements of Life-365. (**BASF Admixture Systems**, **Cortec**, **Epoxy Interest Group (Concrete Reinforcing Steel Institute)**, **Euclid Chemical**, **Grace Construction Products**, **National Ready-mixed Concrete Association**, **Sika Corporation**, **Silica Fume Association**, **Slag Cement Association**.)

2013: Added ASTM C1556 Tool to estimate surface chloride levels.

2019-2026: Development and release of Life-365 3.0: Web Version. Same Life-365 2.3 (Java) service-life prediction and life-cycle-costing codebase but on server, totally new web interface.



**Michael D.A. Thomas**, FACI, is a Professor of civil engineering at the University of New Brunswick, Fredericton, NB, Canada. He is a member of ACI Committees 201, Durability of Concrete; 221, Aggregates; 232, Fly Ash and Natural Pozzolans in Concrete; 233, Ground Slag in Concrete; 234, Silica Fume in Concrete; 236, Material Science of Concrete; 308, Curing Concrete; 365, Service Life Prediction; and E803, Faculty Network Coordinating Committee. He received the ACI Wason Medal for Materials Research and the ACI Construction Award and is a Past President of the ACI Ontario Chapter.



ACI member **Evan C. Bentz** is an Associate Professor of civil engineering at the University of Toronto. He is a member of ACI Committee 365, Service Life Prediction, and Joint ACI-ASCE Committee 445. Shear and the ser pra

concrete research into the and Computer Program for Predicting the Service Life and program Response-2010 Life-Cycle Cost of Reinforced Concrete

Life-365™ Service Life Prediction Model™

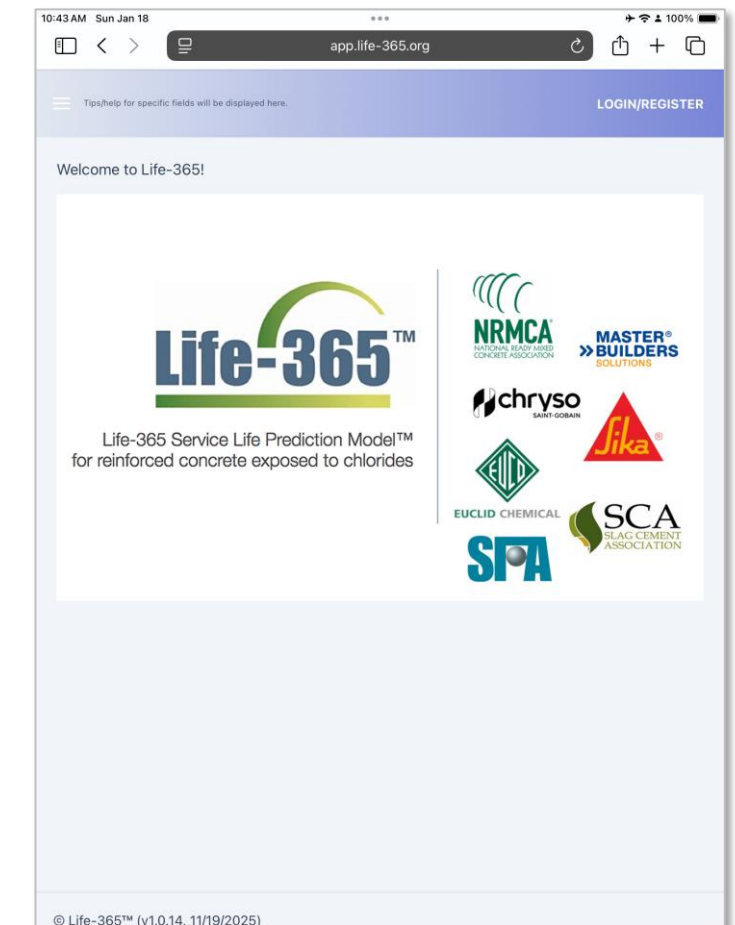
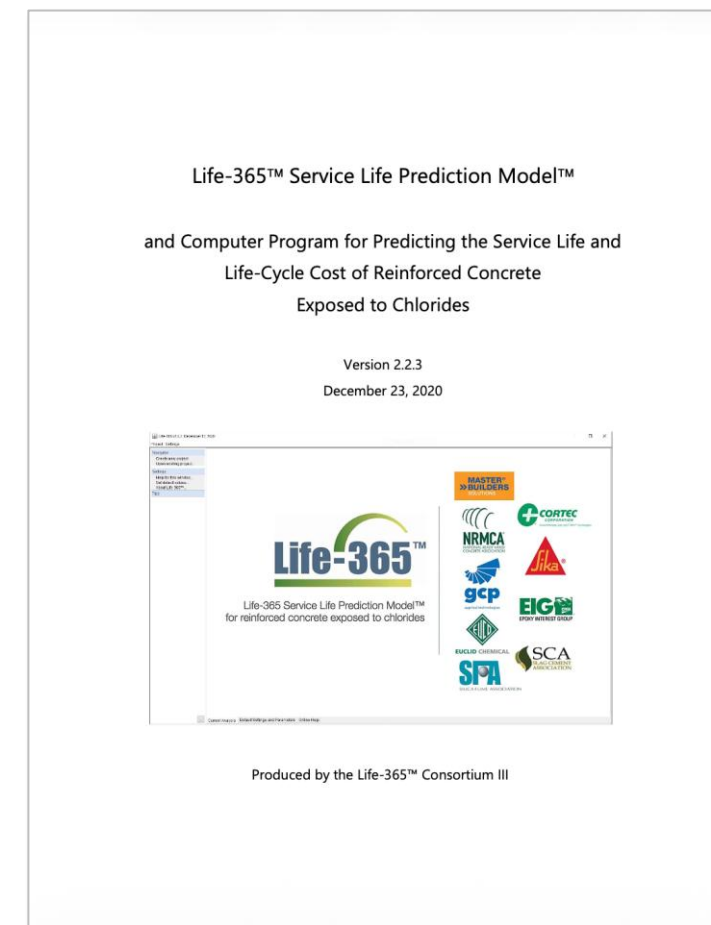
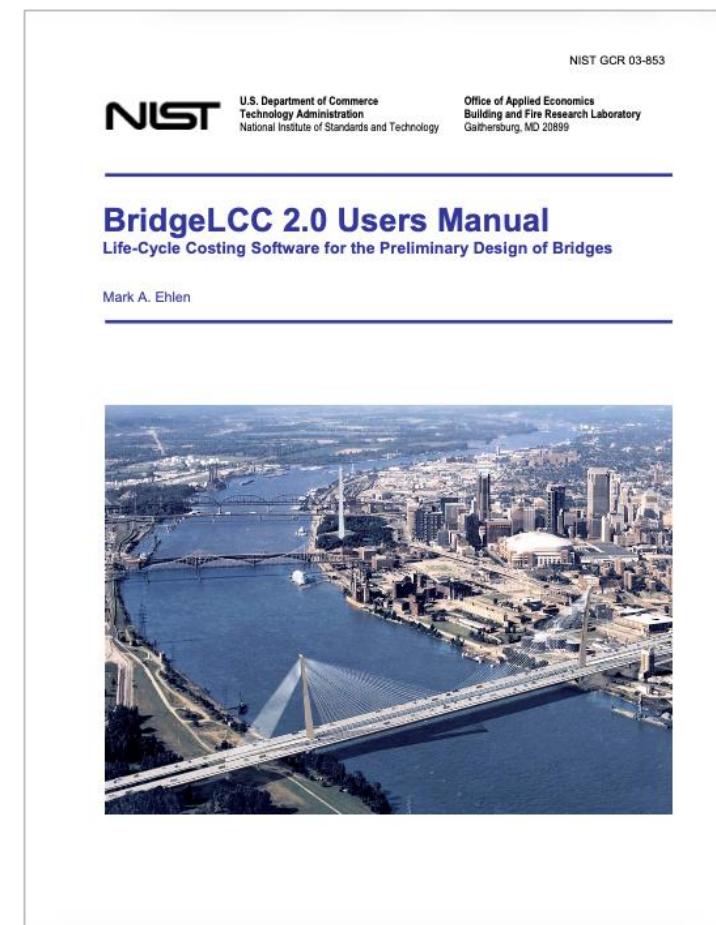
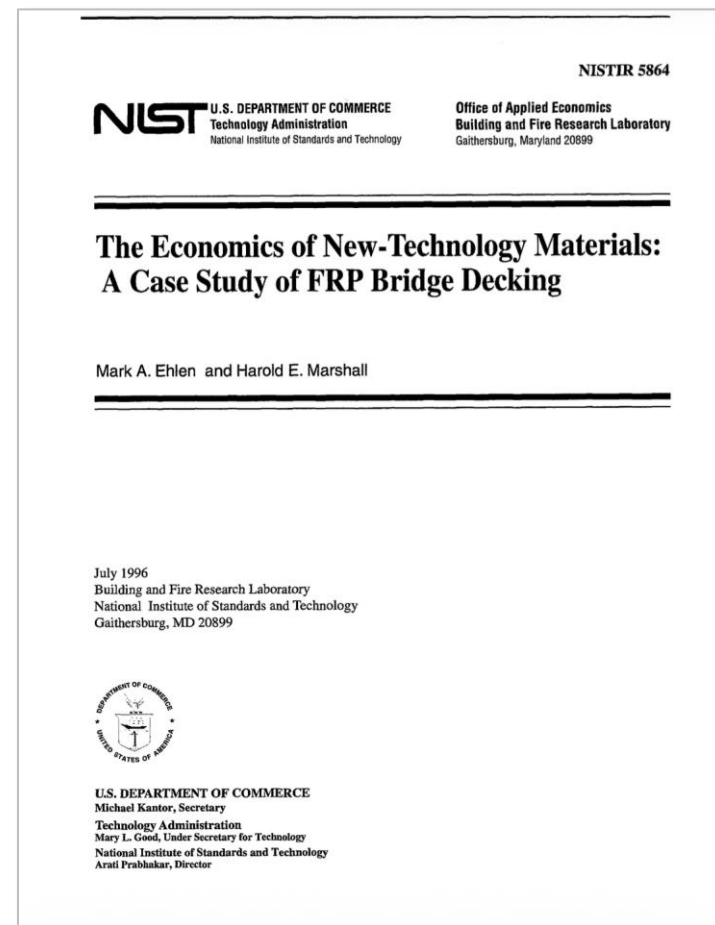
Version 2.2.3  
December 23, 2020



Produced by the Life-365™ Consortium III

# Presenter: Mark A. Ehlen, Ph.D.

- Economist & Engineer; NIST, Sandia National Labs, NNSA
- Joined to improve Life-365 life-cycle costing methods
- Authored several papers below that are available for reference



# Questions

## Key Takeaways





Thank you!

Please sign up for future NCBC webinars

[\*www.nationalconcretebridge.org\*](http://www.nationalconcretebridge.org)

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