

KBA 205

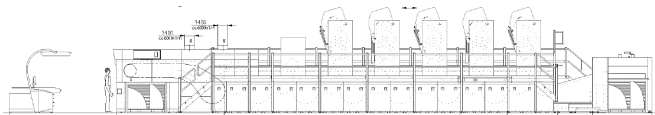
Press specification

KBA Specification

Sheet format	Max 1510 x 2050mm Min 900 x 1350mm 15mm Grip
Image area	Max 1490 x 2050mm
Feeder pile height	1200mm
Delivery pile height	1020mm
Register adjustment	±1/ ±1/ ±0.19mm
Axial/circ/diag	
Press height	3.71m
Press width	6.17m
Press length	19.95m
Press weight	182t
Printing Speed	9,000 sph
Substrates	Paper 0.1 to 1.2mm Plastic up to 700 mic
Colours	5 + Coater
Ink Type	UV

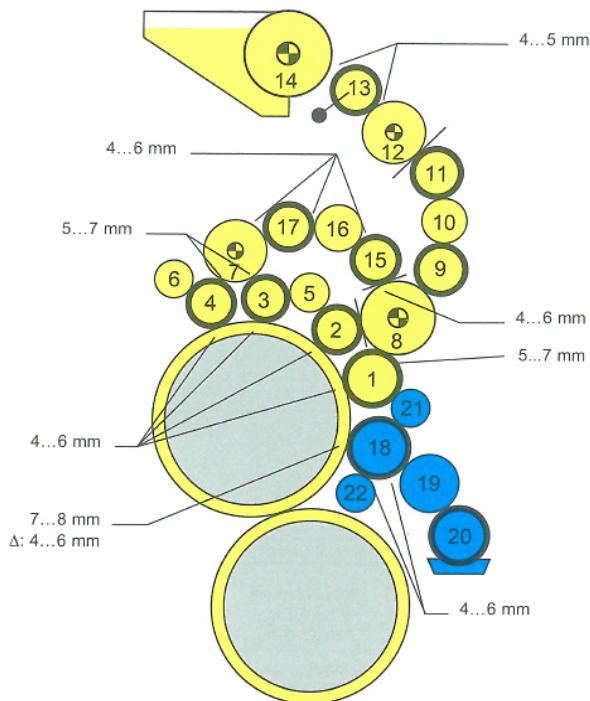
Serial Number - 366054

Manufactured date - 2006



Rollers

Roller diagram



- Forme rollers nos. 1, 2, 3, 4 operate as oscillating rollers (switched at console)
- Ink train separation between rollers nos. 2/8, 8/15, 11/12 (switched at console)
- Rollers nos. 7, 8, 12 and ink duct roller 14 are prepared for cooling/temperature control and are installed permanently

Rollers

No	Qty	Description	Ø (mm) Ø (inch)		Material
Roller table, inking unit					
1	1	Ink forme roller	172	6.772	Rubber
2	1	Ink forme roller	165	4.496	Rubber
3	1	Ink forme roller	155	6.102	Rubber
4	1	Ink forme roller	180	7.087	Rubber
5	1	Intermediate roller	124	4.882	Rilsan
6	1	Rider roller	73	2.874	Rilsan
7	1	Oscillating ink distributor	183.6	7.228	Rilsan
8	1	Oscillating ink distributor	183.6	7.228	Rilsan
9	1	Distribution roller	155	6.102	Rubber
10	1	Intermediate roller	124	4.892	Rilsan
11	1	Distribution roller	143	5.630	Rubber
12	1	Oscillating ink distributor	183.6	7.228	Rilsan
13	1	Ink vibrator roller	157	6.181	Rubber
14	1	Ink duct roller	---	---	Ceramic
15	1	Distribution roller	143	5.630	Rubber
16	1	Intermediate roller	124	4.882	Rilsan
17	1	Distribution roller	150	5.906	Rubber
Roller table, dampening unit, Varidamp (VD)					
18	1	Dampening forme roller	180	7.087	Rubber
19	1	Transfer roller	155	6.102	Chrome
20	1	Dampening duct roller	166	6.535	Rubber
21	1	Oscillating bridge roller	98	3.858	Rilsan
22	1	Rider roller	98	3.858	Chrome

Tolerance for rubber roller Ø in inking/dampening units: +0.5mm (+0.0197")
 Regrinding possible to -1mm (-0.0394")

Colour markings:

Rollers with rubber coatings are colour coded on their journals;

Dampening forme roller for conventional inks;

Ink rollers for conventional inks;

Rollers for UV inks;

Rollers for alternating use;

Dampening duct roller for all uses;

Green

Brown

Grey

Blue

Green

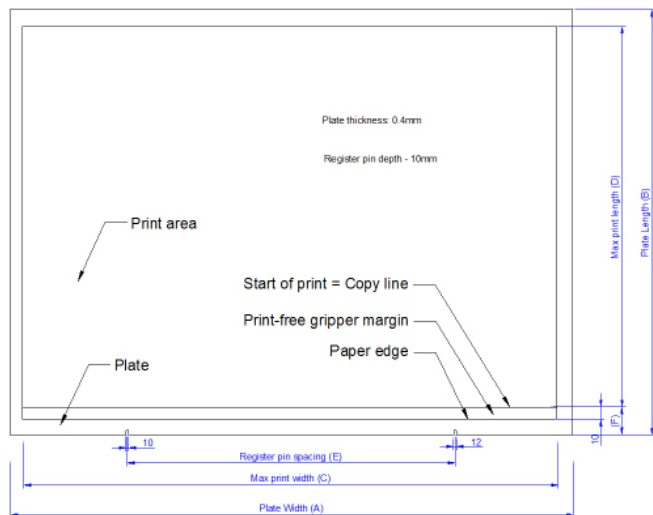
Anilox Coating

Diameter – 355.5mm

Face – 2090mm

Cell - 16cm³

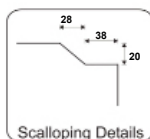
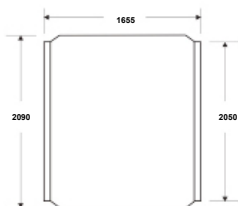
Printing/Coating Plates



		RA 205
(A)	Plate Width	2060mm
(B)	Plate Length	1560mm
(B)	Coating Plate Length	1550mm
(C)	Max print width	2050mm
(D)	Max print length	1490mm
(E)	Register pin spacing	1200mm
(F)	Start of print	44mm
(F)	Start of coating	34.5mm

- When delivering KBA 205 plates a 7.5t vehicle is needed due to size

Blanket



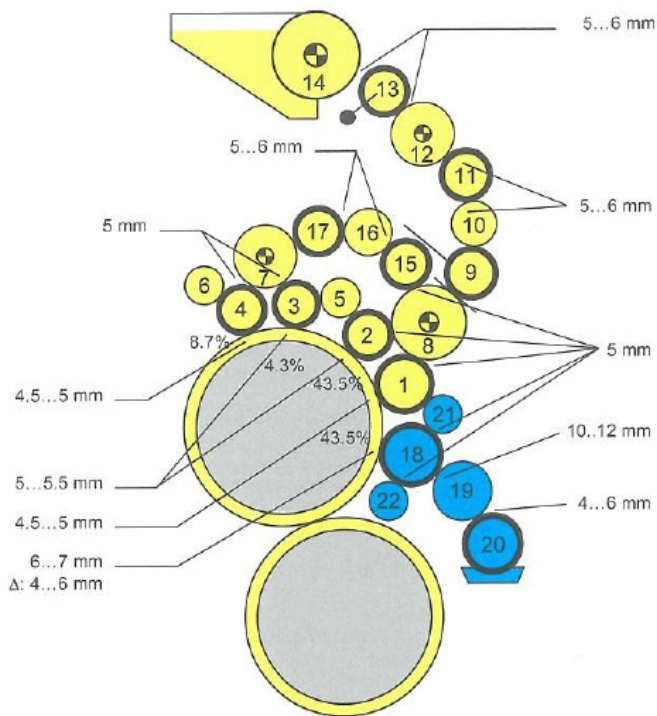
CAD Drawing Ref: 20901652202838

Blanket Specification	Type DAY 7000	Gauge 1.95MM	Tolerances + / - 0.02MM
	Finished Size 2090X1655		Cut Size Grip x Length 2090X1652
	Edge Seal NO	Stamp Back YES	Roll Width 2150
Bar Specification	Lead Bar x Length Dutch Fold x 2050mm	Trail Bar x Length Dutch Fold x 2050	Holes / Slotted NO
Barring Specification	Spacer - Thickness 4.5MM	Spacer - Distance 200MM	Glue Gun Ref: 6/10MM
	Bar Pressure 12BAR	Bar Closure PARALLEL	Tape Ends YES
Oven	Temperature 80DEGREES	Time 60MINUTES	
Notes:			



Rollers

Roller diagram



Rollers

No	Qty	Description	Ø (mm)	Ø (inch)	Material
Roller table, inking unit					
1	1	Ink forme roller	129	5.08	Rubber
2	1	Ink forme roller	123	4.84	Rubber
3	1	Ink forme roller	117	4.61	Rubber
4	1	Ink forme roller	135	5.31	Rubber
5	1	Intermediate roller	102	4.02	Rilsan
6	1	Rider roller	60	2.36	Rilsan
7	1	Oscillating ink distributor	151.9	5.98	Rilsan
8	1	Oscillating ink distributor	151.9	5.98	Rilsan
9	1	Distribution roller	129	5.08	Rubber
10	1	Intermediate roller	102	4.02	Rilsan
11	1	Distribution roller	117	4.61	Rubber
12	1	Oscillating ink distributor	151.9	5.98	Rilsan
13	1	Ink vibrator roller	117	4.61	Rubber
14	1	Ink duct roller	200	7.87	Ceramic
15	1	Distribution roller	117	4.61	Rubber
16	1	Intermediate roller	102	4.02	Rilsan
17	1	Distribution roller	123	4.84	Rubber
Roller table, dampening unit					
18	1	Dampening forme roller	135	5.31	Rubber
19	1	Transfer roller	120.3	4.74	Chrome
20	1	Dampening duct roller	130	5.12	Rubber
21	1	Oscillating bridge roller	80	3.15	Rilsan

Tolerance for rubber roller Ø in inking/dampening units: +0.5mm (+0.0197")

Regrinding possible to -1mm (-0.0394")

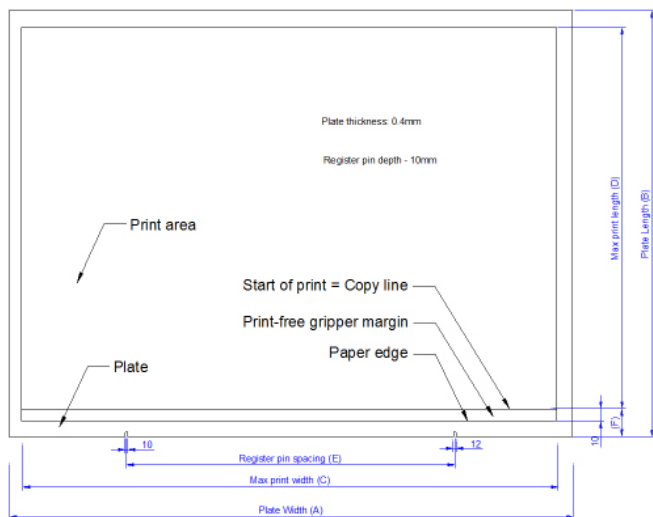
Anilox Coating

Diameter – 237mm

Face – 1660mm

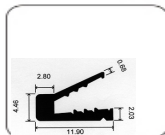
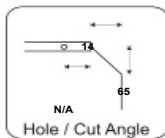
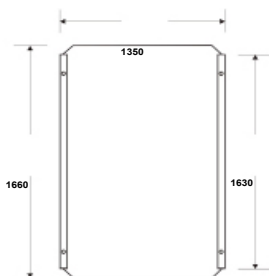
Cell – 13cm³

Printing/Coating Plates



RA 162a		
(A)	Plate Width	1630mm
(B)	Plate Length	1260mm
(B)	Coating Plate Length	
(C)	Max print width	1620mm
(D)	Max print length	1190mm
(E)	Register pin spacing	1200mm
(F)	Start of print	
(F)	Start of coating	

Blanket



CAD Drawing Ref: 1660134614650

Blanket Specification	Type CONTI 357	Gauge 1.95MM	Tolerances + / - 0.02MM
	Finished Size 1660X1350	Cut Size Grip x Length 1660X1346	
	Edge Seal NO	Stamp Back YES	Roll Width 1680
Bar Specification	Lead Bar x Length WF21-7-AM X 1630	Trail Bar x Length WF21-7-AM X 1630	Holes / Slotted N/A
Barring Specification	Spacer - Thickness 4MM	Spacer - Distance 200MM	Glue Gun Ref: 5/8MM
	Bar Pressure 10BAR	Bar Closure PARALLEL	Tape Ends YES
Oven	Temperature 80DEGREES	Time 60MINUTES	
Notes:			



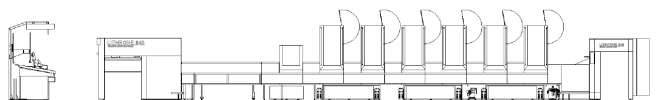
Komori L640

Press specification

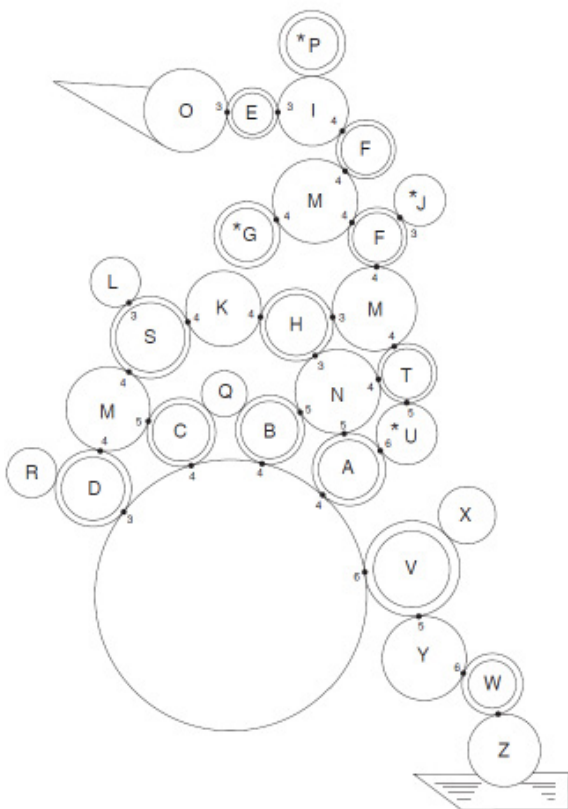
Komori Specification	
Sheet format	Max 720 x 1030mm Min 360 x 520mm 12mm Grip
Image area	Max 705 x 1020mm
Feeder pile height	1,150mm
Delivery pile height	1,150mm
Press height	2.659m
Press width	3.936m
Press length	11.472m
Press weight	50.25t
Printing speed	15,000 sheets per hour
Substrates	0.04 to 0.8mm
Colours	6 + Coater
Ink type	Conventional

Serial Number – 2041

Manufactured date – 1994 or 1996



Rollers



Rollers

No	Qty	Description	Ø (mm)	Material
Roller table, inking unit				
A	1	Form Roller	87.5	Rubber
B	1	Form Roller	77.5	Rubber
C	1	Form Roller	85	Rubber
D	1	Form Roller	90	Rubber
E	1	Duct Roller	64	Rubber
F	2	Distributor Roller	75	Rubber
G	1	Distributor Roller	70	Rubber
H	1	Distributor Roller	85	Rubber
I	1	Distributor Roller	78.52	Copper
J	1	Distributor Roller	55	Copper
K	1	Distributor Roller	95	Copper
L	1	Distributor Roller	55	Copper
M	3	Oscillating Roller	100.5	Copper
N	1	Oscillating Roller	100.5	Copper
O	1	Ink Fountain Roller	100	Steel
P	1	Rider Roller	55	Rubber
Q	1	Roller	55	Copper
R	1	Roller	55	Copper
S	1	Distributor Roller	97	Rubber
T	1	Distributor Roller	70	Rubber
U	1	Rider Roller	72	Copper
Roller table, dampening unit				
V	1	Form Roller	101	Rubber
W	1	Metering Roller	86	Rubber
X	1	Rider Roller	62	Copper
Y	1	Oscillating Roller	100.5	Chrome
Z	1	Fountain Roller	82.5	Chrome

Anilox Coating

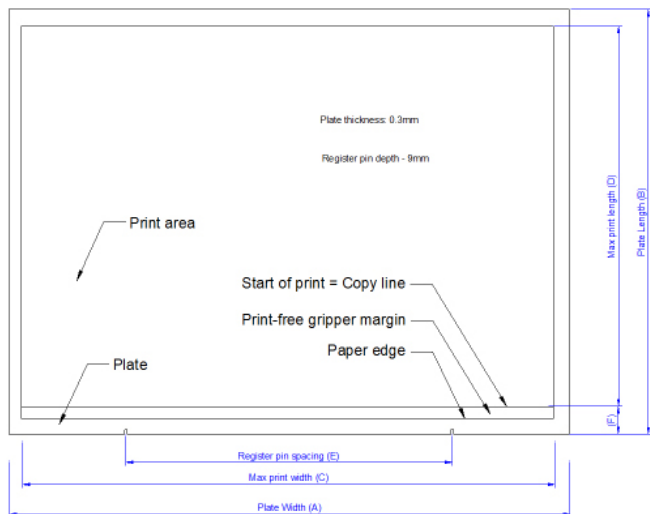
Diameter - 157.023

Face - 1055mm

Overall Length - 1159mm

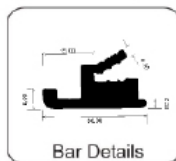
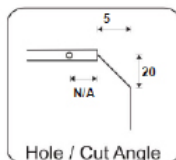
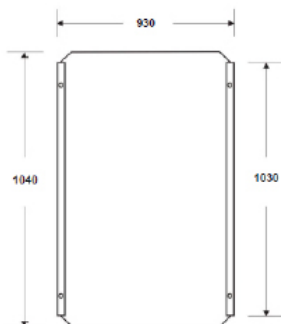
Cell - 300lpi, 13cm³

Printing/Coating Plates



L640		
(A)	Plate Width	1030mm
(B)	Plate Length	800mm
(B)	Coating Plate Length	
(C)	Max print width	1020mm
(D)	Max print length	705mm
(E)	Register pin spacing	830mm
(F)	Start of print	50mm
(F)	Start of coating	

Blanket



CAD Drawing Ref: 1040005200

Blanket Specification	Type CONTI 357	Gauge 1.95MM	Tolerances + / - 0.02MM
	Finished Size 1040X930	Cut Size Grip x Length 1040X930	
	Edge Seal NO	Stamp Back YES	Roll Width 1075
Bar Specification	Lead Bar x Length HS03-1-AM X 1030	Trail Bar x Length HS03-1-AM X 1030	Holes / Slotted N/A
Barring Specification	Spacer - Thickness 12 MM	Spacer - Distance 200MM	Glue Gun Ref: 6/10MM
	Bar Pressure 10BAR	Bar Closure PARALLEL	Tape Ends YES
Oven	Temperature 80DEGREES	Time 60MINUTES	

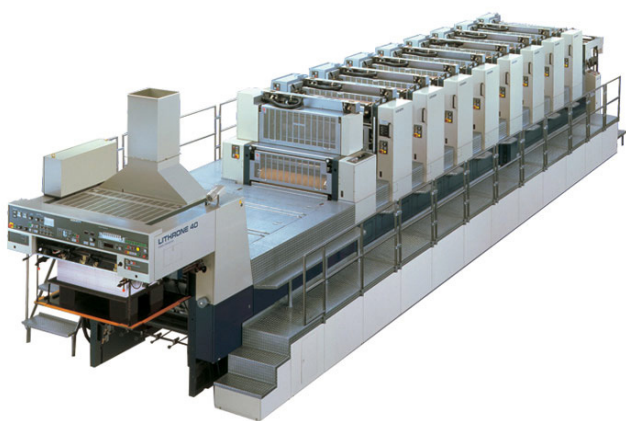


Plate-setter

Kodak Magnus 800

Max plate size	Min plate size	Max image area	Speed	Screening
950 x 1163mm	330 x 305mm	938 x 1163mm	45 plates per hour	Max 450 lpi

Serial Number (Magnus) – M81146

Serial Number (Autoloader) – M8M0521

Serial Number (Processor) – WE10477

Manufactured date – October 2009

Supported by Kodak under an extended warranty

Screen Plate Rite Ultima 36000S

Max plate size	Min plate size	Max image area	Speed	Screening
2050 x 1510mm	1030 x 800mm	2050 x 1480mm	15 plates per hour	Max 450 lpi

Serial Number (Platesetter) – 11

Serial Number (Autoloader) – 2

Manufactured date – June 2006

Supported by Screen Europe

Screen – 01582 725400 (option 2)



Onset S40i

Press specification

INCA Specification

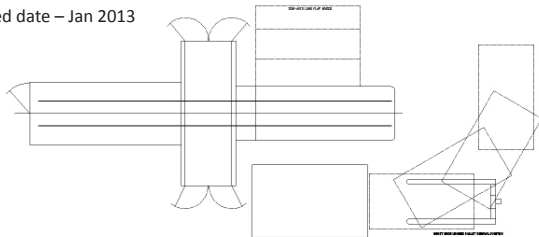
Sheet format	Max 1600 x 3140mm Min – Technically no minimum
Print format	Max 1600 x 3140mm
Feeder pile height	
Delivery pile height	Manual from pallet
Press height	2.20m
Press width	4.40m
Press length	12.50m
Press weight	6.5t
Printing speed	280m ² /hr in standard production mode
Substrates	Maximum substrate thickness 50 mm, ¾ auto load option 18 mm 280 Square in standard production mode Maximum substrate weight 20 kg in manual mode at full speed, 80 kg in manual mode at reduced speed, 10 kg with ¾ auto load option
Colours	6 colours (CMYK, LM, LC)

Multi-load Options

700 x 1600mm	4 sheets per bed
800/900/1000 X 1600mm	3 sheets per bed
1100 x 1600mm	2 sheets per bed

Serial Number – 40073

Manufactured date – Jan 2013





HP FB11000 (Scitex)

Press specification

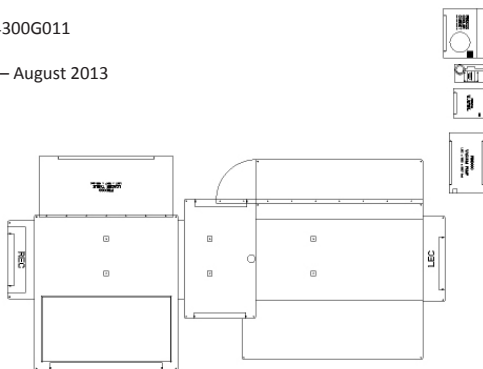
HP Specification	
Sheet format	Max 1600 x 3200mm Min – Technically no minimum
Print format	Max 1600 x 3200mm
Feeder pile height	
Delivery pile height	Manual from pallet
Press height	3.4m
Press width	6.20m
Press length	12.80m
Press weight	8.185t
Printing speed	300m ² /Per hour in standard production mode
Substrates	Thickness: Up to 25 mm, Minimum: 0.1 mm Weight for automatic loading: Up to 20 kg, weight for manual loading: Up to 40 kg
Colours	6 colours (CMYK, LM, LC)

Multi-load Options

700 x 1600mm	4 sheets per bed
800/900/1000 X 1600mm	3 sheets per bed
1100 x 1600mm	2 sheets per bed

Serial Number – IL 4300G011

Manufactured date – August 2013





iGen 4 Diamond

Press Specification

Xerox Specification

Sheet format	Max 364 x 660mm Min 178 x 178mm
Print format	Max 362 x 658mm
Feeder pile height	254mm per tray
Delivery pile height	395mm per stacker
Press height	2.438m
Press width	1.829m
Press length	7.366m
Press weight	3.580t
Printing speed	2,400 4/0 sheets per hour (120 A4 impressions per minute) 3,000 A3 4/0 sheets per hour 6,600 A4 sheets per hour
Substrates	Uncoated: 60 gsm to 350 gsm Coated: 90 gsm to 350 gsm
Colours	4 (CMYK)

Serial Number iGen A – 112-315294 4

Manufactured date iGen A – April 2013

All parts and labour included in the contract price

Call out number – 0370 900 5501



HP Indigo

Press Specification

HP Specification

Sheet format	Max 750 x 530mm Min 510 x 297mm for simplex Min 510 x 330mm for duplex
Print format	Max 740 x 510mm
Feeder pile height	2 x Drawers of 300mm Pallet feeder 850mm
Delivery pile height	850mm
Press height	2.4m (does not include open door)
Press width	4.7m
Press length	8m
Press weight	11,000kg
Printing speed	3450 single sided single colour 1725 double sided 4 colour 4600 single sided EPM mode (3/0)
Substrates	Uncoated 70gsm to 400gsm Coated 90gsm to 400gsm 75 to 450 microns
Colours	4 (CMYK) Special / White on request

Serial Number Indigo 10000 - 50000209

Serial Number Indigo 12000 - 50110244

Manufactured date Indigo 10000 - 2016

Manufactured date Indigo 12000 - 2018





Acuity LED 1600

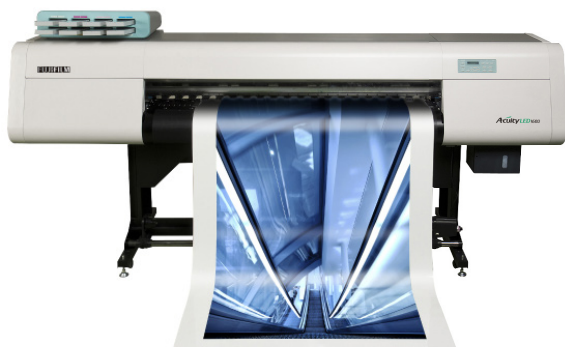
Press Specification

Fuji Specification

Sheet format	Max 1610mm wide reel Min
Print format	Max 1600 x 3200mm
Feeder pile height	Roll
Delivery pile height	N/A
Press height	1.524m
Press width	0.78m
Press length	3.22m
Press weight	280kg + 50kg (Table)
Printing speed	Image and colour dependant
Substrates	Min Max 13mm
Colours	6 plus varnish & white option

Serial Number – L43BB413

Manufactured date – 2013



Guillotines

Machine Specification

SP Specification	Max Sheet Size	Min Back gauge	Max Stack Height
Cauhé 366	3,600 x 3,600mm	156mm	150mm
Cauhé 320	3,200 x 3,200mm	140mm	150mm
Polar 176	1,750 x 1,750mm	32mm	160mm
Polar 115a	1,150 x 1,150mm	25mm	160mm
Polar 115b	1,150 x 1,150mm	25mm	160mm

Serial Numbers

- **Cauhé 366**
 - o Main Machine – 020413 (2002)
 - o Pile Lift 1 – 7272045
 - o Pile Lift 2 – 7272046
- **Cauhé 320**
 - o Main Machine – 030327 (2003)
 - o PL280 Pile Lift – 030.328
 - o PL280 Pile Lift – 030.329
- **Polar 176**
 - o Main Machine - 68A1001 (1998)
 - o L2000-W-75 Pile Lift – 6872981
 - o RAB75 Jogger – 6881100
 - o Transomat Unloader – 6791008
- **Polar 115**
 - o Main Machine – 6631695 (1996)
 - o L600-W-5 Pile Lift – 6772039 (1997)
 - o RA-4 Jogger – 7482030 (2004)
- **Polar 115**
 - o Main Machine – 7331924 (2003)
 - o LW1000-4 Pile Lift – 7472076 (2004)
 - o LL600-K-3 Air Pallet Lift – 8373007 (2013)

Large Platen

Machine Specification

Max Sheet Size	Min Sheet Size	Max Cutting size	Min Caliper	Max Caliper	Grip
2500 x 1550mm	297 x 420mm	2450 x 1400mm	170gsm	5mm	35mm

Serial number – 20301

Manufactured date – 2002

The large platen is a hand fed device.

2 Pile Lifts – 7272044 & 7272043

Redline

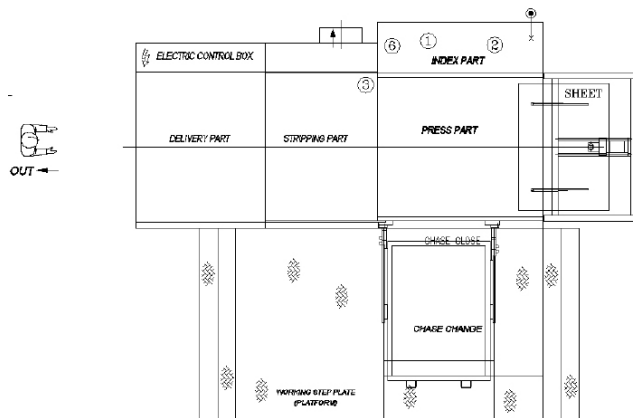
Machine Specification

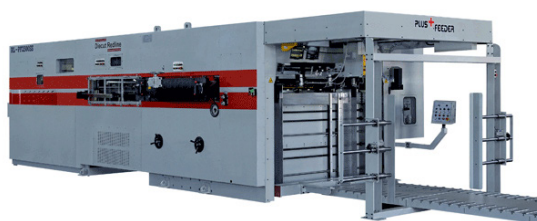
Diecut UK Specification

Sheet format	Max 1500 x 2120mm
	Min 750 x 1050mm
	25mm Grip
Max cutting size	1480 x 2100mm with 20mm grip
Max cutting pressure	430t
Press height	2.60m
Press width	4.965m
Press length	8.864m
Press weight	36t
Printing speed	2,600 sheets per hour
Substrates	0.5 to 15mm

Serial number – 205777

Manufactured date – February 2013





Yoco B1

Machine Specification

Diecut UK Specification

Sheet format	Max 1060 x 750mm
	Min 450 x 380mm
	15mm Grip
Max cutting size	1040 x 720mm with 8mm grip
Max cutting pressure	300t
Feeder pile height	1600mm
Delivery pile height	1350mm
Press height	2.3m
Press width	4.05m
Press length	5.93m
Press weight	18.5t
Printing speed	7,500 sheets per hour
Substrates	80gsm to 5mm

Serial number – 14-08-03

Manufactured date – August 2014



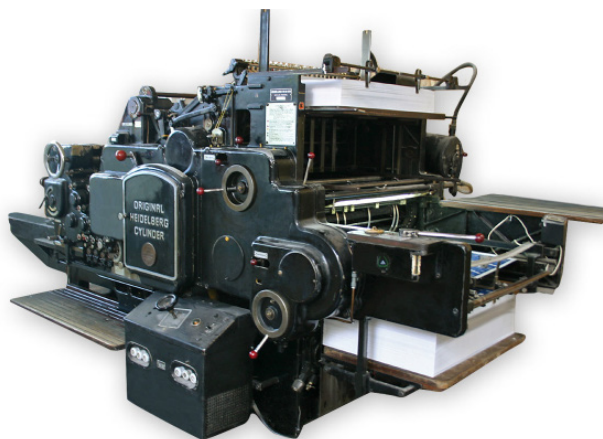
Heidelberg Cylinder

Machine Specification

Heidelberg Specification	
Sheet format	Max 540 x 770mm
	Min 210 x 297mm
	15mm Grip
Max cutting size	
Max cutting pressure	
Press height	5'1"
Press width	6'7"
Press length	11'6"
Press weight	11,700 lbs
Printing speed	1,000 sheets per hour
Substrates	130gsm to 500mic

Serial number – SB18822

Manufactured date – Gold Standard restore 2014



Lamina Blackline

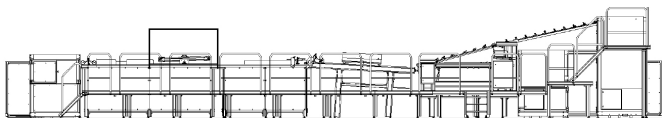
Machine Specification

Lamina Specification

Sheet format	Max 1600 x 2200mm Min 350 x 350mm (consult operations)
Top feeder pile height	800mm
Bottom feeder pile height	1,600mm
Press height	3.30m
Press width	4.55m
Press length	21.12m
Press weight	5.15t
Printing speed	Up to 5,000 sheets per hour depending on size format
Substrates	Top Sheet – 200 to 450gsm Bottom Sheet – 250gsm to 10mm

Serial number – 23353612

Manufactured date – November 2012



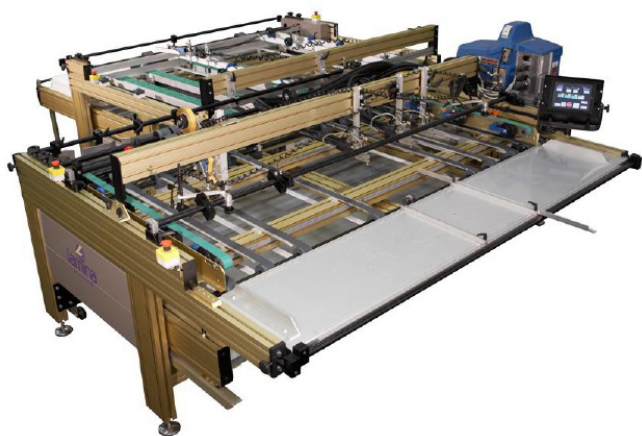
Lamina Gluer

Machine Specification

Lamina Specification	
Sheet format	Max Width 2200mm Min Width 70mm
Press height	1.45m
Press width	2.8m
Press length	2.55m
Press weight	950kg
Printing speed	Up to 40m per minute
Substrates	Ideal for heavier weight substrates such as corrugated and box board. Discuss with operations.
Technical	Up to 4 hot melt glue heads Up to 2 taping heads

Serial number – 1020405

Manufactured date –



Autobond Mini 105TPHS Laminator

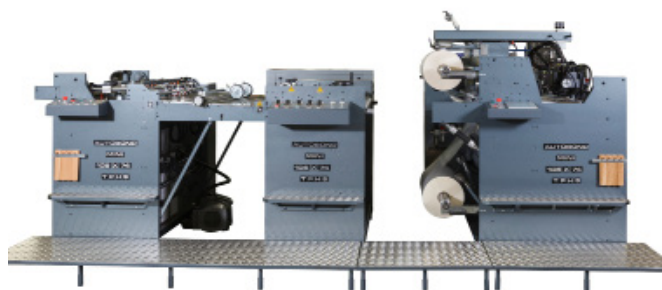
Machine Specification

Autobond Specification

Sheet format	Max 1050 x 740mm Min 320 x 225mm Min of 5mm grip
Press height	1.75m
Press width	1.875m
Press length	4.872m
Press weight	Laminator 2,800kg Stacker 1,500kg
Printing speed	See following guidelines
Substrates	115gsm to 650gsm

Serial number – 1704474

Manufactured date – 2017



Cauhé CD2300 Paper Drill

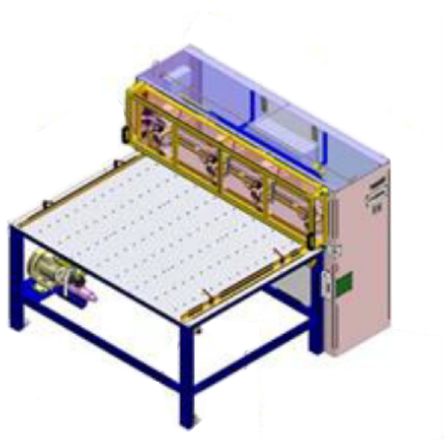
Machine Specification

Cauhé Specification

Sheet format	Max sheet width 2300mm
	Max drilling width 2100mm
	Min drilling width 140mm
Press height	1.6m
Press width	2.5m
Press length	1.96m
Press weight	1,500kg
Printing speed	Dependent on material
Substrates	Paper & Plastics

Serial number – 051228

Manufactured date – 2005



Folding

MBO B30 Folder

Unfolded sheet size	Maximum	Minimum
Unfolded sheet size	760 x 1250mm	150 x 180mm

Serial number – K 07/108

Manufactured date – 1993

Stahl T50 Folder

Unfolded sheet size	Maximum	Minimum
Parallel Fold	500 x 840mm	100 x 150mm
Crossfold with buckle	500 x 840mm	150 x 200mm

Serial number – 49473 - 220068

Manufactured date – 1993

Digi-Finishing

Sealing, Mounting, Laminating

Neschen Jetlam 2.0TH

- Serial Number – 7019
- Cold seal laminator
- Max roll width – 2030mm

Seal 80pro

- Serial Number – 64240-00119 (2007)
- Cold seal laminator
- Max roll width – 2030mm

Kala 1600

- Hot or Cold laminator
- Max machine width – 1600mm
- Max thermal film width – 1400mm
- Max substrate width for encapsulation – 1350mm
- Suitable for Matt & Gloss thermal encapsulation

Mounting Rollers

- Serial Numbers – 021200 & 061298 (1999/2007)
- Max sheet width – 2030mm
- Max sheet thickness – 40mm

Small Format Finishing

Autocreater 33

Max Sheet Size	Min Sheet Size	Max Caliper	Min Caliper	Speed	Technical
700x320mm	140x210mm	350gsm	130gsm	Max 8,500 A4 single crease per hour	Up to 16 creases per sheet parallel to feed edge

Serial Number - 708202

Digi Pro Creaser 50

Max Sheet Size	Min Sheet Size	Max Caliper	Min Caliper	Speed	Technical
700x500mm	140x210mm	350gsm	130gsm	Max 8,500 A4 single crease per hour	Up to 16 creases per sheet parallel to feed edge

Serial Number - 7301270DAA

Digi Auto Fold

Max Sheet Size	Min Sheet Size	Max Caliper	Min Caliper	Speed	Technical
630x385mm	140x210mm	350gsm	130gsm	Max 6000 A4 single crease per hour	Up to 2 folds per sheet

Serial Number - 1808202

Multinak S

- Serial Number - 2154000
- Two head saddle stitcher
- Distance between heads
 - o 80mm to 155mm
- Caliper dependant on stitch length
- Speed is operator and product dependant

Nagel Foldnak 8 and Trimmer

Max Sheet Size	Min Sheet Size	Max Book Thickness	Min Stitches	Speed	Technical
325x450mm	105x210mm	2.5mm (approx. 25 x 80gsm)	4 (26/6, 26/8 & 28/8 Loop)	Specification dependant	Books to be pre-collated and trimmed to ticks on head and within 5mm on foredge

Serial Number - 12901222 & 021000097 (2006/2010)

Citoborma 490 Paper Drill

Max Sheet Size	Drill Position	Centres	Max pile height	Speed	Technical
460x270mm (discuss if larger depth)	Four	Max - 425mm Min- 45mm	60mm	Specification dependant	3mm, 4mm, 5mm, 5.5mm, 6mm, 6.5mm, 7mm, 8mm, 9mm, 10mm

Serial Number - 060700199 (2007)

GBC 620os Laminator

Max Sheet Size	Min Sheet Size	Max Lamination	Caliper	Speed	Technical
520x740mm	100x250mm	Width - 450mm Length - 670mm	Max - 200gsm Min - 170gsm	Depends on product and finish	Thermal lamination. Double sided requires two passes through. 12hrs curing required from printing

Serial Number - UE00585G (2007)

Wiro binding

Binding Edge	Book Thickness	Wire size	Speed	Technical
Max – 350mm Min – 65mm	Min – 28mm Min – 1.5mm	Max – 20 (1¼") Min – 4 (¼")	Max of 500 per hour (specification dependant)	Books to be precollated & prepunched

Serial Number – w0bt.020

Docupunch

Max Sheet Size	Min Sheet Size	Max Caliper	Min Caliper	Speed	Technical
300 x 330mm	138 x 138mm	250gsm	80gsm	Max 10,000 sheets per hour	Thicker substrates to be punched manually

Serial Number - P33.235

Kongsberg i-XL24

Kongsberg Specification

Sheet format	Max 2950 x 1550mm
	Min 297 x 210mm (dots must be present)
Press height	
Press width	1.68m
Press length	3.05m
Press weight	580kg
Printing speed	Up to 50m per minute
Substrates	Min – technically no min but please discuss very thin with department
	Max cutting – 5mm (2 pass)
	Max routing – 24mm

Serial number – 705114

Manufactured date – March 2008



Summa S160T Vinyl Cutter

Summa Specification

Sheet format	Max Width 1580mm
Press height	1.11m
Press width	0.68m
Press length	2.25m
Press weight	71kg
Cutting speed	1,000mm/s Axial (Max) 1,414mm/s Radial (Max)

Substrates

Serial number – S81401-10002

Manufactured date – March 2008



Bickers Gluejet

Machine Specification

Bickers Specification	
Gluing Area	2000 x 3000mm
Press height	
Press width	4.8m
Press length	4.3m
Press weight	1.5t
Gluing Speed	Variable from 10 to 1200mm/s
Substrates	
Technical	Hot Melt: Line & Swirl Spray Cold Glue: Line and Spray

Serial number – NJ006/2013

Manufactured date – September 2013



Box on Demand

Machine Specification

Panotec Specification

Sheet format	1,200mm wide
	1,600mm wide
	2,000mm wide
	2,265mm wide

Press height

Press width

Press length

Press weight

Printing speed

Substrates

Technical

Serial numbers main machine – 1516201

Serial number MB conveyor - 1351200

Manufactured date – May 2015

