



brands you trust.



Pacific®CSV Cast Steel Valves Overview

CRANE[®]

Crane ChemPharma & Energy

www.cranecpe.com



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A Continuing Story of Success

Dependable Operation

Engineers know they can trust Pacific® Valves. They set the industry standard for dependable, consistent operation, even in the most adverse conditions with years of trouble-free performance.

Customer Service

Customers know they can depend on Pacific® for after sales service and technical support from one of our many locally based sales associates and distribution partners.

Global Compliance

Pacific®CSV valves are fully compliant to all relevant global standards.

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Introduction to Crane • Crane Co.

FOUNDED IN 1855

- ① FLUID HANDLING
- ② AEROSPACE & ELECTRONICS
- ③ MERCHANTISING SYSTEMS AND PAYMENT TECHNOLOGIES
- ④ ENGINEERED MATERIALS

Crane Co.

Crane Co. is a diversified global manufacturer of engineered industrial products traded on the New York Stock Exchange (NYSE: CR). One of its segments, Crane Fluid Handling, provides highly engineered products for fluid handling applications worldwide.

The Fluid Handling Segment

Crane Fluid Handling provides highly-engineered products including **valves, pumps, controls and water treatment equipment for fluid handling applications worldwide**. Its operating units include Crane ChemPharma & Energy, Crane Nuclear, Crane Building Services, Crane Pumps & Systems, Crane Supply, Barksdale Control Products.

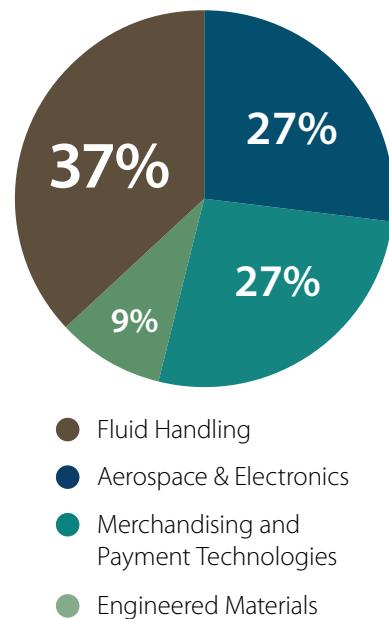
Crane ChemPharma & Energy (CPE)

Crane CP&E designs and manufactures a variety of high-performance products including: highly-engineered **check valves, sleeved plug valves, lined valves, process ball valves, high performance butterfly valves**, bellows sealed globe valves, aseptic and industrial diaphragm valves, multi/quarter-turn valves, actuation, sight glasses, lined pipe, **fitting and hoses, and air-operated diaphragm and peristaltic pumps**. Its trusted brands are in use worldwide in many industries, including **Oil & Gas, Oil Refining, Petrochemical, Power Generation, Chemical Processing, Biotechnology, and Pharmaceutical**.

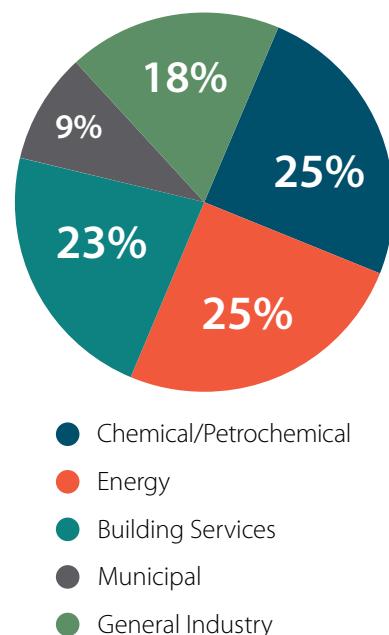
Crane (CPE) Brands

ALOYCO · CENTER LINE · COMPAC-NOZ · CRANE · DEPA
 DUO-CHEK · ELRO · FLOWSEAL · JENKINS · KROMBACH
 NOZ-CHEK · PACIFIC · RESISTOFLEX · REVO · SAUNDERS
 STOCKHAM · TRIANGLE · UNI-CHEK · WTA · XOMOX

Crane Co.



Key Markets



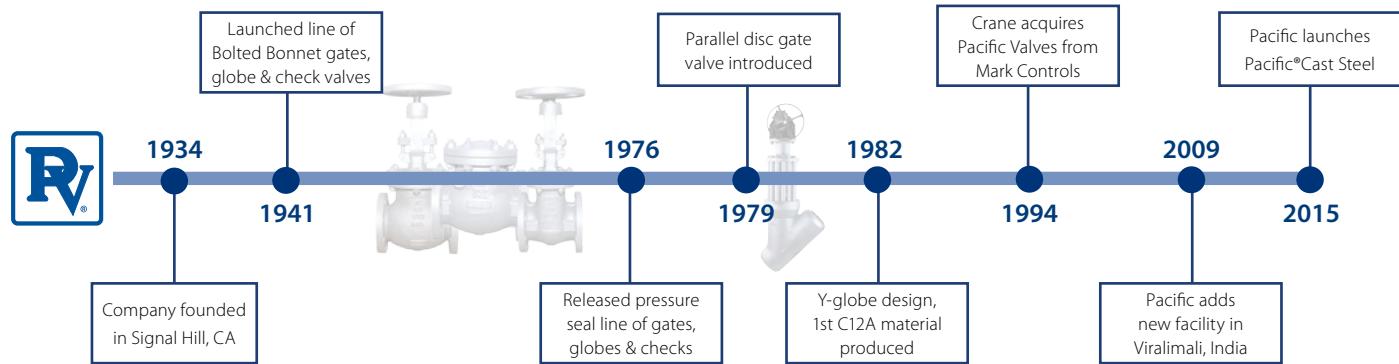


Pacific® Valves

Company History and Introduction

Pacific® Valves was established in Signal Hill, California in 1934, as a company devoted to reconditioning all makes, models, types and sizes of valves. During this time, the manufacturing engineers quickly noticed a pattern of design flaws in the valves that consistently drove repair business. By using this unique experience, Pacific quickly developed its own line

of Gate, Globe and Check valves and we've never looked back. The cornerstones of our success are continuous quality improvement, reliable service and support, and robust investment into product innovation. These are the hallmarks that have enabled Pacific Valves to become one of the most proven and respected brands in the world.



Manufacturing Locations





Pacific Quality

Crane is built on quality principles and practices to achieve the best safety, quality, performance, delivery, service and total cost. As such, all suppliers must abide by the policies set forth in the Crane Global Supplier Quality Manual.

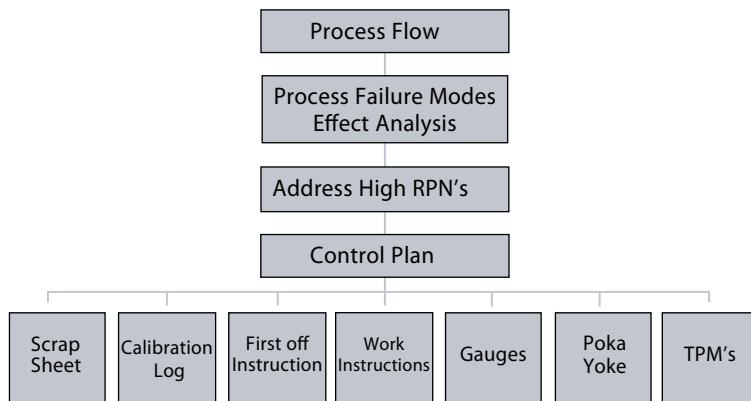
Process-driven Results

Years of research and development, together with practical experience in reconditioning all types of valves, have gone into design and manufacture of Pacific® Valves. High quality materials and workmanship, combined with the modern manufacturing methods used in producing these valves are your assurance of a dependable, uniform product. Pacific Valves are designed in accordance with the latest edition of industry requirements and design standards.



Crane processes are audited by global customers.

Process Failure Mode Effects Analysis (PFMEA) is a structured tool used to evaluate and document ways in which a product might fail to meet customers' expectations.



Control Plan Process - Defining expectations before production.

Consistent Quality. Replicable Results.



Product Portfolio and Customer Support



Customer Support

Our Cullman stocking and Long Beach locations allow us to provide:

- Responsive Customer Service for Quotes and Project Support
- Quick Ship Capabilities
- Consistent On Time Delivery
- US based Technical and Application Support
- US Country of Origin option available via Long Beach facility



Peace of Mind.

Pacific® Valves are a preferred supplier for OEMs, EPCs, and end users around the world because our customers know that we have a superior selection, offered in a wide array of materials, available in an almost unlimited variety of customizations. If you need a cast solution, our application engineers work with you to provide the right offering to meet your valve requirements.

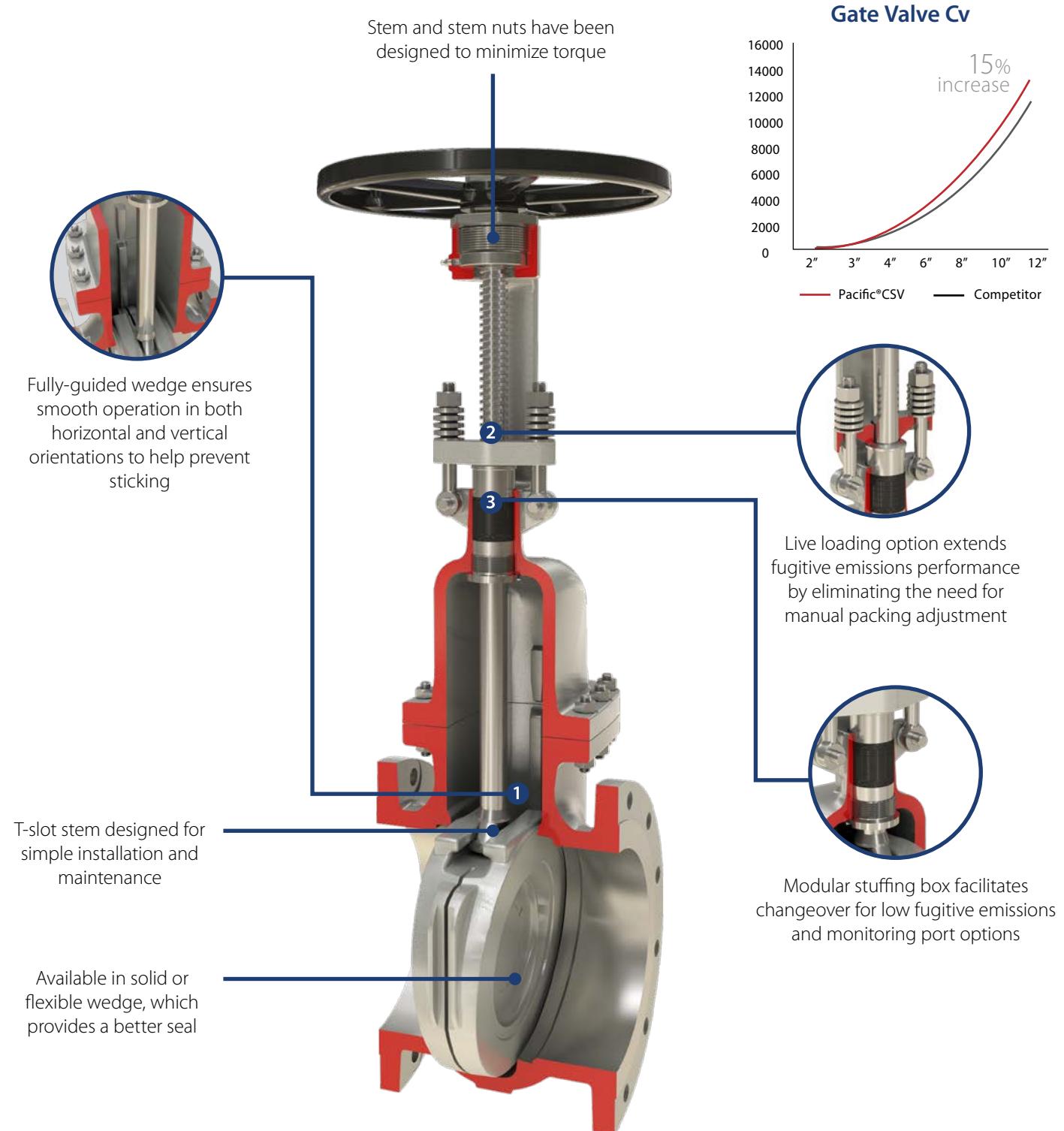
Pacific®CSV

- Proven designs available in WCB, LCB, LCC, WC6, WC9, C5, C12, CF3M, CF8, CF8M
- Full product design range, sizes 2" – 24", pressure classes #150 - #600

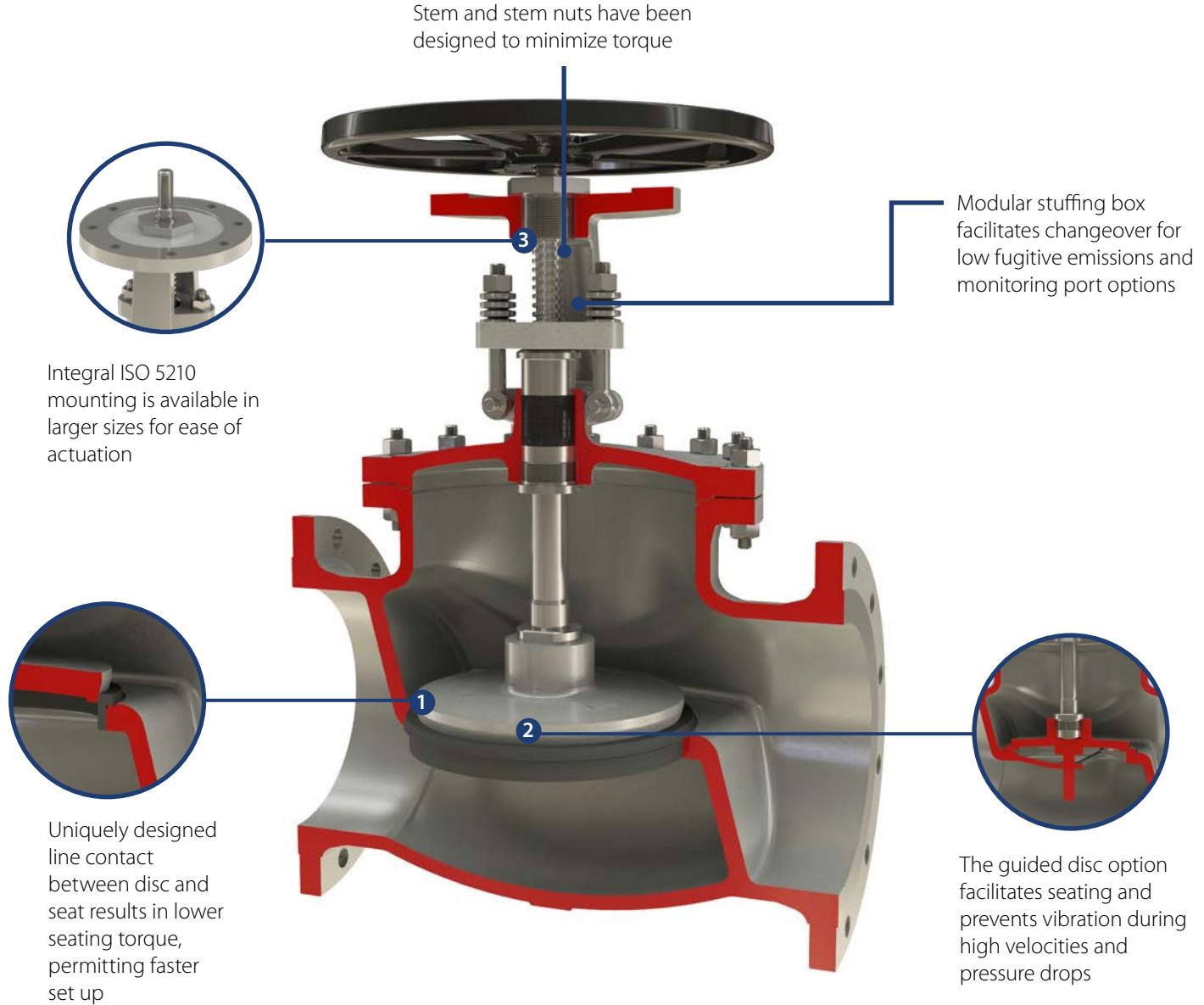
Valve Type & Class	IN	2	2.5	3	4	6	8	10	12	14	16	18	20	24
	DN	50	65	80	100	150	200	250	300	350	400	450	500	600
Gate	150	•	•	•	•	•	•	•	•	•	•	•	•	•
	300	•	•	•	•	•	•	•	•	•	•	•	•	•
	600	•	•	•	•	•	•	•	•	•	•	•	•	•
Globe	150	•	•	•	•	•	•	•	•	•	•	•	•	•
	300	•	•	•	•	•	•	•	•	•	•	•	•	•
	600	•	•	•	•	•	•	•	•	•	•	•	•	•
Check	150	•	•	•	•	•	•	•	•	•	•	•	•	•
	300	•	•	•	•	•	•	•	•	•	•	•	•	•
	600	•	•	•	•	•	•	•	•	•	•	•	•	•

Larger sizes and higher pressure classes available upon request.

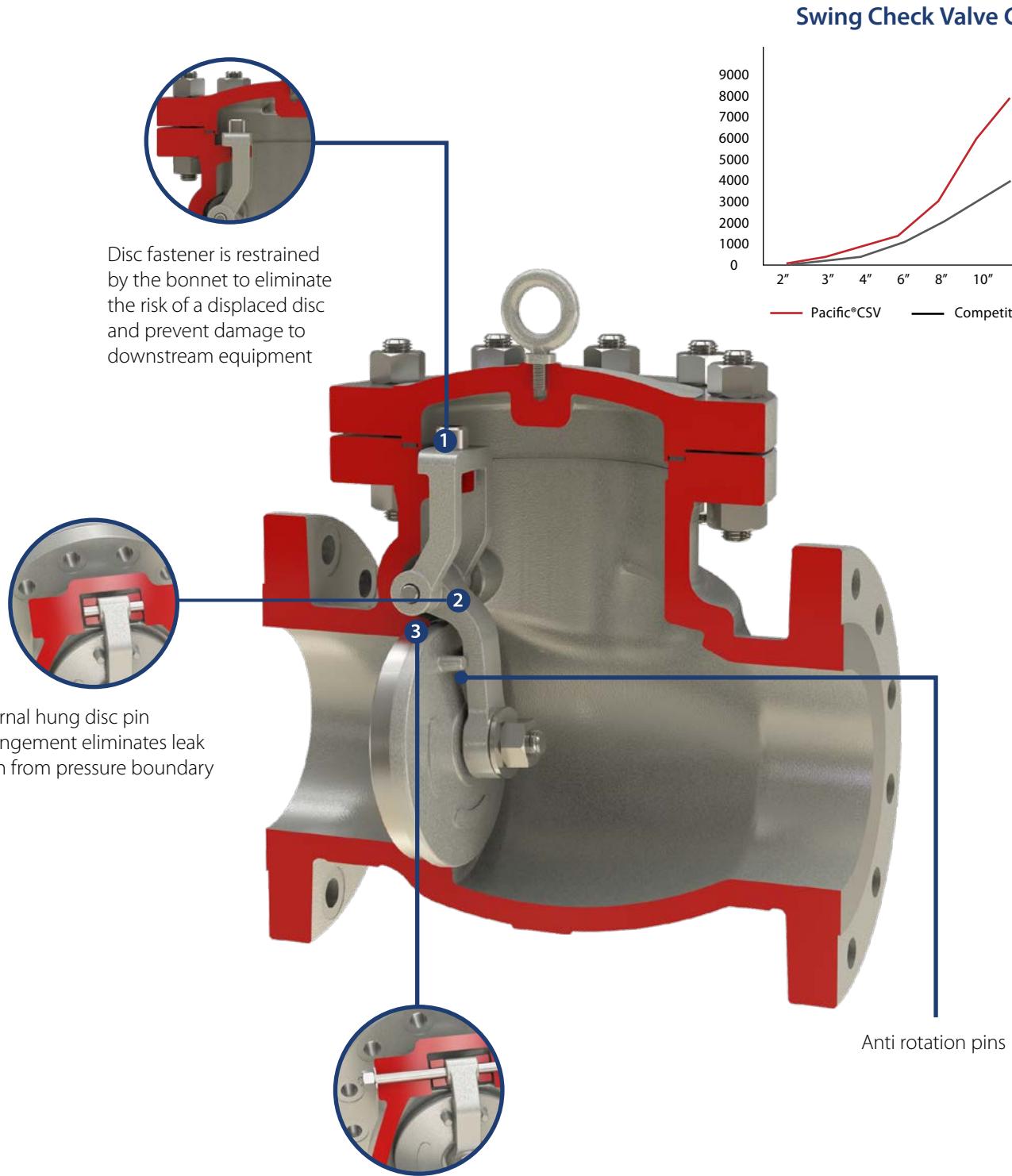
Key Features - Gate Valve



Key Features Globe Valve



Key Features Swing Check





Applications

Pacific® Valves valves offer economical solutions for the vast majority of refining applications while maintaining the highest possible degree of performance in terms of in-line leakage and fugitive emissions.

They are commonly used within the following industries:

- Refining
- Oil
- Chemical
- Petrochemical
- Power
- Pharmaceutical

Within these industries, Pacific valves have superior performance in the following applications

- Oil
- Steam
- Sea Water
- Ethylene

Performance Chart

		Gate	Globe	Check
FUNCTION	On / Off	●	●	●
MEDIA TYPES	Throttling	○	●	○
Diversion	○	○	○	○
Flow Reversal	○	○	○	●
Clean Liquids & Gasses	●	●	●	●
Dirty Liquids & Gasses	●	●	●	●
Corrosive Liquids & Gasses	●	●	●	●
Hazardous Liquids & Gasses	●	●	●	●
Viscous Liquids	●	●	●	●
Scaling Liquids & Slurries	●	●	●	●
Abrasive Slurries	●	●	●	●
Fibrous Slurries	●	●	●	●
Dry Materials	○	○	○	○
Vacuum Service	●	●	●	●
High Flow Capacity	●	●	●	●
Low Torque	●	●	●	○
Fugitive Emissions Control	●	●	●	○
Reduced Maintenance	●	●	●	●
Extended Service Life	●	●	●	●
Sizes	2" - 24" DN15/DN600	2" - 18" DN15/DN450	2" - 24" DN15/DN600	2" - 24" DN15/DN600
Pressure Ratings	Class 150, 300, 600			

● Superior Performance

● Limited Application

○ Not Applicable

Source: Crane Engineering

Engineering Approach

Concept Design

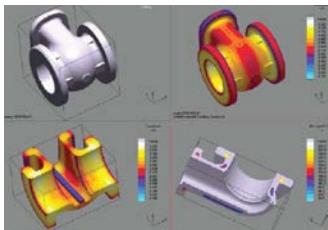
Robust design methodology and use of world class engineering tools to design products based on customer needs. Full compliance of relevant industry standards like API 600, API 623, ASME B 16.34, ASME B16.10. Well structured design process followed for the entire product range. This enables us to provide engineering data, general arrangement drawings with high quality and accuracy.

Manufacturing Feasibility

Manufacturing feasibility was proven for castings – both sand and investment parts.



Rigorous product testing.

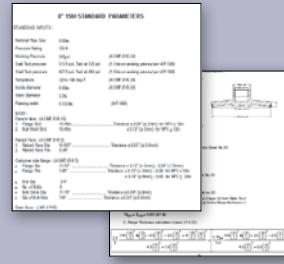
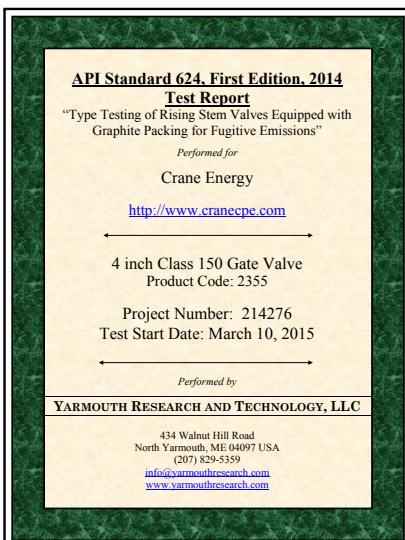


Magma Flow simulation for superior quality castings.

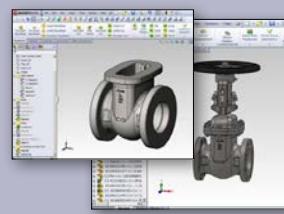
Fugitive Emissions

Pacific believes in ensuring a safer environment, and is taking a proactive approach towards reducing fugitive emissions. Fugitive emissions occur from spills, leaks, and evaporation. Pacific®CSV will ensure some of the lowest fugitive emission ratings within the industry.

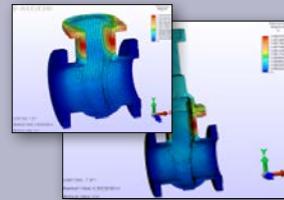
To make sure Pacific® Cast Steel valves will be industry leading in fugitive emission, API 622 packing will be a standard offering.



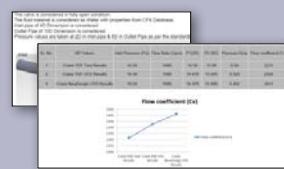
Calculations:
Standard Templates Developed



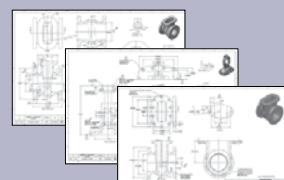
Master Templates Developed



Analysis:
Stress & Deflection Evaluation



CV & Pressure drop Calculations



Drawings:
General Arrangement Drawings



Crane ChemPharma & Energy

Crane Energy Headquarters
4526 Research Forest Drive, Suite 400
The Woodlands, Texas 77381 U.S.A
Phone: +1 936-271-6500
Fax +1 936-271-6510

www.cranecpe.com

CRANE®

Pacific Valves Customer Service
3201 Walnut Avenue
Signal Hill, CA 90755 U.S.A
Phone: +1 562-426-2531
Fax +1 562-595-9717

Crane Cast Steel Customer Service
2129 3rd Avenue, S.E.
Cullman, Alabama 35055 U.S.A
Phone: +1 256-775-3800
Fax: +1 256-775-3860

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COMPAC-NOZ®

CRANE®

DEPA®

ELRO®

DUO-CHEK®



NOZ-CHEK®



RESISTOFLEX®



Saunders®
the science inside

STOCKHAM®

triangle®

UNI-CHEK®

w.t.a.®

XOMOX®

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