

CUMO Property Feasibility Study

Boise County, Idaho

Introduction

Feasibility

- Modeling of Drill Hole Data
- Extent of Mineralization
- Calculation of Cutoff Grade
- Estimation of Mineral Reserves

Pit Design

- Local and Regional Geology
- Slope Stability Considerations
- Bench Slope Height and Angle
- Ultimate Pit Slope Height and Angle

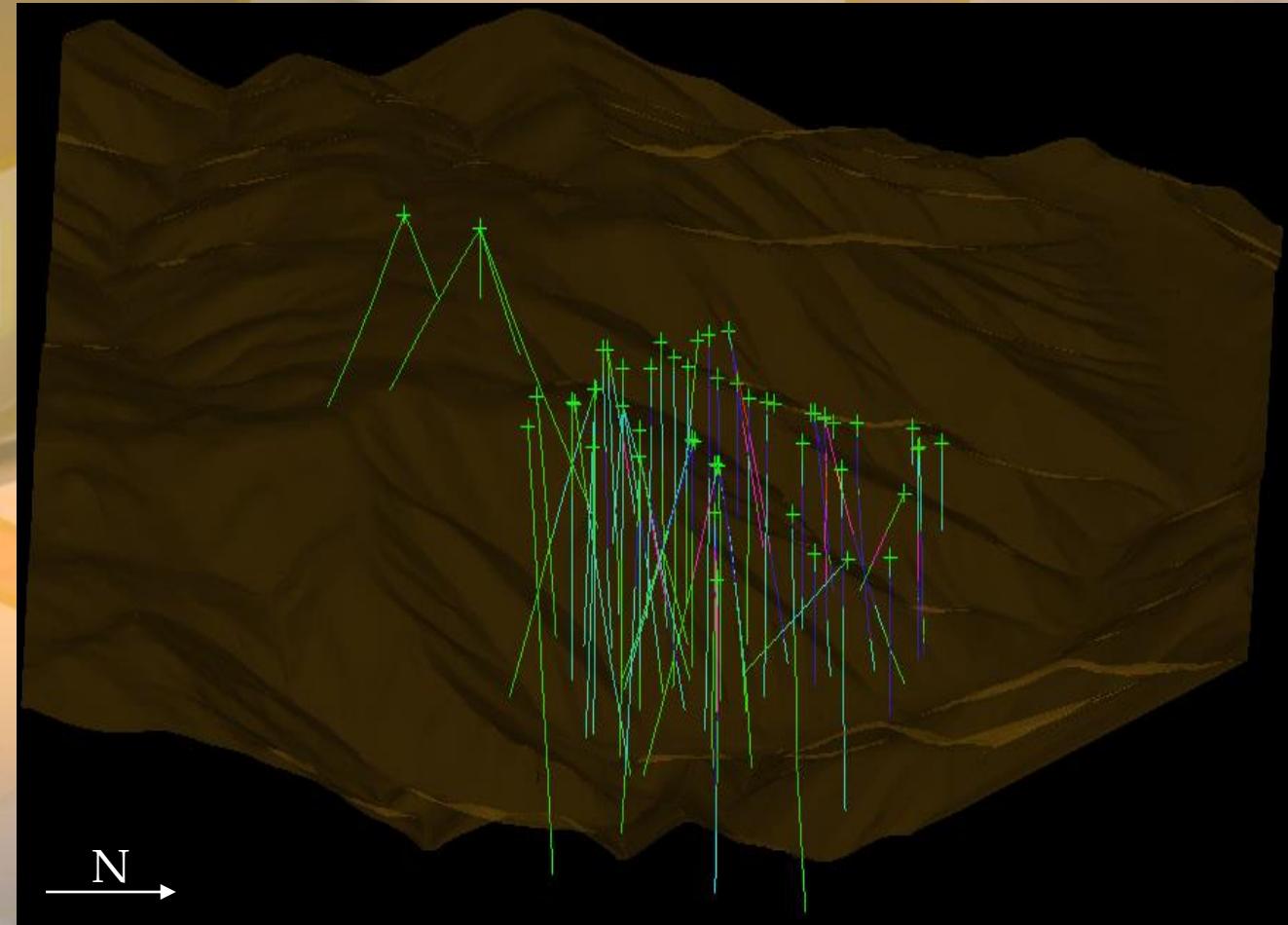
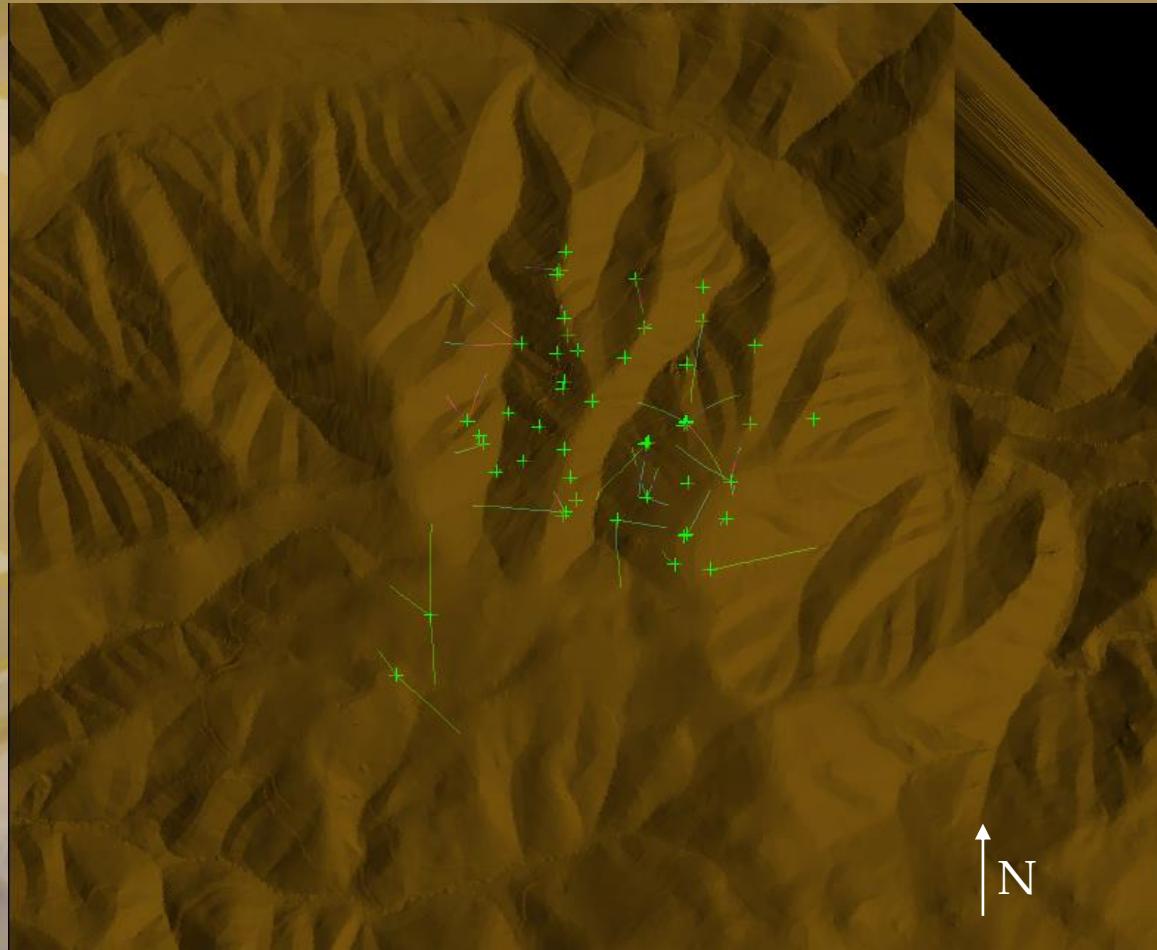
Production Schedule

- Stripping Ratio
- Required Equipment & Planning
- Required Manpower and Scheduling
- Progression of Excavation

Economics

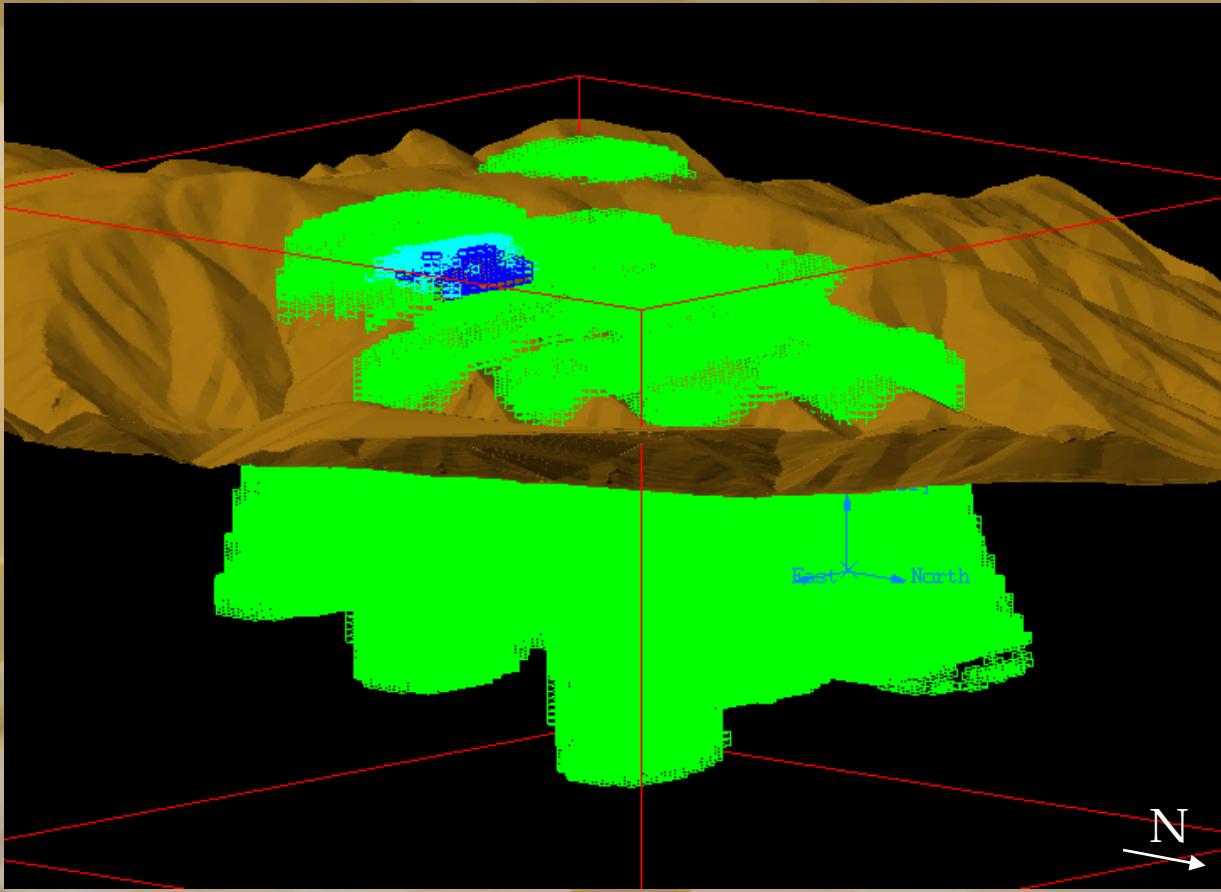
- Capital Costs
- Operating Costs for LOM
- NPV, ROR, IRR, ROI
- Overall Economic Evaluation

Interpretation of Drill Hole Data



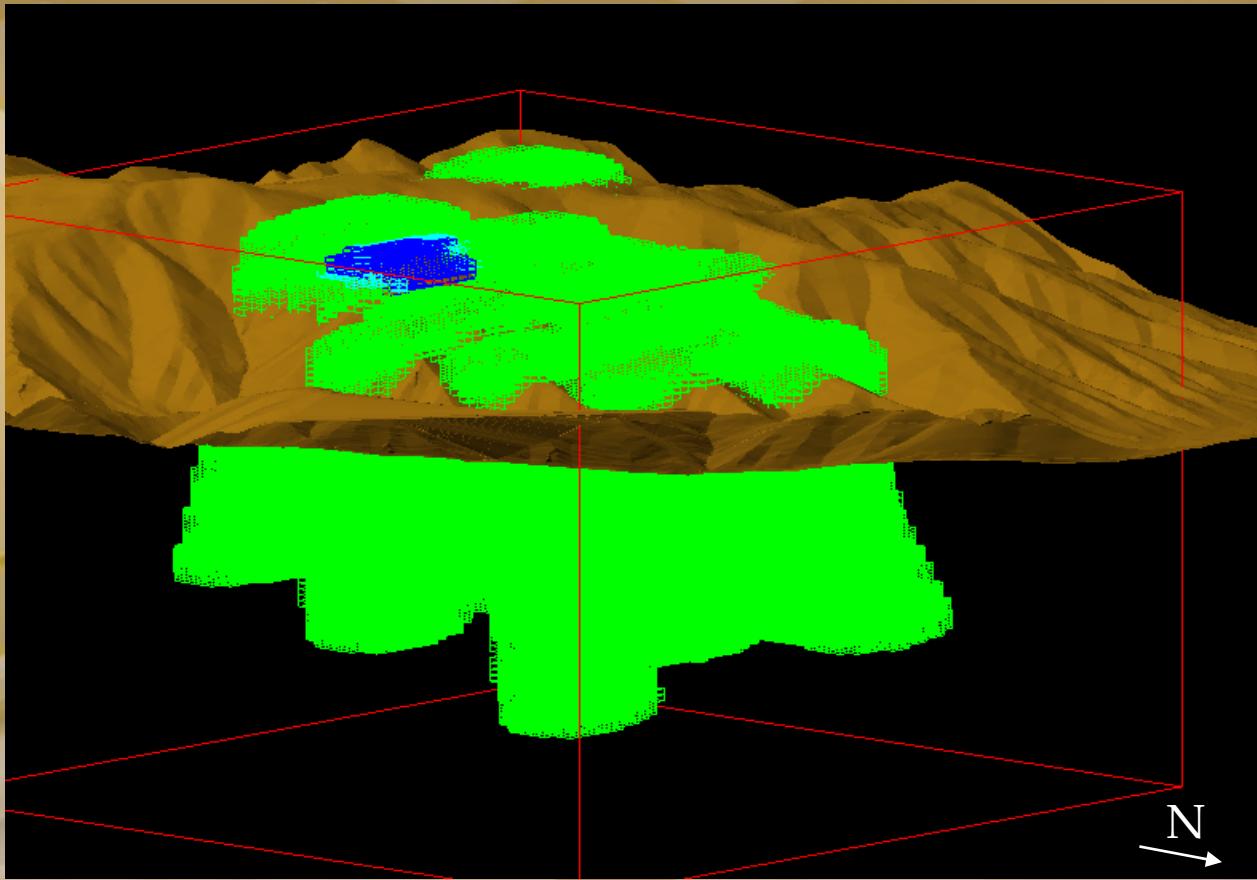
- Analyzing drill hole and assay data reveals approximate locations and depths of various minerals within the property.

Orebody Model: Silver (g/t)



- Silver deposits in the orebody show that most of the valuable pockets lie near the surface.
- Being a high value metal, helps with initial cash flows in beginning phases of mine development.

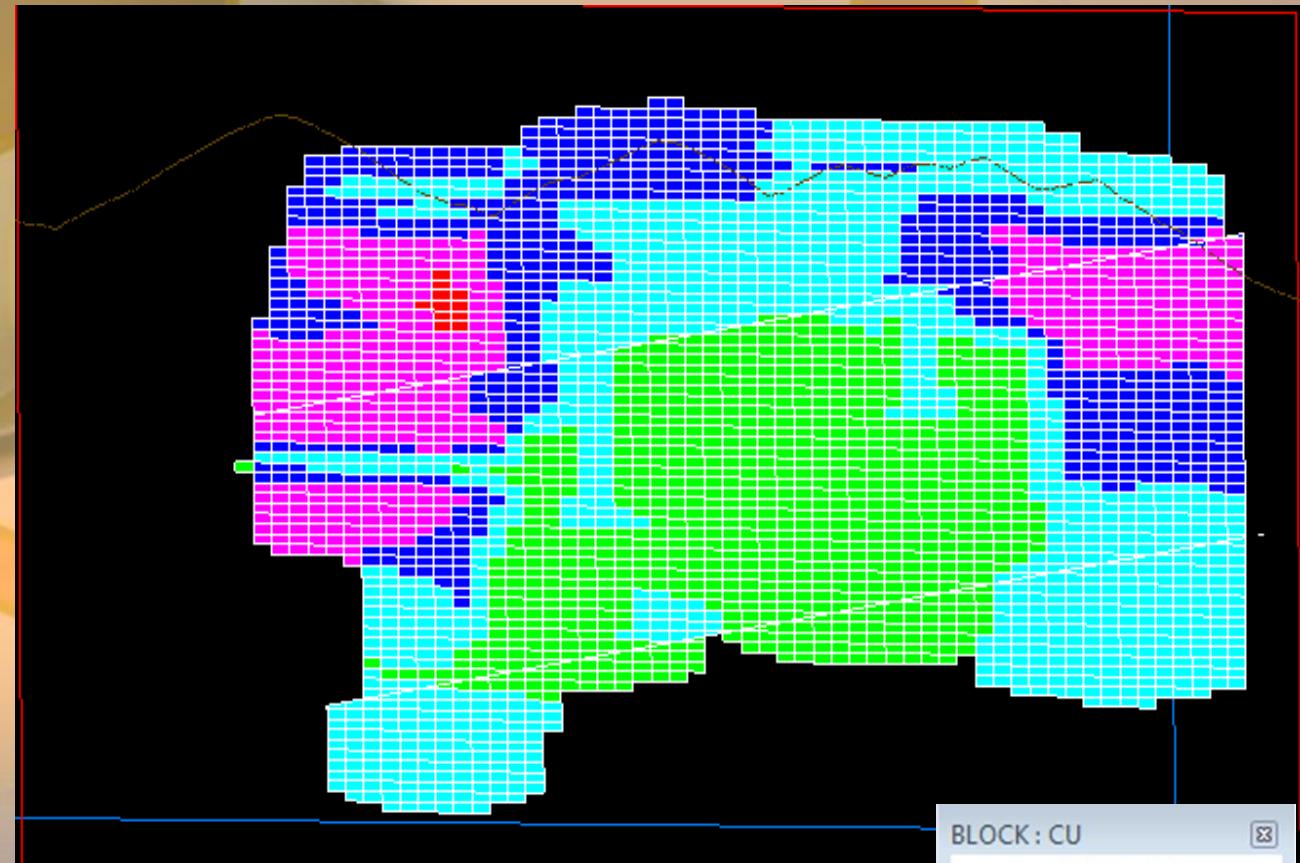
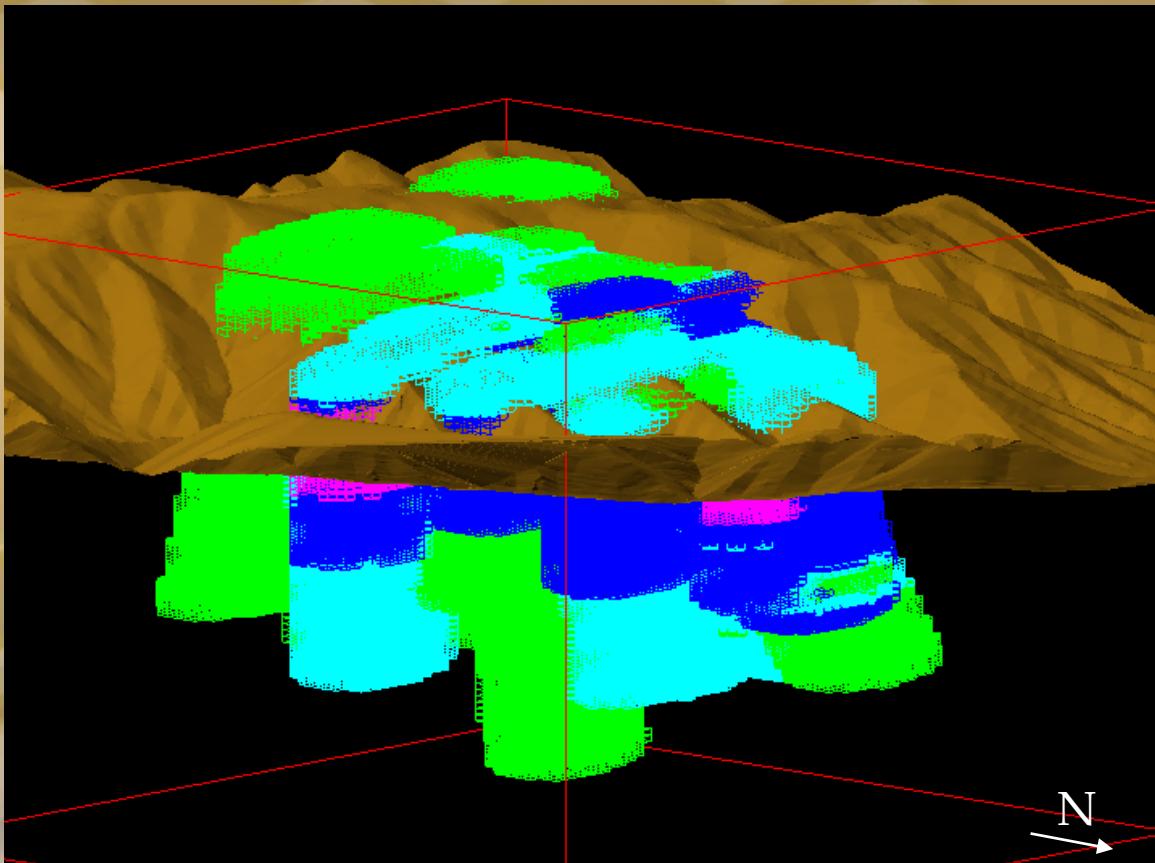
Orebody Model: Tungsten (ppm)



| BLOCK : TUNG | |
|--------------|-----------|
| 0.000 <= | < 50.000 |
| 50.000 <= | < 100.000 |
| 100.000 <= | < 150.000 |
| 150.000 <= | < 200.000 |
| 200.000 <= | < 250.000 |
| 250.000 <= | < 300.000 |
| 300.000 <= | < 350.000 |

- Similar to silver, tungsten deposits show that much of the orebody is very low grade, while a pocket of medium to high grade sits near the surface.

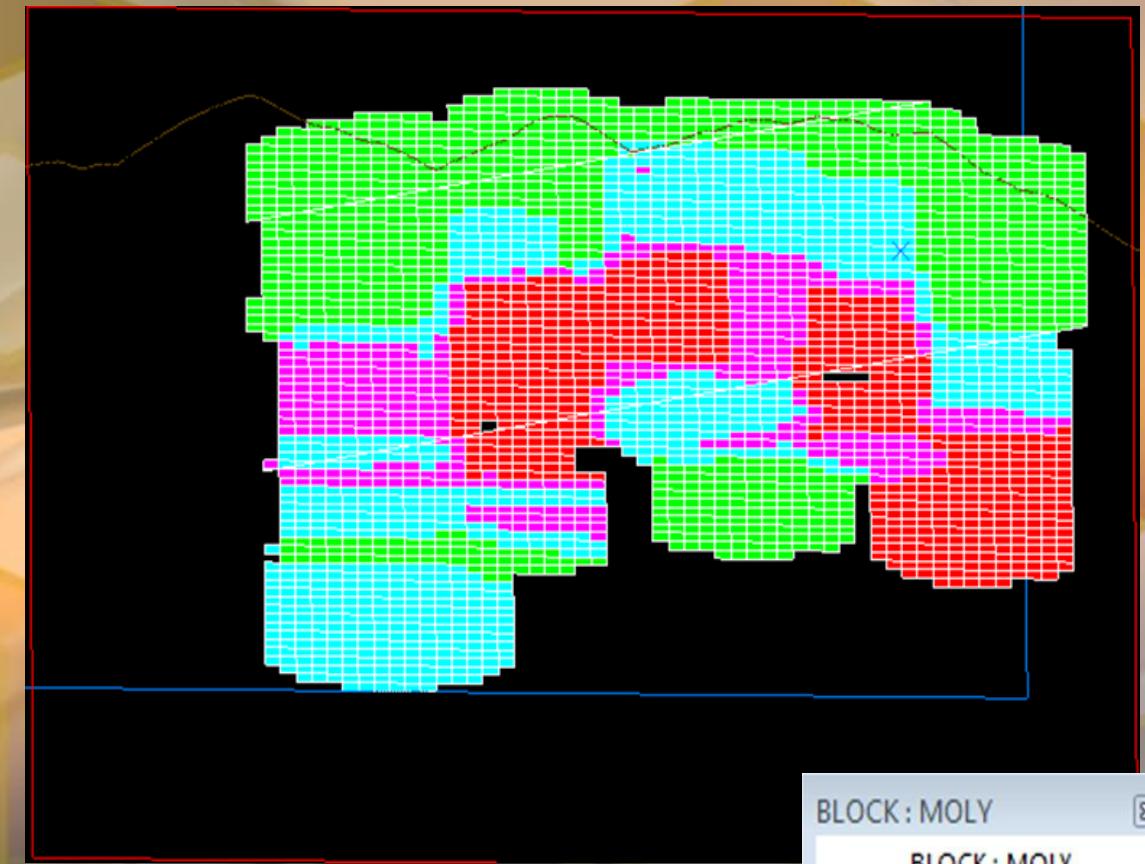
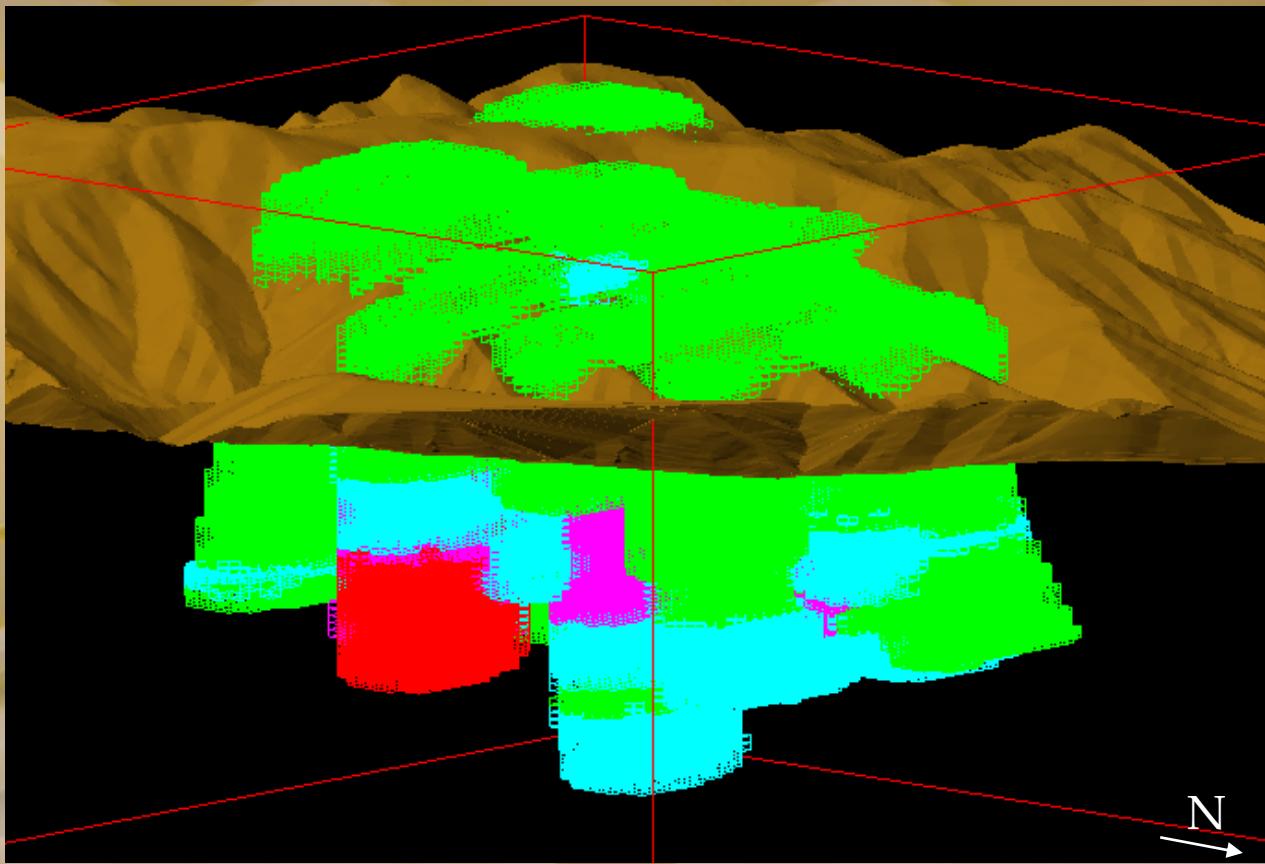
Orebody Model: Copper (%)



| BLOCK : CU | |
|------------|---------|
| 0.000 <= | < 0.050 |
| 0.050 <= | < 0.100 |
| 0.100 <= | < 0.150 |
| 0.150 <= | < 0.200 |
| 0.200 <= | < 0.250 |

- Displaying orebody extents of copper reveal that many high grade pockets lie in the mid section of the deposit.

Orebody Model: Molybdenum (%)



- Displaying orebody extents of Molybdenum reveals that the high grade pockets lie deep within the orebody while large tonnages of medium grades exist throughout.
- This factor plays a big role in ultimate pit design.

| BLOCK: MOLY | |
|-------------|---------|
| 0.000 <= | < 0.040 |
| 0.040 <= | < 0.080 |
| 0.080 <= | < 0.120 |
| 0.120 <= | < 0.160 |

Cutoff Grades

| Cutoff Grade | | Units |
|--------------|-------|-------|
| Moly | 0.063 | % |
| Tungsten | 1090 | ppm |
| Silver | 19.93 | g/t |
| Copper | 0.19 | % |

| Cutoff Grade Info | | Units |
|------------------------|----------------|-----------|
| Operation Cost | 510,000,000.00 | \$/year |
| Ore Milled | 73000000 | Tons/year |
| Operation Cost | 6.99 | \$/ton |
| Copper Recovery | 71.4 | % |
| Moly Recovery | 89.6 | % |
| Tungsten Recovery | 28 | % |
| Silver Recovery | 65.6 | % |
| Price of Copper | 2.57 | \$/lb |
| Price of Moly Trioxide | 6.92 | \$/lb |
| Price of Tungsten | 11.45 | \$/lb |
| Price of Silver | 293.12 | \$/lb |

| | %Recoveries in Oxides | %Recoveries in Cu-Ag Domain | %Recoveries in Cu-Mo Domain | %Recoveries in Mo & MSI Domains |
|------------------|-----------------------|-----------------------------|-----------------------------|---------------------------------|
| Cu | 60.0 | 68.0 | 85.0 | 72.0 |
| Ag | 65.0 | 75.0 | 78.0 | 55.0 |
| W | 0.0 | 35.0 | 35.0 | 35.0 |
| MoS ₂ | 80.0 | 86.0 | 92.0 | 95.0 |

Note: The recoveries for all metals in the MSI domain were similar to the Mo Domain

Factors to use in RCV equation were as follows:

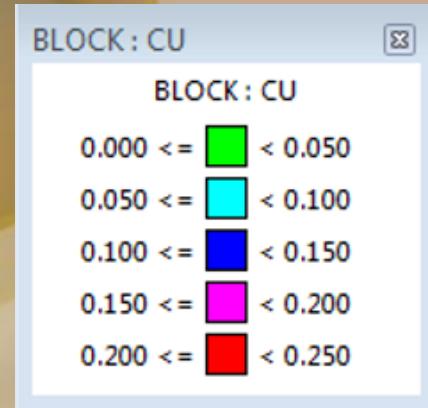
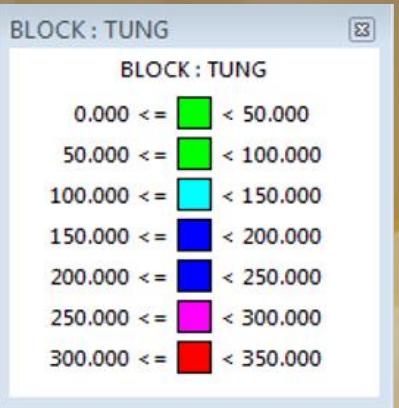
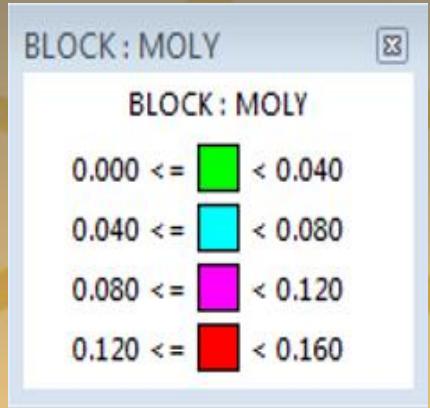
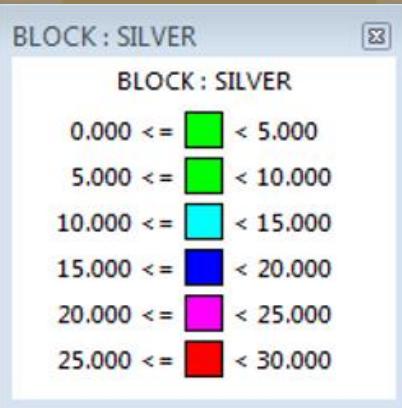
$$\text{MoS}_2 \text{ Factor } (\$/\text{ton}) = \frac{\text{MoS}_2 \% * \text{Recovery \%} * 2000 \text{ lb} * \text{Price for MoO}_3 \ $ * 1.5}{100\% \quad 100\% \quad \text{ton} \quad \text{lb} \quad 1.6681}$$

$$\text{Cu Factor } (\$/\text{ton}) = \frac{\text{Cu \%} * \text{Recovery \%} * \text{Price for Cu} \ $ * 2000 \text{ lb}}{100\% \quad 100\% \quad \text{lb} \quad \text{ton}}$$

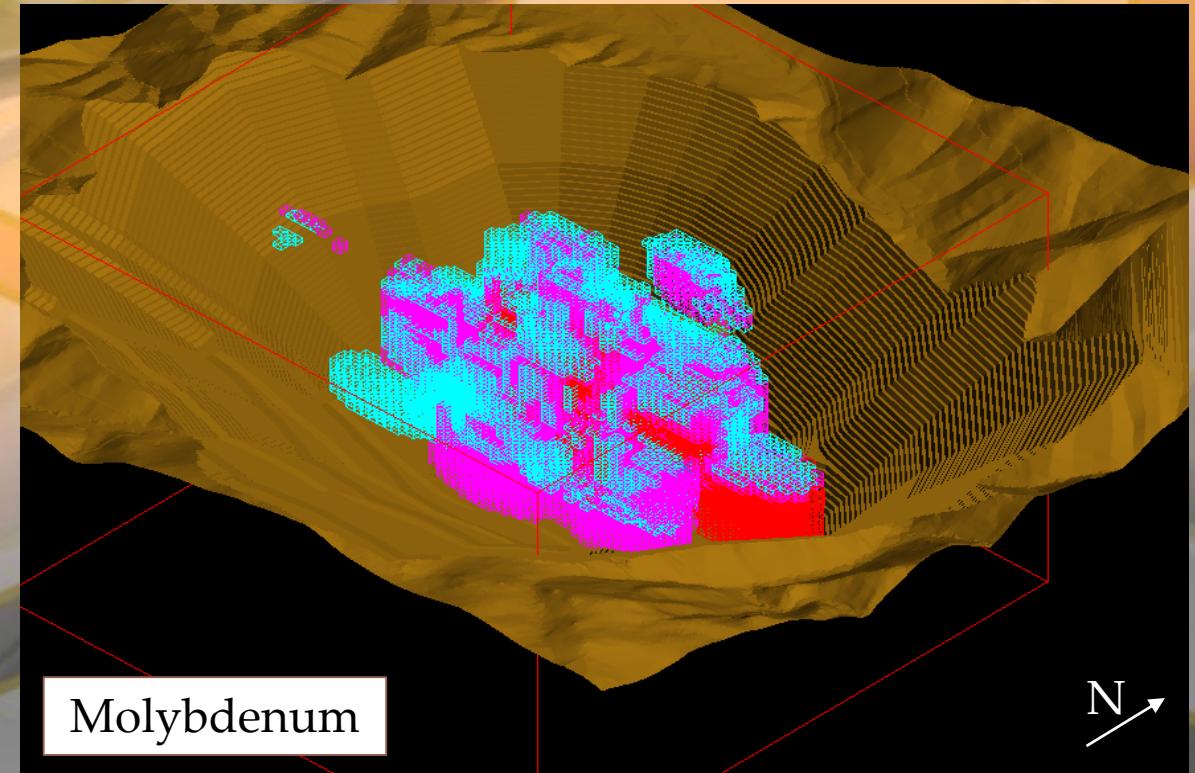
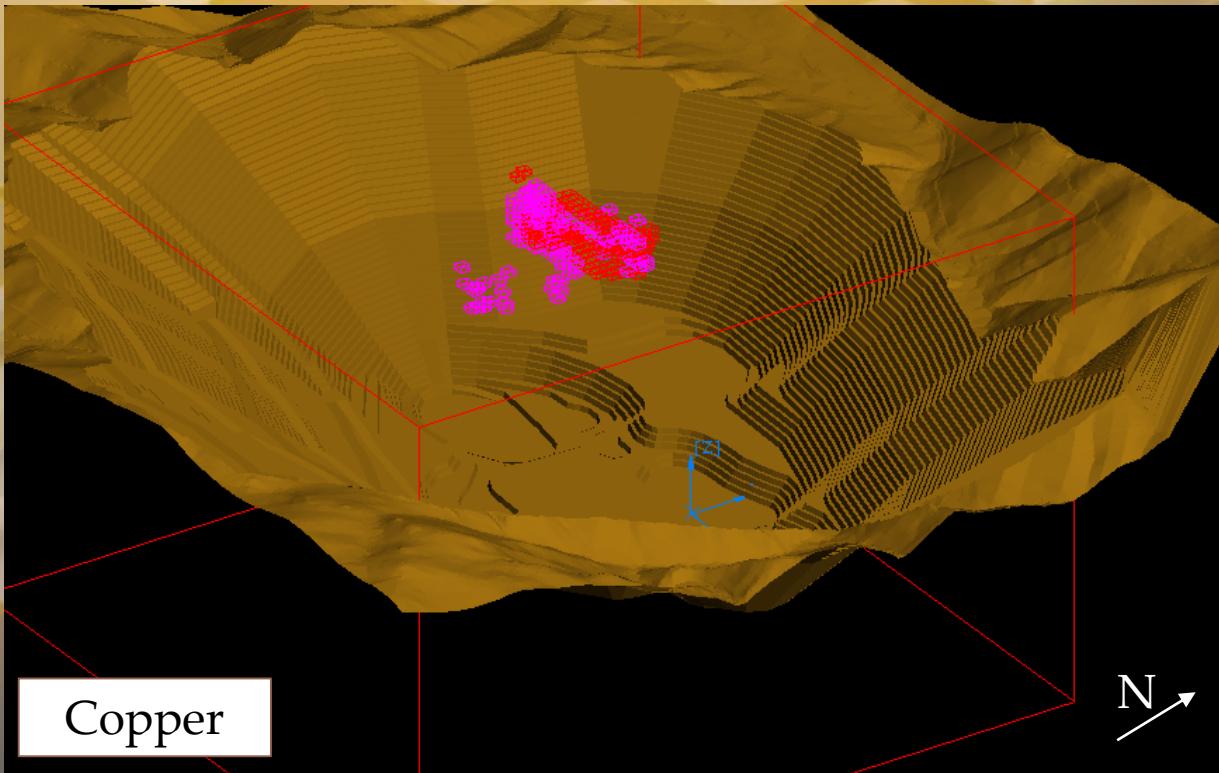
$$\text{Ag Factor } (\$/\text{ton}) = \frac{\text{Ag gms} * 1 \text{ oz}}{\text{Tonne} \quad 31.1035 \text{ gms}} * \frac{1 \text{ Tonne}}{1.1023 \text{ ton}} * \frac{\text{Recovery \%} * \text{Price for Ag} \ $}{100\% \quad \text{oz}}$$

$$\text{W Factor } (\$/\text{ton}) = \frac{\text{W ppm} * 1\%}{10000 \text{ ppm}} * \frac{\text{Recovery \%} * \text{Price for W} \ $ * 2000 \text{ lb}}{100\% \quad \text{lb} \quad \text{ton}}$$

Problems with Cutoff



| Cutoff Grade | Units |
|--------------|-------|
| Moly | 0.063 |
| Tungsten | 1090 |
| Silver | 19.93 |
| Copper | 0.19 |



Reserve Calculation: Ore and Stripping

| Cutoff Grade | |
|--------------|----------|
| Cu | 0.03% |
| Mo | 0.025% |
| Ag | 0.00024% |
| W | 0.0038% |

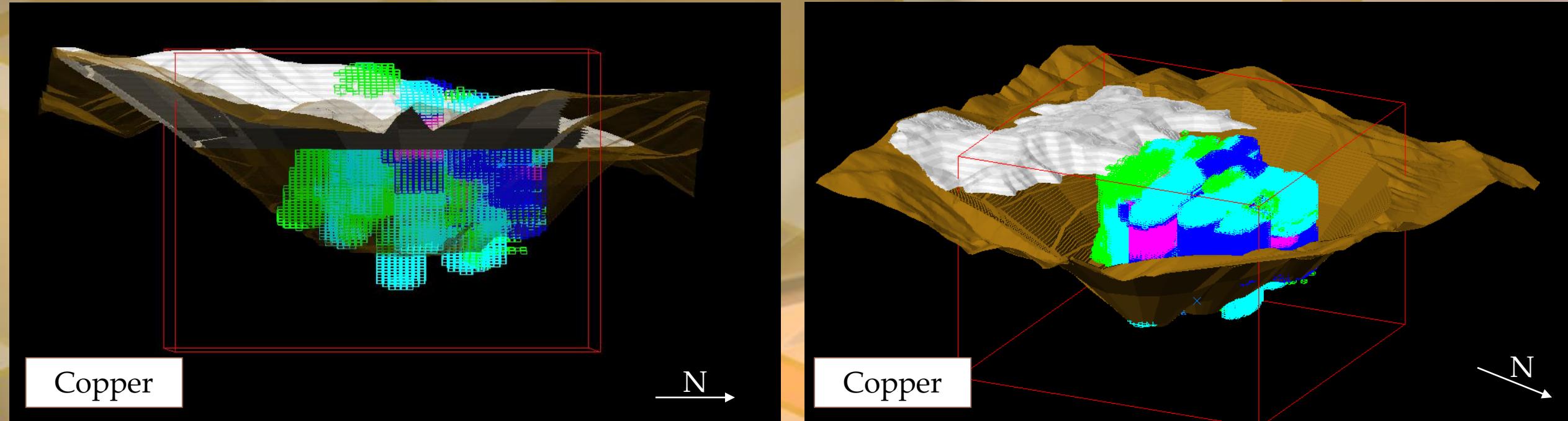
| Total Tons | |
|-------------------|---------------|
| ORE TONS | 2,815,124,963 |
| WASTE TONS | 3,545,300,413 |
| TOTAL - STRIPPING | 6,360,425,376 |
| STRIPPING RATIO | 0.68 |
| TONNAGE RATIO | 1.26 |

| Tons or Ore | |
|-------------|---------------|
| STRIPPING | 601,334,431 |
| COPPER ORE | 232,391,781 |
| MOLY ORE | 183,514,001 |
| SILVER ORE | 48,819,899 |
| TUNG ORE | 3,017,420 |
| CUMO ORE | 1,033,682,953 |
| CUAG ORE | 386,417,492 |
| CUW ORE | 67,556,697 |
| MOAG ORE | 14,664,800 |
| MOW ORE | 122,135,145 |
| AGW ORE | 722,924,774 |
| WASTE | 3,545,300,413 |

- New cutoff grades based around 43-101 Report on the CUMO Property.*

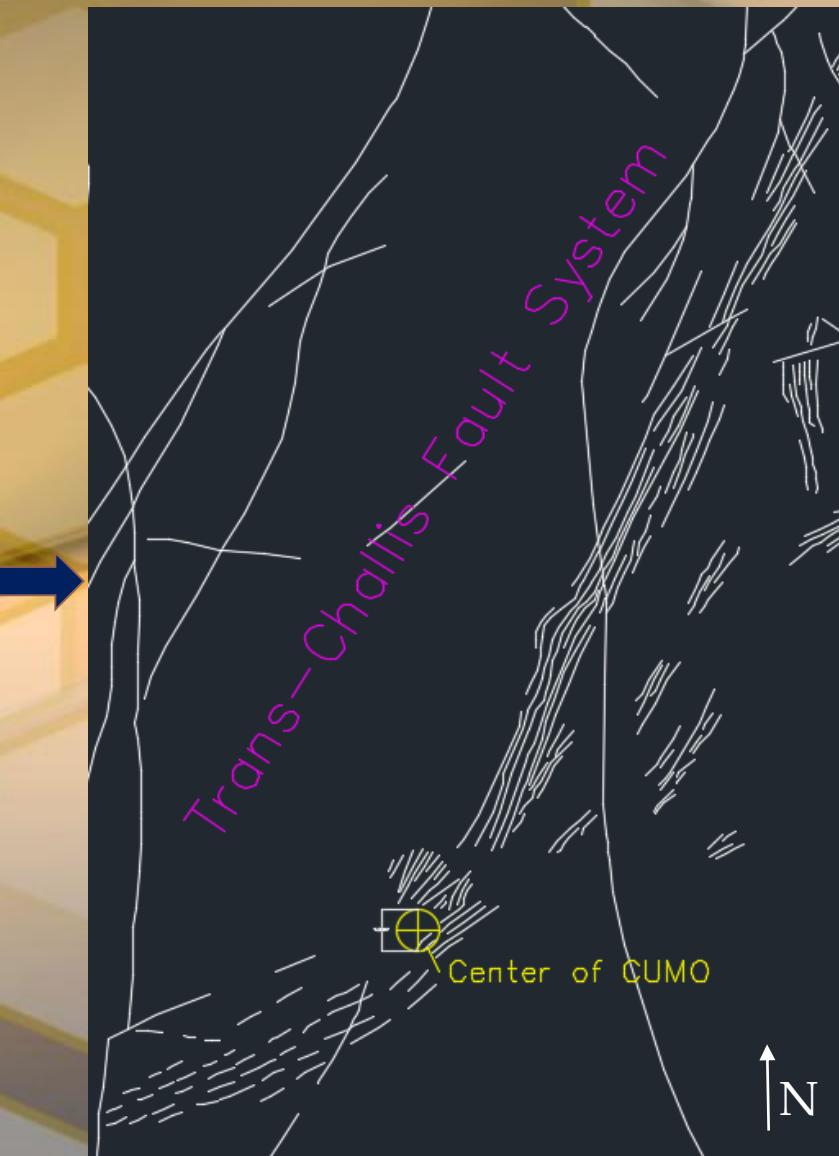
- * G. Giroux, S. Dykes and J. Place, "Summary Report on the CuMo Property, Boise County, Idaho," American CuMo Mining Corp, 2015.

Reserve Calculation: Stripping Explanation

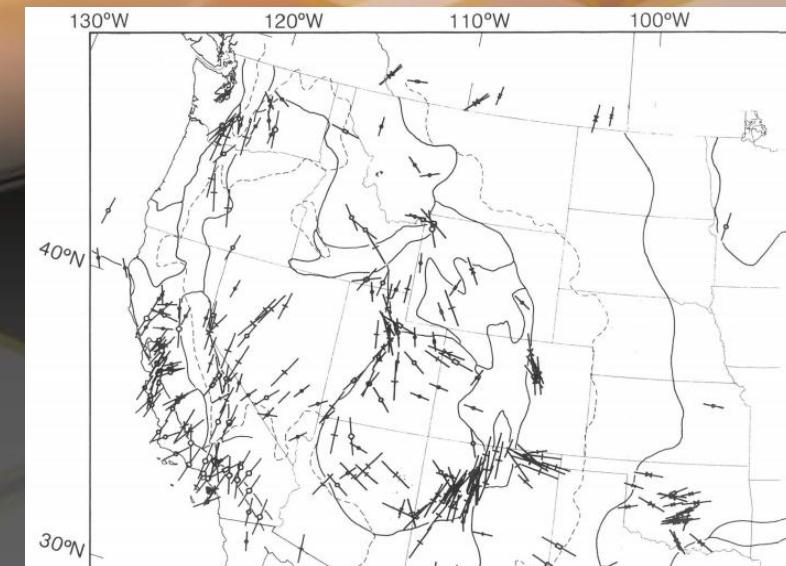


- Stripping can be done at an average of \$.50/ton, and either done in house, or contracted out.
- Shells can't be split horizontally, only vertically.
- Decided to classify all waste material from the 5400 level to the 7050 level as stripping to be done separately from mining.

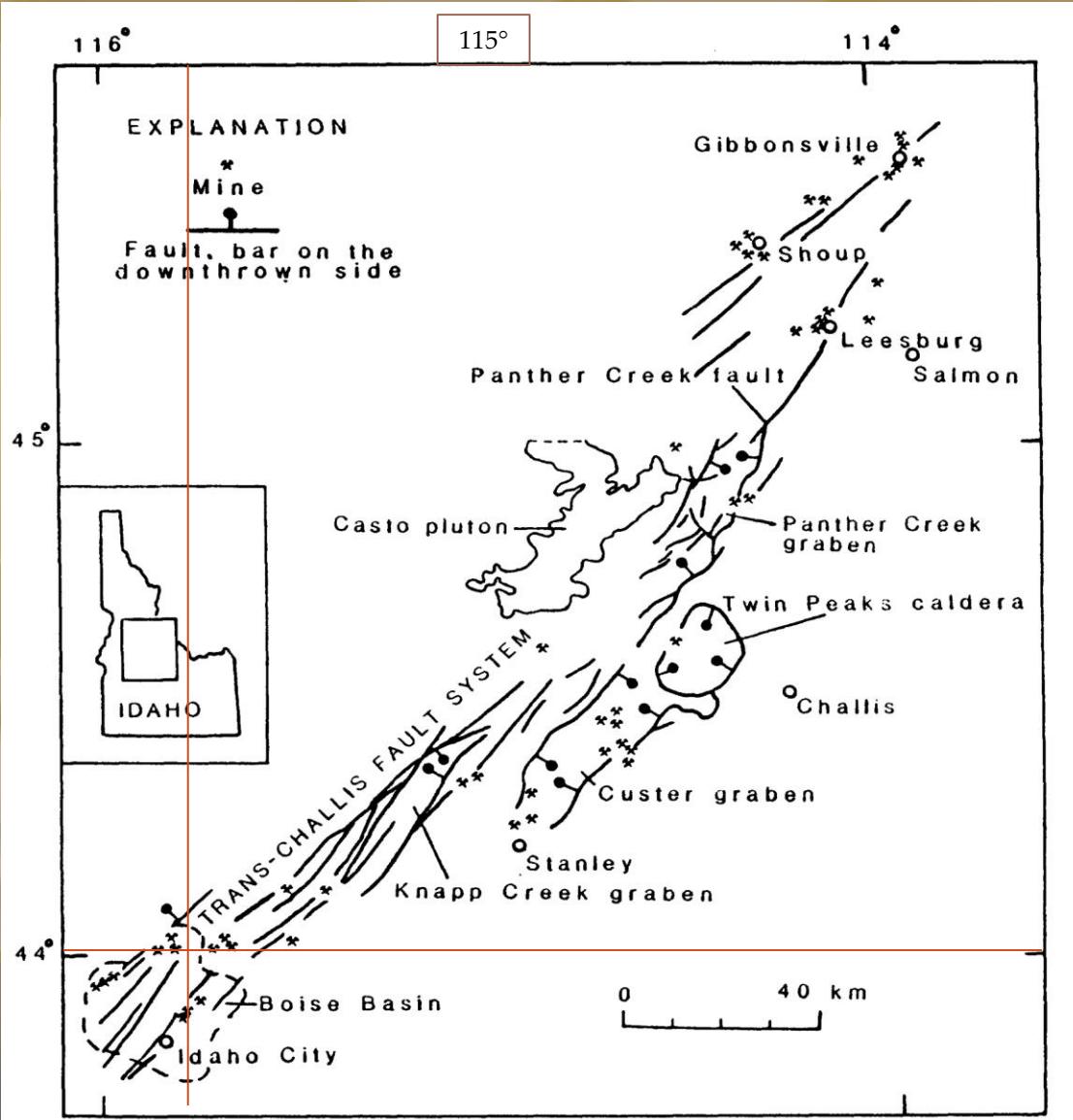
Local and Regional Geology



- Provided by USGS, locations of state and localized faults show affected regions relevant to CUMO property.
- Regional tectonic stresses are low to moderate which correspond to historically mild magnitudes of seismic events

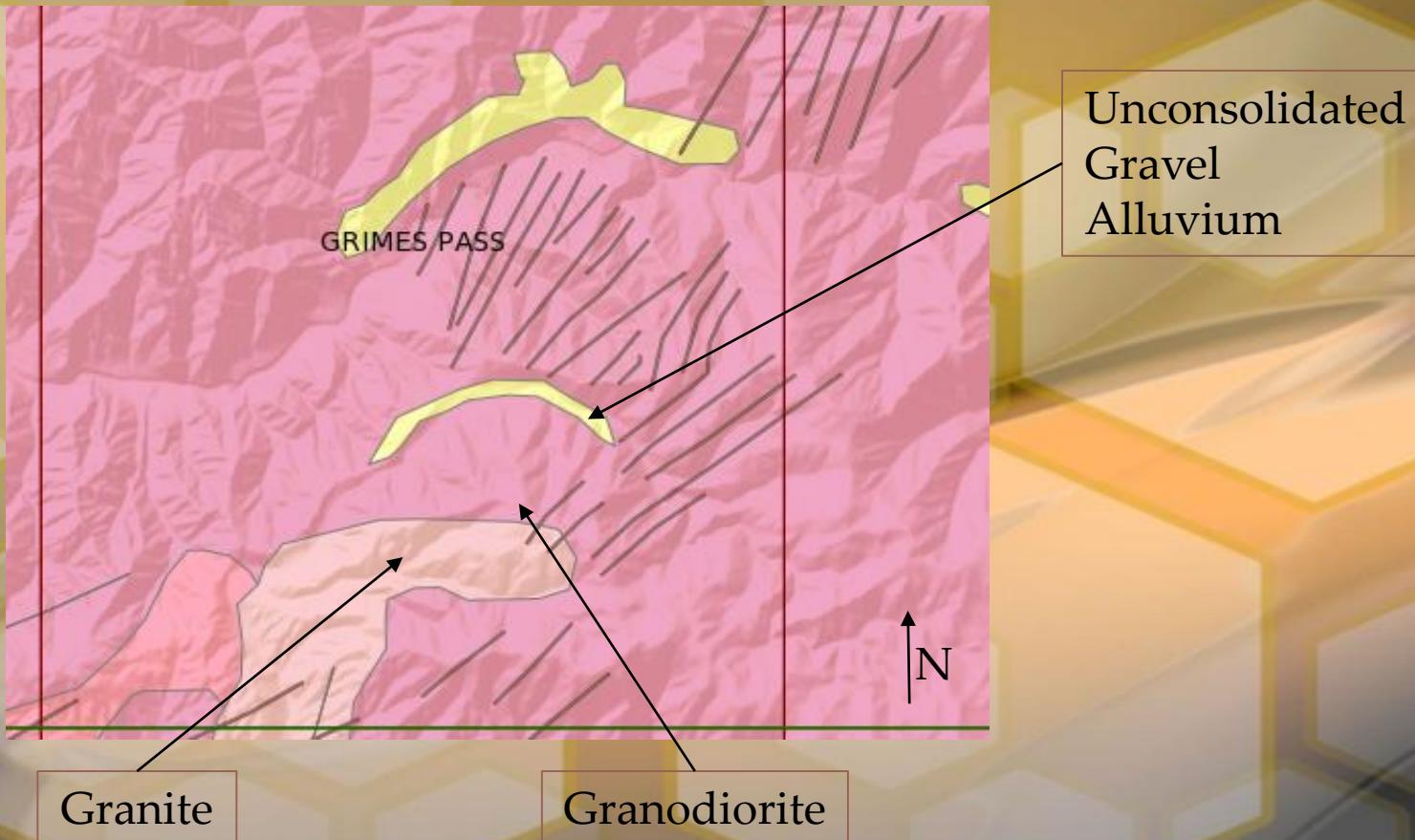


Relevant Fault Geology



- Center of CUMO Property: 44.0332, 115.7926 in Lat. Long.
- Trans-Challis Fault System comprised mainly of normal faults striking NE-SW & dipping toward each other creating grabens in some areas.
- Local relevant fault systems also strike NE-SW and dip to the NW.
- According to USGS, faulting in this region typically follows a dip angle of approximately 36°.
- In last 70 years, 13 seismic events greater than 2.5 magnitude occurred in region; average 3.2 magnitude.
- Largest in 1978; 4.1 magnitude @ 3 miles depth & 12.5 miles to the NE of CUMO. Could cause minor rock slides.

Regional Rock Units



- Parent rock types encompassed include Granite, Granodiorite, & a small portion of unconsolidated gravel with negligible thickness.
- Lab testing of UCS & DST on intact samples of granite and granodiorite rock types yield very similar results in respect to geo-mechanical properties.
- Results show an average in-situ cohesion & friction angle of 28 MPa and 60° respectively for both rock types studied.

Stability Calculations

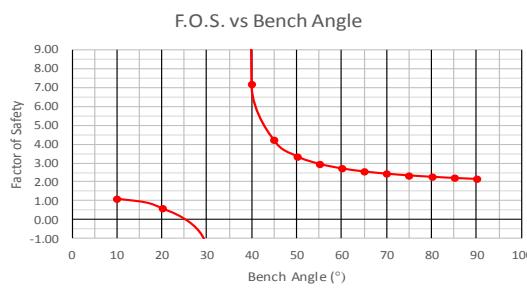
Unconsolidated Oxide Overburden

Stability w/ Dry Conditions

$$F.O.S. = \frac{\tan \varphi}{\tan \beta} + \frac{2C}{\gamma H(\sin^2 \beta)(\cot \beta - \cot \alpha)}$$

| Constant Factors | | Units |
|---------------------------|----------|--------------------|
| Fault Angle (β) | 36 | Degrees |
| | 0.628318 | Radians |
| Unit Weight (γ) | 156 | Lb/ft ³ |
| | 45 | Degrees |
| Friction Angle (ϕ) | 0.785398 | Radians |
| | 35 | Degrees |
| Bench Height | 50 | Feet |
| Cohesion | 1440 | Lb/ft ² |

| Bench Angle (α) | F.O.S. | Bench Angle (α) | F.O.S. |
|--------------------------|---------|--------------------------|--------|
| 10 | 1.13 | 55 | 2.96 |
| 20 | 0.60 | 60 | 2.71 |
| 30 | -1.63 | 65 | 2.55 |
| 35.9 | -209.67 | 70 | 2.43 |
| | | 75 | 2.34 |
| 36.1 | 213.44 | 80 | 2.27 |
| 40 | 7.16 | 85 | 2.21 |
| 45 | 4.22 | 90 | 2.15 |
| 50 | 3.37 | | |

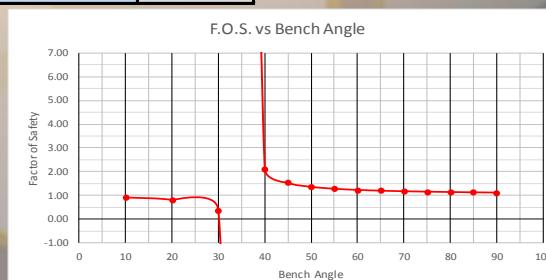


Stability w/ Wet Conditions

$$F.O.S. = \frac{\tan \varphi}{\tan \beta} + \frac{2C}{\gamma H(\sin^2 \beta)(\cot \beta - \cot \alpha)}$$

| Constant Factors | | Units |
|---------------------------|----------|--------------------|
| Fault Angle (β) | 36 | Degrees |
| | 0.628318 | Radians |
| Unit Weight (γ) | 156 | Lb/ft ³ |
| | 45 | Degrees |
| Friction Angle (ϕ) | 0.610865 | Radians |
| | 35 | Degrees |
| Bench Height | 50 | Feet |
| Cohesion | 288 | Lb/ft ² |

| Bench Angle (α) | F.O.S. | Bench Angle (α) | F.O.S. |
|--------------------------|--------|--------------------------|--------|
| 10 | 0.91 | 55 | 1.28 |
| 20 | 0.81 | 60 | 1.23 |
| 30 | 0.36 | 65 | 1.20 |
| 35.9 | -41.25 | 70 | 1.17 |
| | | 75 | 1.16 |
| 36.1 | 43.38 | 80 | 1.14 |
| 40 | 2.12 | 85 | 1.13 |
| 45 | 1.53 | 90 | 1.12 |
| 50 | 1.36 | | |



- Soil type overburden is typically less than 2 foot thickness throughout property.
- Geotechnical properties taken from study data of similar rocks in central Iran.
- Geotechnical properties of gravel neglected due to insignificant thickness.

Stability Calculations

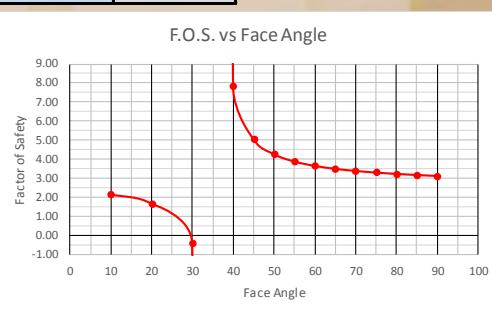
Granite to Granodiorite

Stability w/ Dry Conditions

$$F.O.S. = \frac{\tan \phi}{\tan \beta} + \frac{2C}{\gamma H(\sin^2 \beta)(\cot \beta - \cot \alpha)}$$

| Constant Factors | | Units |
|---------------------------|----------|--------------------|
| Fault Angle (β) | 36 | Degrees |
| | 0.628318 | Radians |
| Unit Weight (γ) | 165.4 | Lb/ft ³ |
| | 60 | Degrees |
| Friction Angle (ϕ) | 1.047197 | Radians |
| | 50 | Degrees |
| Bench Height | 50 | Feet |
| Cohesion | 1440 | Lb/ft ² |

| Bench Angle (α) | F.O.S. | Bench Angle (α) | F.O.S. |
|--------------------------|---------|--------------------------|--------|
| 10 | 2.15 | 55 | 3.87 |
| 20 | 1.65 | 60 | 3.65 |
| 30 | -0.45 | 65 | 3.49 |
| 35.9 | -196.67 | 70 | 3.38 |
| | | 75 | 3.29 |
| 36.1 | 202.39 | 80 | 3.22 |
| 40 | 7.84 | 85 | 3.17 |
| 45 | 5.06 | 90 | 3.12 |
| 50 | 4.26 | | |

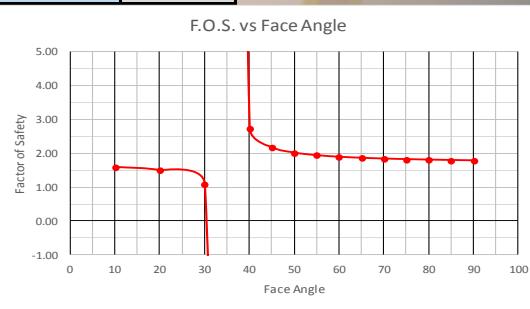


Stability w/ Wet Conditions

$$F.O.S. = \frac{\tan \phi}{\tan \beta} + \frac{2C}{\gamma H(\sin^2 \beta)(\cot \beta - \cot \alpha)}$$

| Constant Factors | | Units |
|---------------------------|----------|--------------------|
| Fault Angle (β) | 36 | Degrees |
| | 0.628318 | Radians |
| Unit Weight (γ) | 165.4 | Lb/ft ³ |
| | 50 | Degrees |
| Friction Angle (ϕ) | 0.872664 | Radians |
| | 50 | Degrees |
| Bench Height | 50 | Feet |
| Cohesion | 288 | Lb/ft ² |

| Bench Angle (α) | F.O.S. | Bench Angle (α) | F.O.S. |
|--------------------------|--------|--------------------------|--------|
| 10 | 1.59 | 55 | 1.94 |
| 20 | 1.49 | 60 | 1.89 |
| 30 | 1.07 | 65 | 1.86 |
| 35.9 | -38.17 | 70 | 1.84 |
| | | 75 | 1.82 |
| 36.1 | 41.64 | 80 | 1.81 |
| 40 | 2.73 | 85 | 1.80 |
| 45 | 2.18 | 90 | 1.79 |
| 50 | 2.02 | | |



- Geotechnical properties taken from study data of similar rocks in eastern Sweden.
- As previously mentioned, granite & granodiorite display indistinguishably similar mechanical properties; considered as one.

Determination of Stable Bench Configuration

Representation of Planned Benches

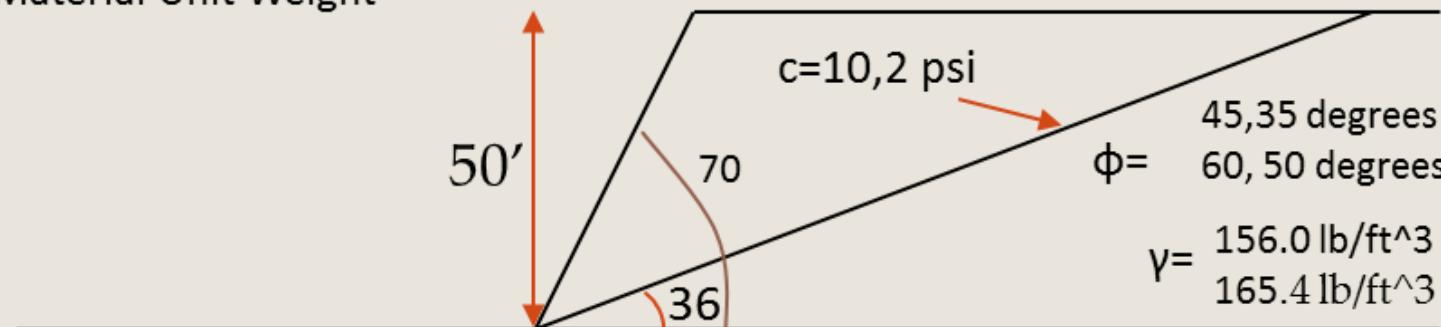
C =Cohesion of Discontinuity

Φ =Internal Angle of Friction

β =Angle to Discontinuity

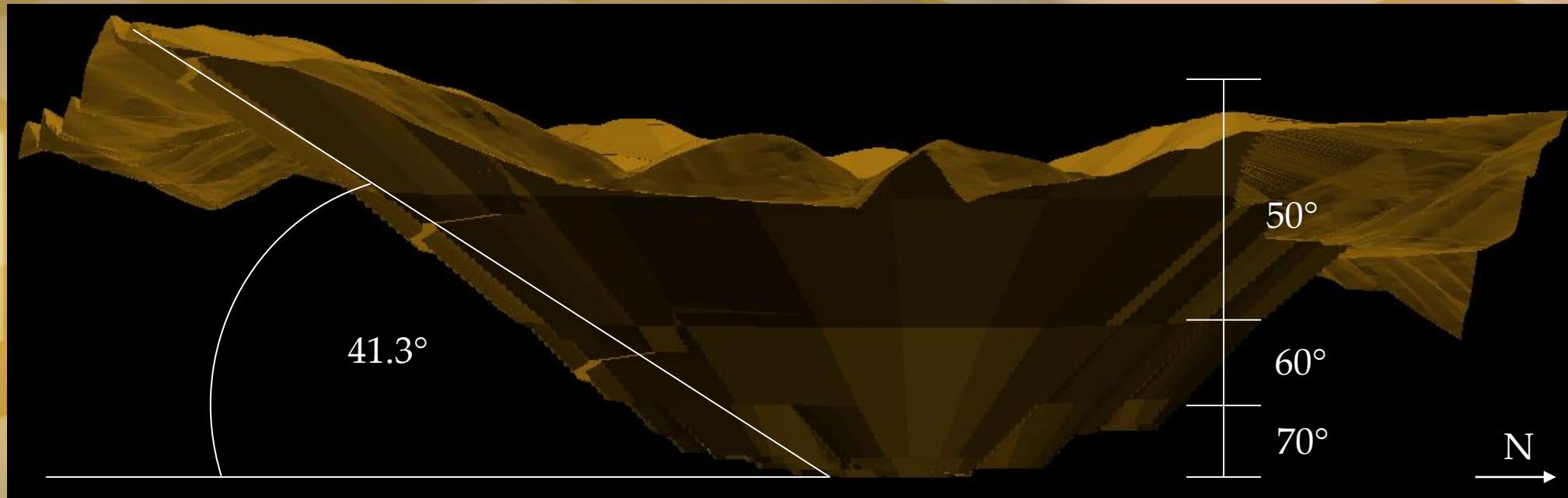
α =Bench Face Angle

γ =Material Unit Weight



- Considering a linearly trending dip of 36° to the NW, slope stability estimates assume the characteristics of planar failure behaviors when intersecting pit walls.
- Shallow angle of faulting allows for high factors of safety in dry conditions for many face angle orientations (approx. 80% of block weight acting normal to fault).
- Consideration given to wet & dry fault conditions due to possible changes between areas.

Ultimate Pit Slope Configuration



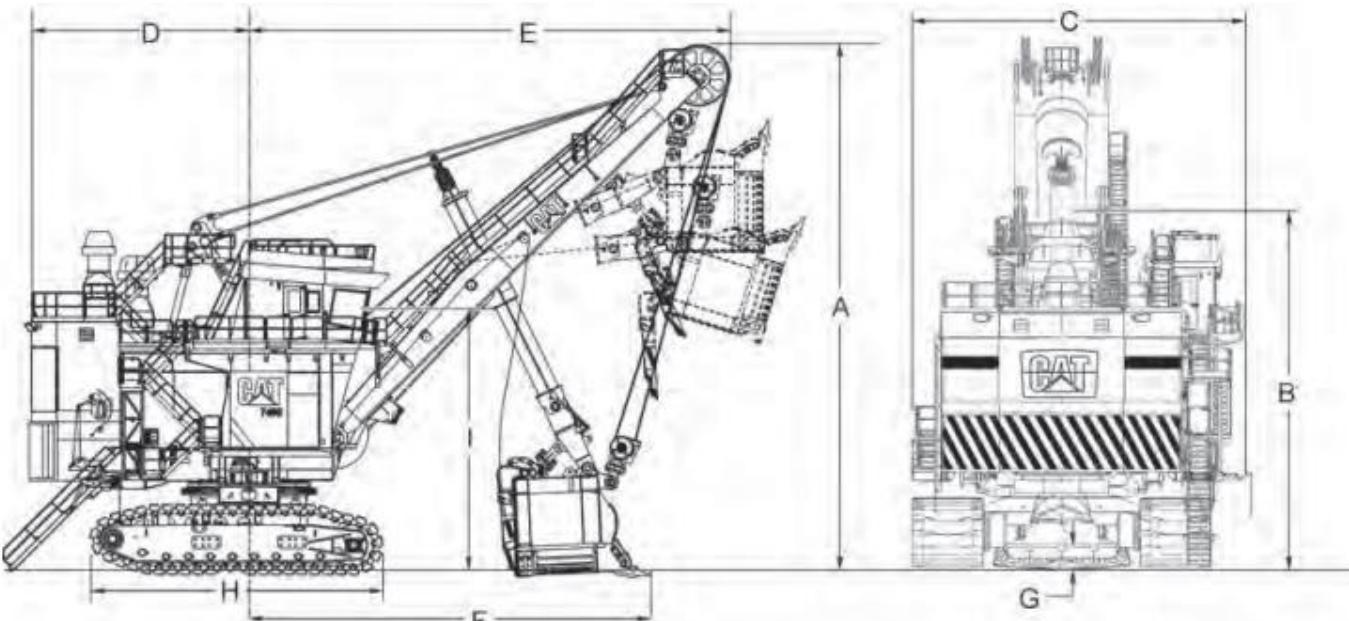
- Competent surrounding host rock shows that designers have the option to choose a bench face angle that suits pit configuration needs.
- Considering this, bench face angles ranging from 70 degrees in the bottom of pit to 50 degrees towards the top of the pit were selected in the design process to increase overall stability and mitigate effects of rock slides.

Production Equipment Selection



- 4, CAT 7495 Electric Rope Shovel (120 ton payload)
- 45, CAT 797F Off-Highway Trucks (360.5 ton payload)
- @ 80% dipper fill, takes 4 passes to fully load truck.
- Average availability of about 85% for both.

Production Bench Planning



MODEL

Boom Length

| | 20.40 m | 67'0" |
|-----------------------------------|---------|-------|
| A Height | 20.87 m | 68'6" |
| B A-Frame Height | 14.00 m | 46'0" |
| C Overall Width | 13.11 m | 43'0" |
| D Tail Swing Radius | 9.34 m | 30'8" |
| E Clearance Radius | 19.65 m | 64'5" |
| F Radius of Level Floor | 17.47 m | 57'4" |
| G Minimum Ground Clearance | 0.90 m | 3'0" |
| H Track Length | 11.43 m | 37'6" |
| I Operator Eye Level | 10.52 m | 34'6" |

7495

- Planning dimensions of working benches, need to account for equipment size, berms, wiggle room.
- Main considerations here include operating length & clearance radius.
- According to Cat Performance Handbook v.45, good truck match is a 797F.

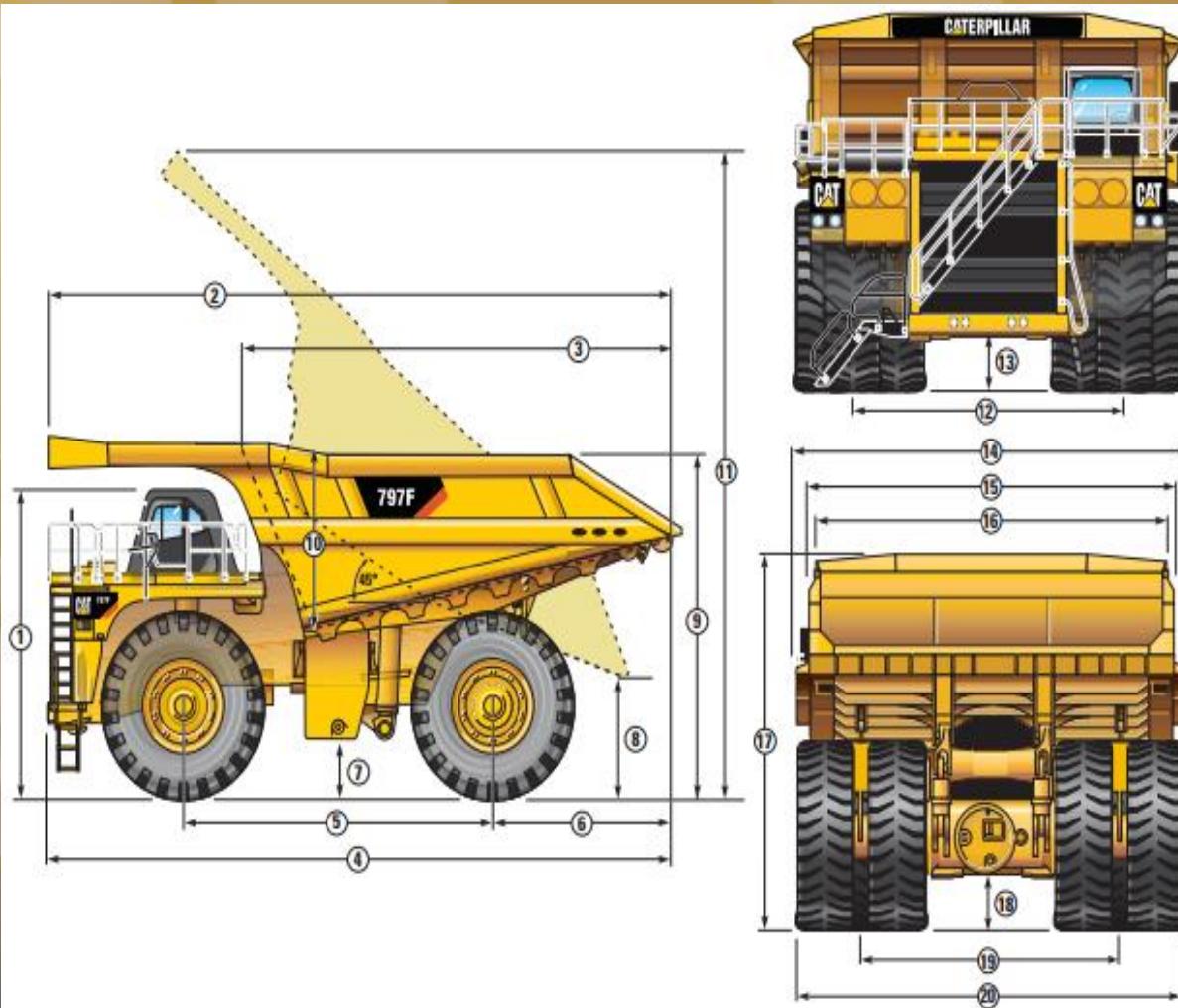
MODEL

| | 7495 | |
|---------------------------------------|---------|--------|
| Dumping Height at Maximum Hoist Limit | 8.61 m | 28'3" |
| Dumping Radius | 21.64 m | 71'0" |
| Cutting Height | 17.80 m | 58'5" |
| Cutting Radius | 25.20 m | 82'8" |
| Effective Length of Dipper Handle | 10.9 m | 35'10" |

| MODEL | Payload | 7295 | 7395 | 7495 HD | 7495 | 7495 HF |
|------------|-------------|---------|---------|---------|-------------|-------------|
| | tonne (ton) | 45 (50) | 64 (70) | 82 (90) | 109* (120*) | 109* (120*) |
| 785D | 136 (150) | 3 | | | | |
| 789D | 181 (200) | 4 | 3 | | | |
| MT4400D AC | 221 (244) | | 4 | 3 | | |
| 793F | 227 (250) | | 4 | 3 | | |
| MT5300D AC | 291 (320) | | | 4 | 3 | 3 |
| 795F AC | 313 (345) | | | 4 | 3 | 3 |
| 797F | 363 (400) | | | | 4 | 4 |

*Indicates maximum payload.

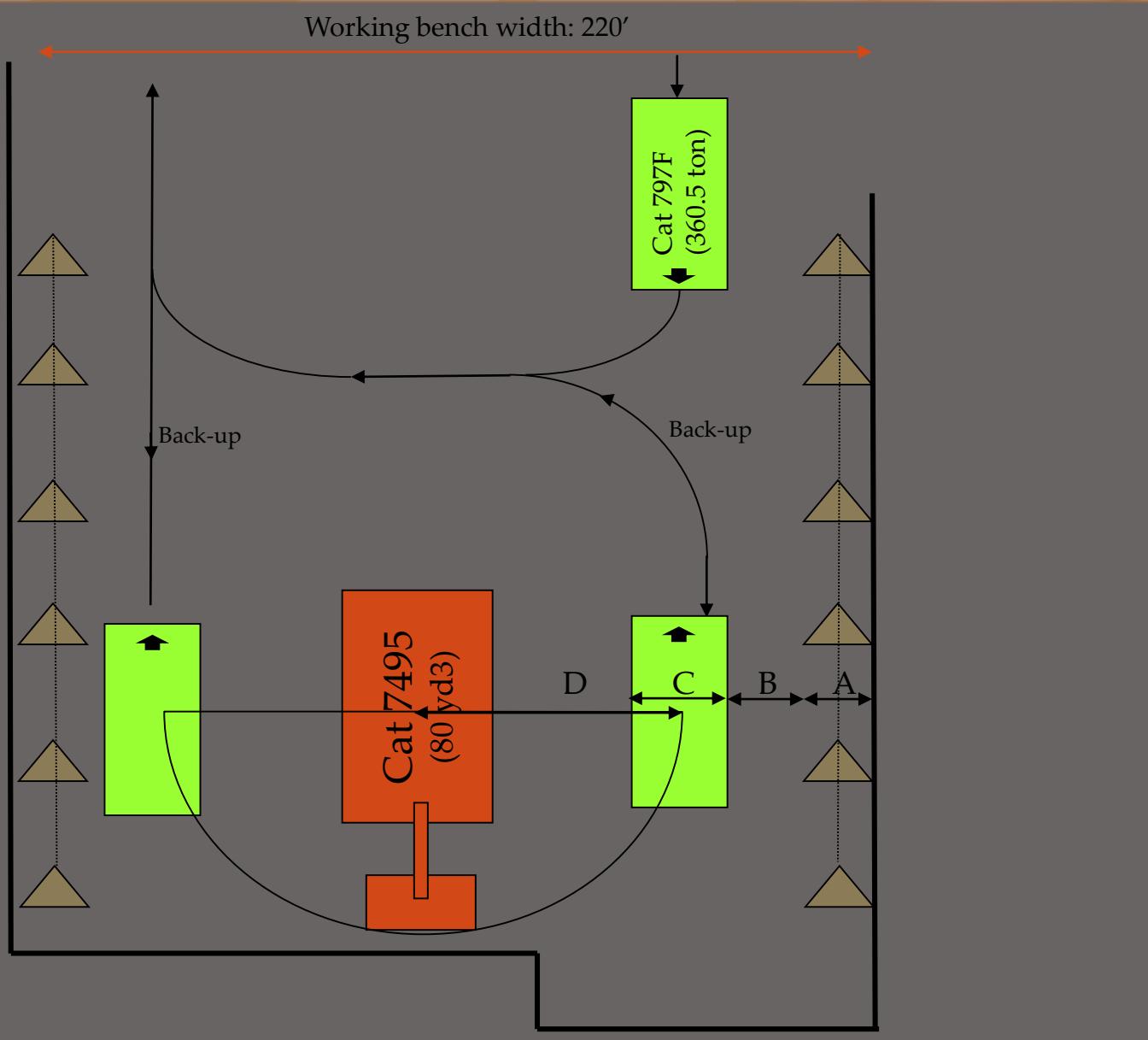
Production Bench Planning cont.



| 797F | | |
|----------------------------------|---------|--------|
| GENERAL DIMENSIONS (Empty): | | |
| Height to Canopy Rock Guard Rail | 7.71 m | 25'4" |
| Wheelbase | 7.20 m | 23'7" |
| Overall Length (Base Body) | 15.08 m | 48'9" |
| Loading Height (Base Body) | 7.00 m | 23'0" |
| Loading Height (Empty) | | - |
| Height at Full Dump | 15.70 m | 51'6" |
| Body Length (Target Length) | 9.98 m | 32'6" |
| Width (Operating) | 9.76 m | 32'0" |
| Width (Shipping) | 9.76 m | 32'0" |
| Front Tire Tread | 6.53 m | 20'5" |
| Machine Clearance Turning Circle | 42.1 m | 138'1" |

- 797F model chosen due to high payload capacity and low number of buckets to fill.
- Main dimension to account for in working bench planning is machine clearance turning circle.

Production Bench Setup



- A) Berm Width = 10'
- B) Between Berm and Loading Point = 10'
- C) Truck Width = 32'
- D) Shovel Clearance Radius = 75'
- Truck turn radius is 69' but will be covered by shovel clearance.
- Mirroring this minus the berm width gives us Working bench width

Shovel & Truck Production

| Stripping | | Mineable | | | |
|-----------------------------|----------------|-------------------|-----------------------------|------------------|-----------------------|
| | Capacity (t) | Number | Capacity (t) | | |
| Trucks (797F) | 36 | 360.5 | Trucks (797F) | 36 | 360.5 |
| Shovels | 3 | 120 | Shovels (cat 7495) | 3 | 120 |
| Shifts | 2 | | Shifts | 2 | |
| Hours per shift | 10 | | Hours per shift | 10 | |
| min/truck | 2.3 | | min/truck | 2.3 | |
| With # of Shovels | 27.6 | minutes/set of 36 | With # of Shovels | 27.6 | minutes per set of 36 |
| | 0.46 | hrs per set | | 0.46 | hrs per set |
| Sets per working day | 43.48 | | Sets per working day | 43.48 | |
| Sets/w.d @ 85% ava. | 37 | | Sets/w.d @ 85% ava. | 37 | |
| Tons per set | 12,978.00 | | Tons per set | 12,978.00 | |
| Tons per day | 479,621.74 | | Tons per day | 479,621.74 | |
| Tons to be stripped | 601,334,431.00 | | Tons to be mined | 6,360,425,367.00 | |
| # of 20 hr days to complete | 1,254 | | # of 20 hr days to complete | 13,261 | |
| Working days in a year | 365 | | Working days in a year | 365 | |
| Working years to complete | 3.4 | | Working years to complete | 36.3 | |

| Actual Truck Needs | | | | | |
|--------------------|----|----------|----------|-------------|----------|
| N | n | nCN | Pa^n | Pna^(N-n) | Quantity |
| 45 | 36 | 8.86E+08 | 0.002878 | 3.84434E-08 | 0.098043 |
| | 37 | 2.16E+08 | 0.002446 | 2.56289E-07 | 0.13514 |
| | 38 | 45379620 | 0.002079 | 1.70859E-06 | 0.16122 |
| | 39 | 8145060 | 0.001767 | 1.13906E-05 | 0.163976 |
| | 40 | 1221759 | 0.001502 | 7.59375E-05 | 0.139379 |
| | 41 | 148995 | 0.001277 | 0.00050625 | 0.096319 |
| | 42 | 14190 | 0.001085 | 0.003375 | 0.051982 |
| | 43 | 990 | 0.000923 | 0.0225 | 0.020551 |
| | 44 | 45 | 0.000784 | 0.15 | 0.005293 |
| | 45 | 1 | 0.000667 | 1 | 0.000667 |
| | | | | Sum | 87% |

- Establishing actual fleet size is a function of availability/truck.
- Assuming 85% truck availability, actual number of trucks given by

$$\sum_{n=36}^{46} nCN * (Pa)^n * (Pna)^{(N-n)}$$

- Probability of 36 trucks being available shows 45 trucks needed.

- Daily production needs:
 - 450,000 tons of material moved/day in order to get a throughput of 200,000 tons/day to crusher.
- Calculations show this can be completed in two, 10 hr. shifts/day with 36 trucks and 3 shovels.
- Availability averages 85% for producing fleet
- 601,334,431 tons of stripping can be completed in ~3.5 yrs.
- 6,360,425,367 tons of mineable ore can be completed in ~36.5 yrs.

Secondary Production: Blasting

| Blasting Dimensions | |
|--|---------------|
| # of Drills | 5.00 |
| Drills Per Bench | 1.00 |
| Production Per Week (tons) | 3,164,000.00 |
| Tons Per Bench | 1,054,666.67 |
| Volume Per Bench (ft ²) | 13,225,520.00 |
| Bench Height (ft) | 50.00 |
| Bench Width (ft) | 220.00 |
| Bench Length (ft) | 1,202.32 |
| Diameter of Drillhole (in) | 15.00 |
| Area of Drillhole (ft ²) | 1.23 |
| Stemming Height (ft) | 30.00 |
| Subdrilling Depth (ft) | 10.00 |
| Hole Utilization (ft) | 30.00 |
| Amount of ANFO (lb) | 1,884.59 |
| Amount of Rock Broken (tons) | 3,769.17 |
| Volume of Rock per Hole (ft ³) | 47,265.45 |
| Burden (ft) | 24 |
| Spacing (ft) | 39 |
| Holes Per Bench | 280 |
| Holes Per Row | 31 |
| Rows | 9 |

| ANFO Specs | |
|---------------------------------------|---------|
| Density of ANFO (lb/ft ³) | 51.19 |
| Loading Density of ANFO (lb/ft) | 62.82 |
| Powder Factor of ANFO (lb/ton) | 0.5 |
| Bulk Truck Per Bench | |
| Amount of ANFO Per Bench (lb) | 527,333 |
| Fill Rate of Truck (lb/min) | 1320 |
| Time to Fill (min) | 399 |
| Time to Fill (hours) | 7 |

- Production will be split into 3 benches.
- Bench dimensions of 1,202ft x 220ft x 50ft.
- ANFO to be used as primary bulk agent explosive.

Secondary Production: Drilling

| One MD6640 w/ 280 Holes | |
|--|--------|
| Drilling Rate (ft/min) | 10.00 |
| Feet of Hole Per Week | 16,789 |
| Time to Drill (min) | 1679 |
| Time to Drill (hours) | 28 |
| Time to Drill w/ Delays | 56 |
| Shifts to Complete Bench (10 hr w/ 90% availability) | 6.22 |

| One MD6640 w/ 200 Holes | |
|--|--------|
| Drilling Rate (ft/min) | 10.00 |
| Feet of Hole Per Week | 12,000 |
| Time to Drill (min) | 1200 |
| Time to Drill (hours) | 20 |
| Time to Drill w/ Delays | 40 |
| Shifts to Complete Bench (10 hr w/ 90% availability) | 4.44 |

| One MD6640 w/ 240 Holes | |
|--|--------|
| Drilling Rate (ft/min) | 10.00 |
| Feet of Hole Per Week | 14,400 |
| Time to Drill (min) | 1440 |
| Time to Drill (hours) | 24 |
| Time to Drill w/ Delays | 48 |
| Shifts to Complete Bench (10 hr w/ 90% availability) | 5.33 |

- 280 holes per bench.
- Takes one drill ~ 6.5 shifts to complete, too long.
- Using 2 drills, one drilling 200 holes on one bench, and another drilling 80 holes ~ 5.5 shifts to complete, which is acceptable.

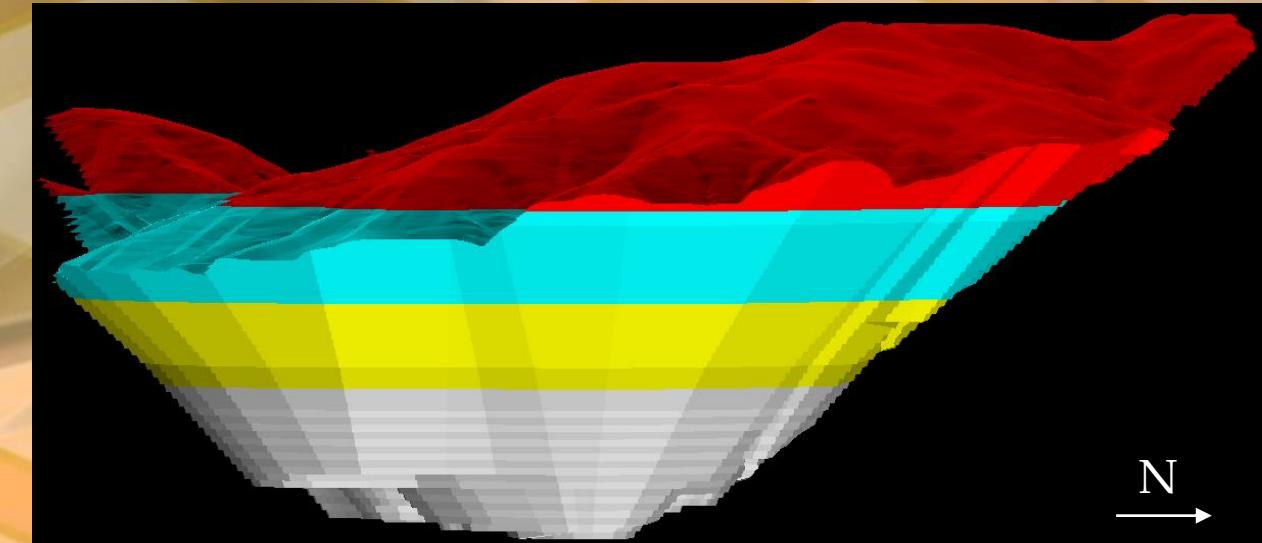
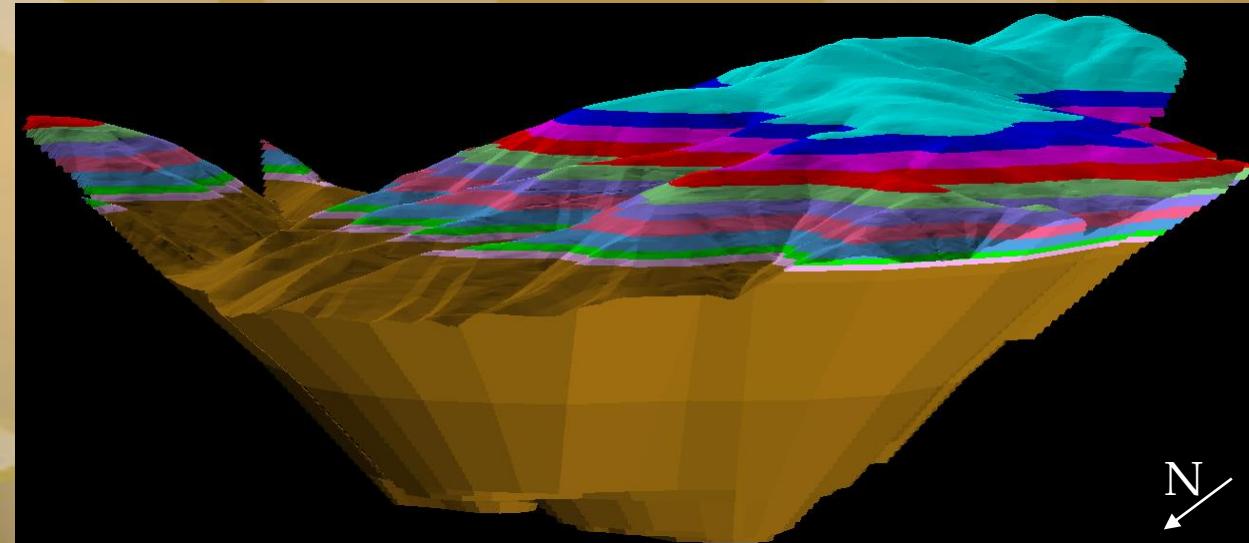
Scheduling

| Shifts Per Week | |
|--|------|
| Excavation | 14 |
| Drilling | 6 |
| Blasting | 2 |
| Maintance | 7 |
| Shift Period (hours) Assuming 90% Availability | |
| Excavation | 10 |
| Drilling | 10 |
| Blasting | 12 |
| Maintance | 12 |
| Yearly Overview | |
| Production days/yr | 355 |
| National Holidays | 10 |
| Hours/day | 20 |
| Production hrs/yr | 7100 |
| Plant days/yr @ 95% avail. | 336 |
| Plant hrs/yr | 8064 |

| Time | Sunday | | Monday | | Tuesday | | Wednesday | | Thursday | | Friday | | Saturday | |
|-------|--------|--|--------|--|---------|--|-----------|--|----------|--|--------|--|----------|--|
| 0:00 | | | | | | | | | | | | | | |
| 1:00 | | | | | | | | | | | | | | |
| 2:00 | | | | | | | | | | | | | | |
| 3:00 | | | | | | | | | | | | | | |
| 4:00 | | | | | | | | | | | | | | |
| 5:00 | | | | | | | | | | | | | | |
| 6:00 | | | | | | | | | | | | | | |
| 7:00 | | | | | | | | | | | | | | |
| 8:00 | | | | | | | | | | | | | | |
| 9:00 | | | | | | | | | | | | | | |
| 10:00 | | | | | | | | | | | | | | |
| 11:00 | | | | | | | | | | | | | | |
| 12:00 | | | | | | | | | | | | | | |
| 13:00 | | | | | | | | | | | | | | |
| 14:00 | | | | | | | | | | | | | | |
| 15:00 | | | | | | | | | | | | | | |
| 16:00 | | | | | | | | | | | | | | |
| 17:00 | | | | | | | | | | | | | | |
| 18:00 | | | | | | | | | | | | | | |
| 19:00 | | | | | | | | | | | | | | |
| 20:00 | | | | | | | | | | | | | | |
| 21:00 | | | | | | | | | | | | | | |
| 22:00 | | | | | | | | | | | | | | |
| 23:00 | | | | | | | | | | | | | | |
| 0:00 | | | | | | | | | | | | | | |

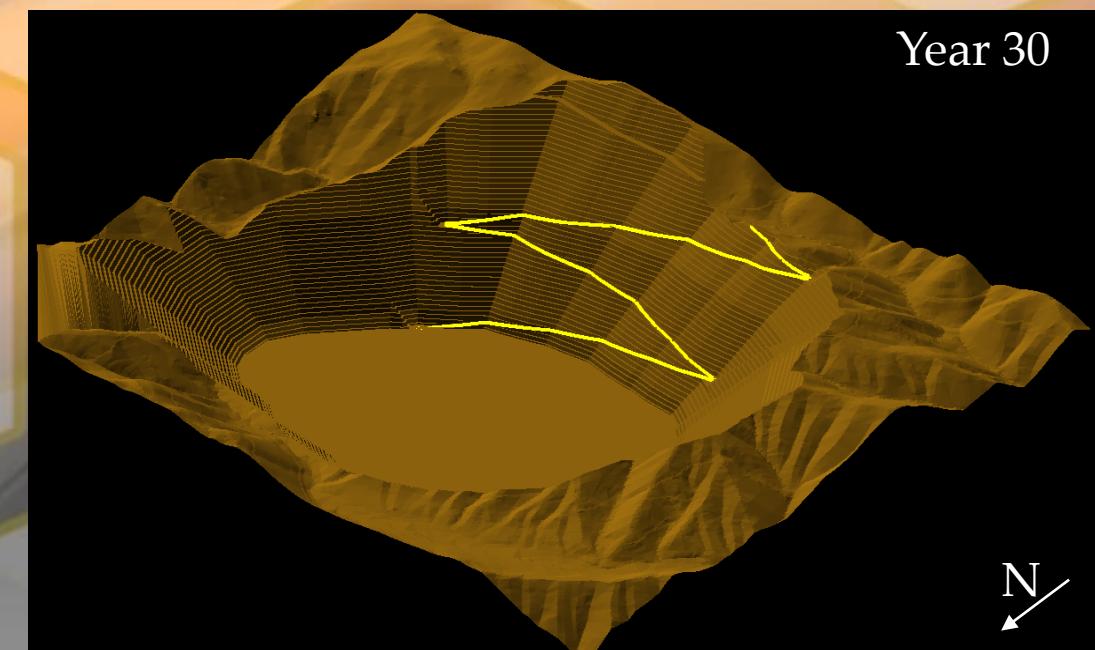
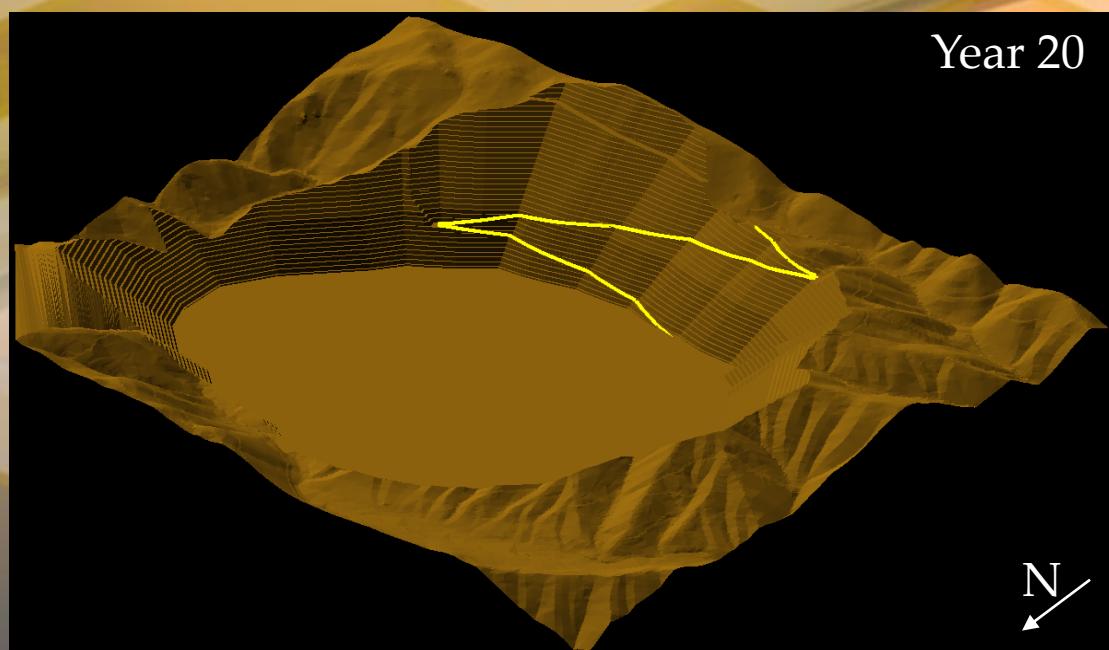
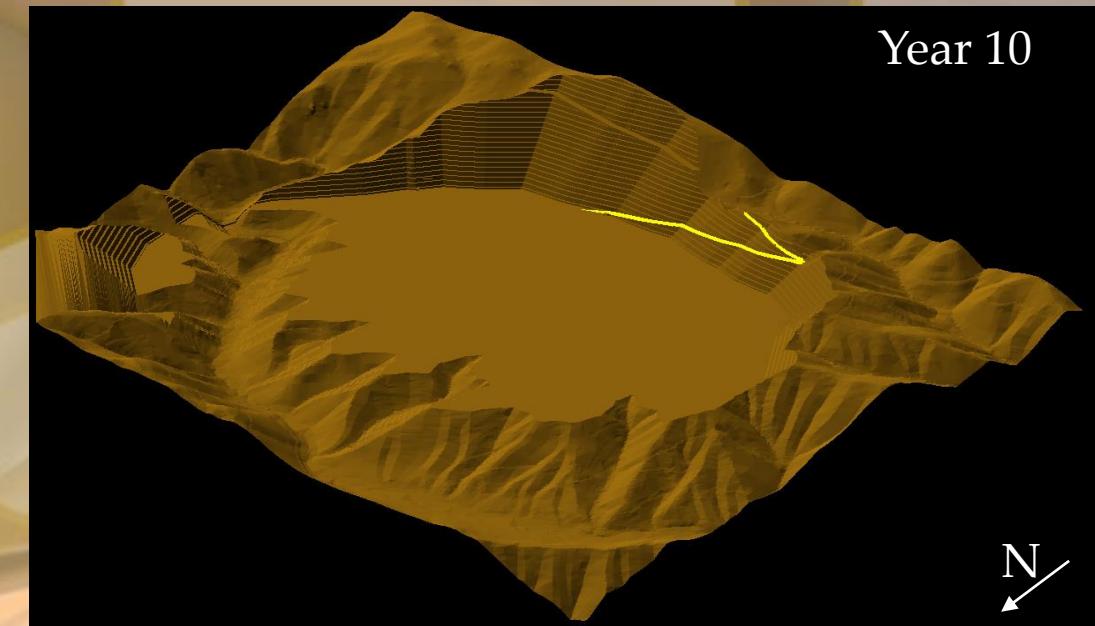
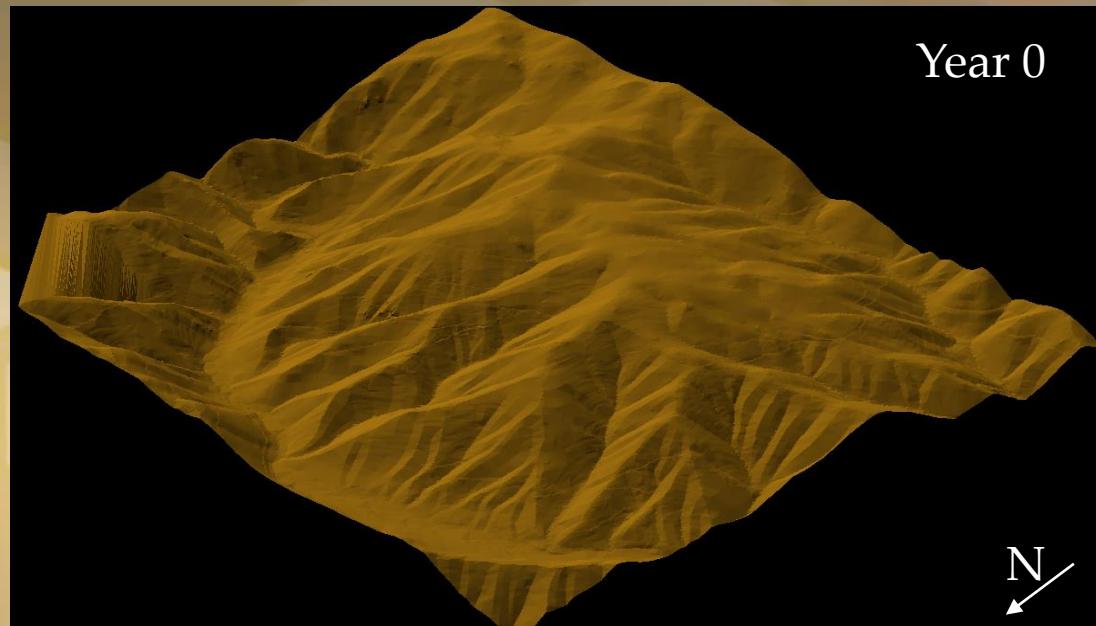
- Mining ops conducted 355 days/year, all federal holidays off.
- “Week at a Glance” based on capabilities of production equipment calculated from manufacturer specifications.

Visualization of Production Rates

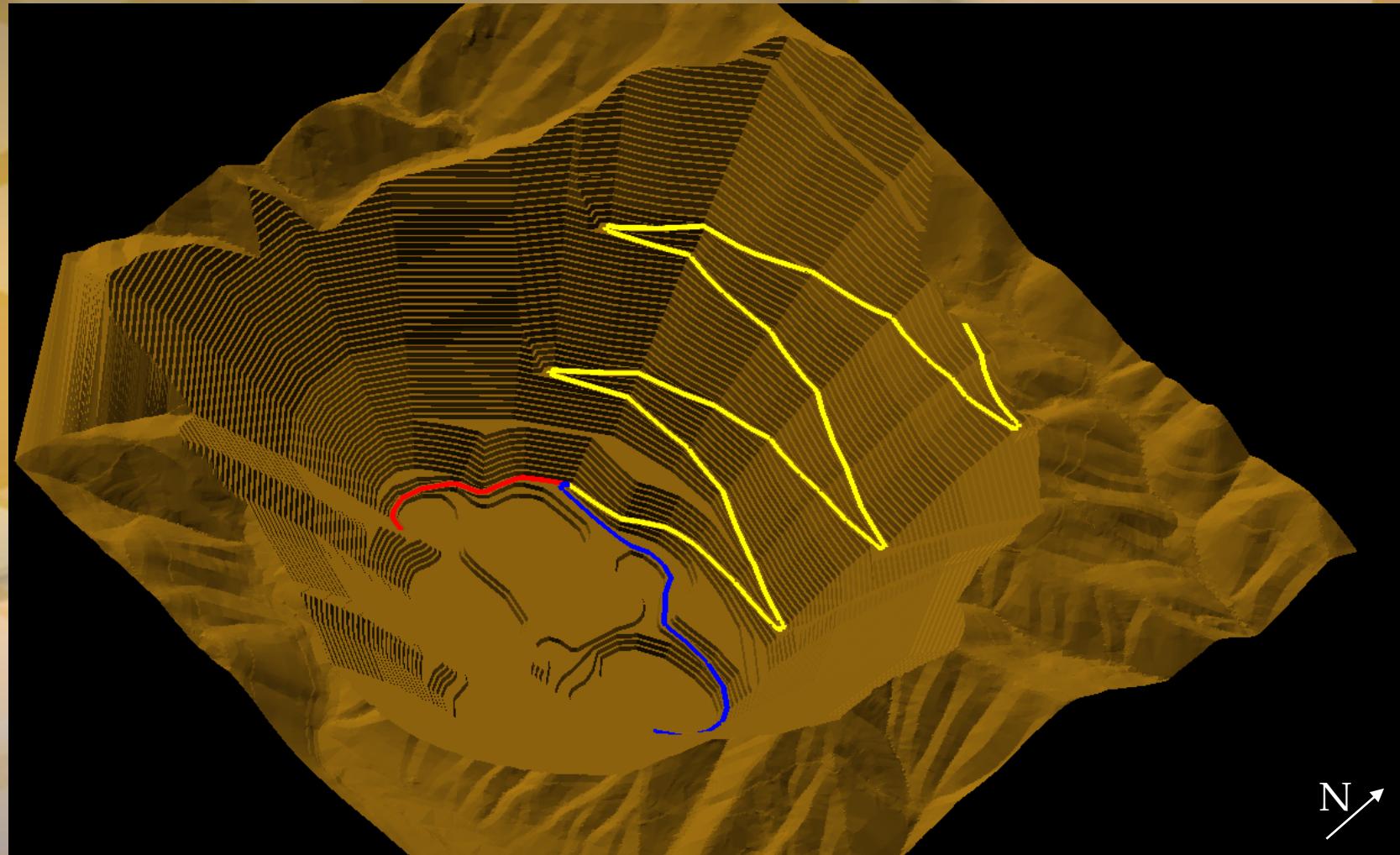


- Left-hand model shows a year-by-year depiction of production through the first decade of operations.
- Right-Hand model shows a Life of Mine depiction of progression through the pit from start to finish.

Visualization of Production Rates cont.



Ultimate Pit



Reserves by Decade

| Years 0-10 | ORE TONS | MATERIAL TONS | MATERIAL POUNDS | MATERIAL PRICE |
|--------------------------|---------------|---------------|-----------------|-----------------|
| COPPER | 287,226,055 | 221,164 | 442,328,125 | \$1,136,783,281 |
| MOLY (MoO ₃) | 64,173,642 | 30,585 | 61,169,049 | \$423,289,819 |
| TUNGSTEN | 127,599,820 | 4,211 | 8,421,588 | \$96,427,184 |
| SILVER | 239,278,150 | 421 | 842,259 | \$246,882,984 |
| WASTE | 1,374,670,137 | | Total = | \$1,903,383,267 |
| Years 10-20 | ORE TONS | MATERIAL TONS | MATERIAL POUNDS | MATERIAL PRICE |
| COPPER | 259,980,789 | 200,185 | 400,370,415 | \$1,028,951,967 |
| MOLY (MoO ₃) | 238,879,301 | 113,848 | 227,695,036 | \$1,575,649,647 |
| TUNGSTEN | 309,354,939 | 10,209 | 20,417,426 | \$233,779,527 |
| SILVER | 420,878,893 | 741 | 1,481,494 | \$434,255,434 |
| WASTE | 1,371,276,631 | | Total = | \$3,272,636,576 |
| Years 20-30 | ORE TONS | MATERIAL TONS | MATERIAL POUNDS | MATERIAL PRICE |
| COPPER | 497,208,450 | 382,851 | 765,701,013 | \$1,967,851,603 |
| MOLY (MoO ₃) | 439,346,250 | 209,388 | 418,776,175 | \$2,897,931,131 |
| TUNGSTEN | 211,842,600 | 6,991 | 13,981,612 | \$160,089,453 |
| SILVER | 250,138,450 | 440 | 880,487 | \$258,088,450 |
| WASTE | 901,835,278 | | Total = | \$5,283,960,637 |
| Years 30-40 | ORE TONS | MATERIAL TONS | MATERIAL POUNDS | MATERIAL PRICE |
| COPPER | 456,301,663 | 351,352 | 702,704,561 | \$1,805,950,721 |
| MOLY (MoO ₃) | 611,597,706 | 291,481 | 582,962,863 | \$4,034,103,013 |
| TUNGSTEN | 266,836,677 | 8,806 | 17,611,221 | \$201,648,477 |
| SILVER | 262,531,473 | 462 | 924,111 | \$270,875,353 |
| WASTE | 498,852,798 | | Total = | \$6,312,577,563 |

| Stripping Ratio (yd ³ /ton) |
|--|
| Years 1-10 |
| Years 10-20 |
| Years 20-30 |
| Years 30-40 |
| Overall |

- Calculating reserves per decade gives estimates of revenues over the LOM.
- Resulting revenues used in calculating NPV for the project.

Economic Evaluation: Capital Cost

| Capital Cost | |
|------------------------|---------------------|
| Stripping Cost | \$ 330,733,936.78 |
| Plant Cost | \$ 2,000,000,000.00 |
| Roaster Cost | \$ 350,000,000.00 |
| Initial Equipment Cost | \$ 270,000,000.00 |
| Replacement Equip Cost | \$ 788,232,000.00 |
| Infrastructure Cost | \$ 640,000,000.00 |
| Tailings Dam Cost | \$ 540,000,000.00 |
| Total Capital Cost | \$ 4,918,965,936.78 |

- Stripping costs were calculated at \$0.50 per ton.
- Plant cost, roaster cost, infrastructure cost, and tailings dam cost were taken from the CUMO Project 43-101 report based similar production rates.

Economic Evaluation: Operating Costs

| Operating Cost (million US \$ per year) | | | | |
|---|--------------|--------------|--------------|--------------|
| Description | 50 kt/d | 100 kt/d | 150 kt/d | 200 kt/d |
| Mining cost of mill feed | \$13 | \$18 | \$21 | \$27 |
| Mining cost of stockpile material | \$29 | \$27 | \$26 | \$22 |
| Mining cost of waste | \$39 | \$40 | \$35 | \$32 |
| Total Mining Cost | \$81 | \$85 | \$81 | \$81 |
| Plant | \$91 | \$169 | \$251 | \$331 |
| General & Administration | \$5 | \$7 | \$8 | \$9 |
| Closure and Reclamation Cost Allowance | \$1 | \$2 | \$3 | \$4 |
| Subtotal -Mine site Costs | \$178 | \$263 | \$344 | \$425 |
| Roaster | \$17 | \$32 | \$48 | \$60 |
| Realization costs | \$8 | \$13 | \$19 | \$26 |
| TOTAL OPERATING COST | \$200 | \$310 | \$410 | \$510 |

- Operating costs based on CUMO Property 43-101 report for 200k tons/day plant throughput.

| Operating Cost | |
|---------------------|----------------------|
| Op. Cost (per year) | \$ 510,000,000.00 |
| Mine Op. Life | 39 |
| Total Op. Cost | \$ 19,667,311,382.72 |

Economic Evaluation: NPV/IRR

| 200 k tons/day | | | | | |
|----------------|------------------|----------------|------------------|----------------|-------------------|
| Year | Investment | Cost | Total Cost | Revenue | Cash flow |
| 0 | 4,918,965,936.78 | | 4,918,965,936.78 | | -4,918,965,936.78 |
| 1 | | 510,000,000.00 | 510,000,000.00 | 190,338,326.68 | -105,476,108.46 |
| 2 | | 510,000,000.00 | 510,000,000.00 | 190,338,326.68 | -319,661,673.32 |
| 3 | 90,000.00 | 510,000,000.00 | 510,090,000.00 | 190,338,326.68 | -319,751,673.32 |
| 4 | | 510,000,000.00 | 510,000,000.00 | 190,338,326.68 | -319,661,673.32 |
| 5 | | 510,000,000.00 | 510,000,000.00 | 190,338,326.68 | -319,661,673.32 |
| 6 | 90,000.00 | 510,000,000.00 | 510,090,000.00 | 190,338,326.68 | -319,751,673.32 |
| 7 | 2,560,000.00 | 510,000,000.00 | 512,560,000.00 | 190,338,326.68 | -322,221,673.32 |
| 8 | | 510,000,000.00 | 510,000,000.00 | 190,338,326.68 | -319,661,673.32 |
| 9 | 90,000.00 | 510,000,000.00 | 510,090,000.00 | 190,338,326.68 | -319,751,673.32 |
| 10 | 14,000,000.00 | 510,000,000.00 | 524,000,000.00 | 190,338,326.68 | -333,661,673.32 |
| 11 | 206,415,000.00 | 510,000,000.00 | 716,415,000.00 | 327,263,657.56 | -389,151,342.44 |
| 12 | 10,405,000.00 | 510,000,000.00 | 520,405,000.00 | 327,263,657.56 | -193,141,342.44 |
| 13 | | 510,000,000.00 | 510,000,000.00 | 327,263,657.56 | -182,736,342.44 |
| 14 | 2,560,000.00 | 510,000,000.00 | 512,560,000.00 | 327,263,657.56 | -185,296,342.44 |
| 15 | 90,000.00 | 510,000,000.00 | 510,090,000.00 | 327,263,657.56 | -182,826,342.44 |
| 16 | | 510,000,000.00 | 510,000,000.00 | 327,263,657.56 | -182,736,342.44 |
| 17 | | 510,000,000.00 | 510,000,000.00 | 327,263,657.56 | -182,736,342.44 |
| 18 | 90,000.00 | 510,000,000.00 | 510,090,000.00 | 327,263,657.56 | -182,826,342.44 |
| 19 | | 510,000,000.00 | 510,000,000.00 | 327,263,657.56 | -182,736,342.44 |
| 20 | 95,712,000.00 | 510,000,000.00 | 605,712,000.00 | 327,263,657.56 | -278,448,342.44 |
| 21 | 2,650,000.00 | 510,000,000.00 | 512,650,000.00 | 528,396,063.74 | 15,746,063.74 |
| 22 | 206,415,000.00 | 510,000,000.00 | 716,415,000.00 | 528,396,063.74 | -188,018,936.26 |
| 23 | | 510,000,000.00 | 510,000,000.00 | 528,396,063.74 | 18,396,063.74 |
| 24 | 10,495,000.00 | 510,000,000.00 | 520,495,000.00 | 528,396,063.74 | 7,901,063.74 |
| 25 | | 510,000,000.00 | 510,000,000.00 | 528,396,063.74 | 18,396,063.74 |
| 26 | | 510,000,000.00 | 510,000,000.00 | 528,396,063.74 | 18,396,063.74 |
| 27 | 90,000.00 | 510,000,000.00 | 510,090,000.00 | 528,396,063.74 | 18,306,063.74 |
| 28 | 2,650,000.00 | 510,000,000.00 | 512,650,000.00 | 528,396,063.74 | 15,746,063.74 |
| 29 | | 510,000,000.00 | 510,000,000.00 | 528,396,063.74 | 18,396,063.74 |
| 30 | 14,090,000.00 | 510,000,000.00 | 524,090,000.00 | 528,396,063.74 | 4,306,063.74 |
| 31 | | 510,000,000.00 | 510,000,000.00 | 631,257,756.32 | 121,257,756.32 |
| 32 | | 510,000,000.00 | 510,000,000.00 | 631,257,756.32 | 121,257,756.32 |
| 33 | 206,505,000.00 | 510,000,000.00 | 716,505,000.00 | 631,257,756.32 | -85,247,243.68 |
| 34 | | 510,000,000.00 | 510,000,000.00 | 631,257,756.32 | 121,257,756.32 |
| 35 | 2,650,000.00 | 510,000,000.00 | 512,650,000.00 | 631,257,756.32 | 118,607,756.32 |
| 36 | 10,495,000.00 | 510,000,000.00 | 520,495,000.00 | 631,257,756.32 | 110,762,756.32 |
| 37 | | 510,000,000.00 | 510,000,000.00 | 631,257,756.32 | 121,257,756.32 |
| 38 | | 510,000,000.00 | 510,000,000.00 | 631,257,756.32 | 121,257,756.32 |
| 39 | 90,000.00 | 510,000,000.00 | 510,090,000.00 | 631,257,756.32 | 121,167,756.32 |
| 40 | | 510,000,000.00 | 510,000,000.00 | 631,257,756.32 | 121,257,756.32 |

| | NPV@5% ROR | IRR@5% ROR |
|---------------|------------------|------------|
| 200k tons/day | -\$5,743,499,454 | -8% |

- NPV calculated at 5% ROR, based on CUMO Property 43-101 report.
- The large negative NPV can be attributed to low metal prices, particularly Moly-trioxide.



Conclusions

- At current metal prices, mining operations are seemingly not economical.
- Historical fluctuations of metal prices show that mining will become economical once prices improve.
- Recommendations for optimization of pit design and grade estimation should be considered.

Questions?